## μP BASED SENSORS WITH LED EMISSION





- 'Teach-in', 'Remote' setting and models with 'Auto-Set'
- Red/green or white LED emission
- Various interchangeable lenses and fibre-optic versions
- · Metal housing with orientable optics and connector

# TLµ SERIES

The  $TL\mu$  series offers the most reliable and innovative solutions for all detection applications of register marks and other neutral or coloured references.

The microprocessor-based setting can be either 'Teach-in' using two push-buttons or 'Remote' by cable with the possibility of rapidly memorising and recalling 4 different formats. The setting can also be dynamic and completely automatic in the models with the 'Auto-Set' function.

The LED emission can be red/green with automatic selection, or white offering the possibility of operating on all contrasts, also amongst same-coloured objects and backgrounds, presenting different surface treatments or workings.

Models with interchangeable 9 mm or 18 mm lenses are available; 22, 28 and 50 mm lenses are supplied as accessories. Moreover many different fibre-optic models are available. The output is NPN or PNP according to the model, but is always selectable by means of an internal switch; an analog output proportional to the received light is also present.





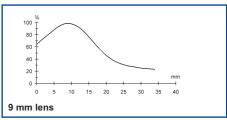
#### **TECHNICAL DATA**

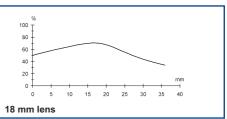
Power supply:	. 10 30 Vdc. reverse polarity protection
Consumption:	• • • • • • • • • • • • • • • • • • • •
Light emission:	
_	white LED (TLμ-4/5xx vers.)
Spot dimension:	
	Ø 3 mm (9 lens - circular)
	2 x 7 mm (18 mm lens)
Operating distance:	. 6 12 mm (9 mm lens)
	14 22 mm (18 mm lens)
	22 34 mm (28 mm lens)
	40 60 mm (50 mm lens)
Operating distance with fibre-optics:	. 0 3 mm proximity
	0 10 mm through beam
Depth of field:	,
	±4 mm (18 mm lens)
	±6 mm (28 mm lens)
	±10 mm (50 mm lens)
Setting:	•
	Remote with 2 wires
	dynamic Auto-Set (vers.TLμ-417/517)
Indicators:	
	green POWER LED (vers.TLμ-417/517)
	green READY LED
Output type:	
Saturation voltage:	-
Outrout augments	2 V max. (PNP vers.)
Output current:	•
-	. 10 kHz max., 20 kHz max. (ΤΕμ-4/5xx vers.)
Operating mode:	
Analog output range:	G
Analog output runger	2.2 kΩ output resistance
Timing function:	·
Connection:	•
Connection	3m Ø 6.1 mm shielded cable
Electrical protection:	
Mechanical protection:	
Housing material:	
Lens material:	
Fibre-optic material:	
•	fibre in PMMA / sheath in PE (OF-30)
Weight:	. 310 g max. (connector vers.)
	450 g max. (cable vers.)
Operating temperature:	10 +55°C
Storage temperature:	25 +70°C
Fibre operating temperature:	30 +150°C (glass OF vers.)
	-30 +60°C (OF-30)
Reference standard:	
Certifications:	

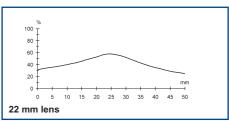
The operating distances indicate the typical detection distance.

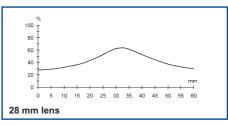
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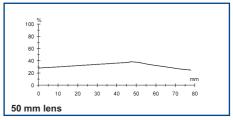
#### **DETECTION DIAGRAMS**

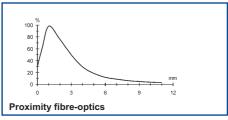


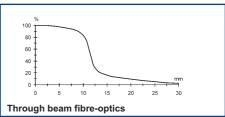








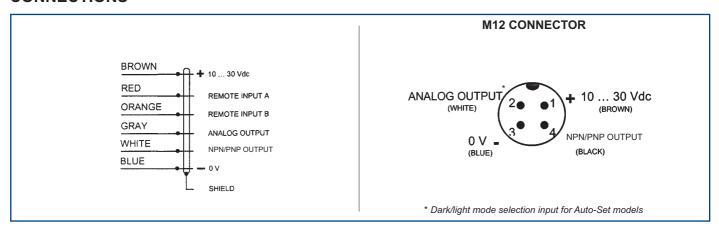




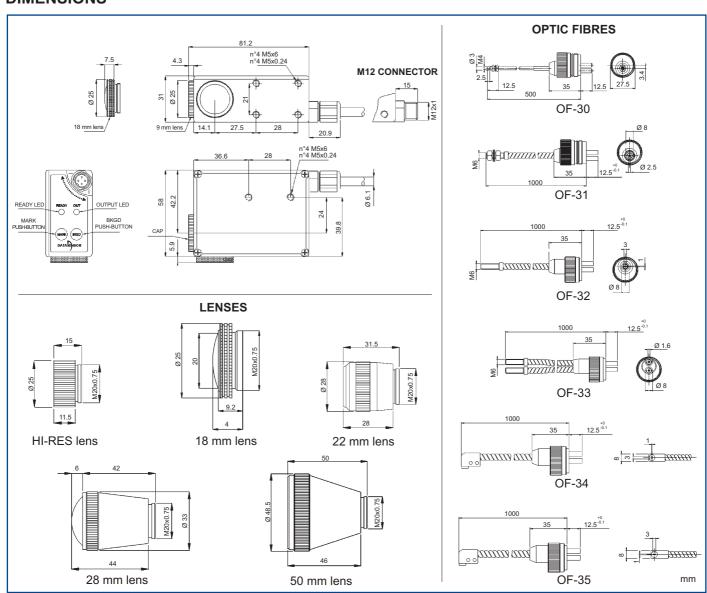
The detection diagrams indicate the typical operating distance.



#### **CONNECTIONS**



#### **DIMENSIONS**





#### **MODELS**

MODEL	EMISSION	SPOT	OPTICS	CONNECTION	OUTPUT	CODE N°
TLµ-011	red/green	vertical	9 mm	cable	NPN	964401000
TLµ-011L	red/green	horizontal	9 mm	cable	NPN	964401010
TLµ-015	red/green	vertical	9 mm	M12 connector	NPN	964401020
TLµ-015L	red/green	horizontal	9 mm	M12 connector	NPN	964401030
TLµ-061	red/green	vertical	18 mm	cable	NPN	964401040
TLµ-065	red/green	vertical	18 mm	M12 connector	NPN	964401060
TLµ-111	red/green	vertical	9 mm	cable	PNP	964401080
TLµ-111L	red/green	horizontal	9 mm	cable	PNP	964401090
TLµ-115	red/green	vertical	9 mm	M12 connector	PNP	964401100
TLµ-115L	red/green	horizontal	9 mm	M12 connector	PNP	964401110
TLµ-161	red/green	vertical	18 mm	cable	PNP	964401120
TLµ-165	red/green	vertical	18 mm	M12 connector	PNP	964401140
TLµ-415C	white	circular	9 mm	M12 connector	NPN	954151330
TLµ-417C (*)	white	circular	9 mm	M12 connector	NPN	954151340
TLµ-445	white	refer to fibres	fibre-optic	M12 connector	NPN	954151350
TLµ-515C	white	circular	9 mm	M12 connector	PNP	954151360
TLµ-517C (*)	white	circular	9 mm	M12 connector	PNP	954151370
TLµ-545	white	refer to fibres	fibre-optic	M12 connector	PNP	954151380

<sup>\*</sup> Automatic dynamic setting with 'Auto-Set' function

#### **ACCESSORIES**

MODEL	DESCRIPTION	CODE N°
Lens Hi-Res	lens with 9 mm focus (*)	95ACC1050
Lens No.18	lens with 18 mm focus	95ACC1030
Lens No.22	lens with 22 mm focus	95ACC1100
Lens No.28	lens with 28 mm focus	890000194
Lens No.50	lens with 50 mm focus	S73030511
OF-30-5	plastic fibre-optic L 50 cm - point-shaped spot proximity	96B001070
OF-31-10	glass fibre-optic L 100 cm - point-shaped spot proximity	96B201000
OF-32-10	glass fibre-optic L 100 cm - rectangular spot proximity	96B211000
OF-33-10	glass fibre-optic L 100 cm - through beam	96B221000
OF-34-10	glass fibre-optic L 100 cm - horizontal spot 90° proximity	96B231000
OF-35-10	glass fibre-optic L 100 cm - vertical spot 90° proximity	96B241000
* focalising lens to	screw between the sensor and the normal 9 mm lens	

Please refer also to Sensor Accessories

### Distributed by:

#### **HEADQUARTERS**

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