

# PRODUCT SPECIFICATION SHEET

## BELZONA 1221

FN10020



### GENERAL INFORMATION

**Product Description:**

A two component system consisting of a base and solidifier is packaged in sealed sachets. The product is based on a silicon steel alloy blended within high molecular weight polymers and oligomers.

**Application Areas:**

Developed for high speed emergency repairs it is ideally suited for application to:

- Leaking pipes
- Stripped threads
- Bearing seats
- Leaking tanks
- Plastic/metal joints
- Ducts
- Scored hydraulic rams
- Holed casings
- Broken insulators

### APPLICATION INFORMATION

**Working Life**

Will vary according to temperature. At 77°F (25°C) use all mixed material within 3 minutes.

**Cure Time**

Cure times will vary depending on the ambient conditions and will be reduced for thicker sections and extended for thinner applications. Consult the Belzona IFU for specific details.

**Volume Capacity**

33.5 cu.in (550 cm<sup>3</sup>)/kg.  
4.19 cu.in (68.75cm<sup>3</sup>)/125g unit.

**Base Component**

Appearance Paste  
Color Dark gray  
Gel strength at 77°F (25°C) 100 - 300 g/cm  
Density 2.20 - 2.40 g/cm<sup>3</sup>

**Solidifier Component**

Appearance Paste  
Color White  
Gel strength at 77°F (25°C) 50 - 150 g/cm  
Density 1.10 - 1.30 g/cm<sup>3</sup>

**Mixed Properties**

Mixing Ratio by Weight (Base : Solidifier) 2 : 1  
Mixing Ratio by Volume (Base : Solidifier) 1 : 1  
Mixed Density 1.70 - 1.90g/cm<sup>3</sup>

*The above application information serves as introductory guide only. For full application details including the recommended application procedure/technique, refer to the Belzona IFU which is enclosed with each packaged product.*

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### ADHESION

#### Tensile Shear

The tensile shear adhesion to a grit blasted substrate with a 3 mil. (75 micron) profile, when tested to ASTM D1002 after 7 days cure at 77°F (25°C), is typically :

Mild steel	2500 psi (17.2 MPa)
Copper	1800 psi (12.4 MPa)
Aluminum	1500 psi (10.3 MPa)

#### Pull Off Adhesion

When tested in accordance with ASTM D 4541/ ISO 4624, the pull off strength from grit blasted steel will be typically:

1500 psi (10.3 MPa)

### CHEMICAL RESISTANCE

Once fully cured, the material will demonstrate good resistance to a broad range of commonly found chemicals

\* For a more detailed description of chemical resistance properties, refer to relevant Chemical Resistance chart

### COMPRESSIVE PROPERTIES

#### Compressive Strength

When determined in accordance with ASTM D695, typical values will be:

8,100 psi (55.8 MPa)

### CORROSION PROTECTION

#### Corrosion Resistance

Once fully cured, will demonstrate no visible signs of corrosion after 5,000 hours exposure in the ASTM B117 salt spray cabinet.

### ELECTRICAL PROPERTIES

**Dielectric Strength** 218 volts/mil (8720 volts/mm)

**Dielectric Constant**  
at 1000HZ 4  
at 1 MHZ 4

**Dissipation Factor**  
at 1000 HZ < 0.0005  
at 1 MHZ < 0.0005

**Volume Resistivity** 6.3 x 10<sup>15</sup>(ohm cm)

**Surface Resistivity** 1.5 x 10<sup>15</sup>(ohms)

### FLEXURAL PROPERTIES

#### Flexural Strength

When determined in accordance with ASTM D790, typical values will be:

8,600 psi (59.3 MPa)

### HARDNESS

#### Shore D

When determined in accordance with ASTM D2240, typical value will be:

80

#### Barcol

When determined in accordance with ASTM D2583, using Model 935, typical value will be:

71

### HEAT RESISTANCE

#### Heat Distortion Temperature (HDT)

When tested in accordance with ASTM D648 (264 psi fiber stress) typical values will be:

Ambient cure 124°F (51°C)  
100°C post cure 174°F (79°C)

#### Heat Resistance

For many typical applications, the product is thermally stable to 302°F (150°C) dry and 140°F (60°C) wet.

### THERMAL EXPANSION

Tested to ASTM E228 the coefficient of thermal expansion is typically:

81.5 ppm/°C

### WATER UPTAKE

When tested for 3 days at 77°F (25°C) water uptake is typically 1%.

### SHELF LIFE

Separate base and solidifier components have a shelf life of at least 5 years when stored between 32°F (0°C) and 86°F (30°C).

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### APPROVALS/ACCEPTANCES

The material has received recognition from organizations worldwide including:

- ABS
- U.S.D.A.
- NUCLEAR POWER INDUSTRY (DBA Tested)
- NATO
- G.E. NUCLEAR ENERGY
- FORD

### WARRANTY

Belzona guarantees this product will meet the performance claims stated herein when material is stored and used as instructed in the Belzona Information For Use leaflet. Belzona further guarantees that all its products are carefully manufactured to ensure the highest quality possible and tested strictly in accordance with universally recognised standards (ASTM, ANSI, BS, DIN, ISO etc.). Since Belzona has no control over the use of the product described herein, no warranty for any application can be given.

### AVAILABILITY AND COST

**Belzona 1221** is available from a network of Belzona Distributors throughout the world for prompt delivery to the application site. For information, consult the Belzona Distributor in your area.

### MANUFACTURER

Belzona Polymerics Ltd.  
Claro Road, Harrogate,  
HG1 4DS, UK

Belzona Inc.  
2000 N.W. 88<sup>th</sup> Court,  
Miami, Florida, USA, 33172

### HEALTH AND SAFETY

Prior to using this material, please consult the relevant Material Safety Data Sheets.

### TECHNICAL SERVICE

Complete technical assistance is available and includes fully trained Technical Consultants, technical service personnel and fully staffed research, development and quality control laboratories.

The technical data contained herein is based on the results of long term tests carried out in our laboratories and to the best of our knowledge is true and accurate on the date of publication. It is however subject to change without prior notice and the user should contact Belzona to verify the technical data is correct before specifying or ordering. No guarantee of accuracy is given or implied. We assume no responsibility for rates of coverage, performance or injury resulting from use. Liability, if any, is limited to the replacement of products. No other warranty or guarantee of any kind is made by Belzona, express or implied, whether statutory, by operation of law or otherwise, including merchantability or fitness for a particular purpose.

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