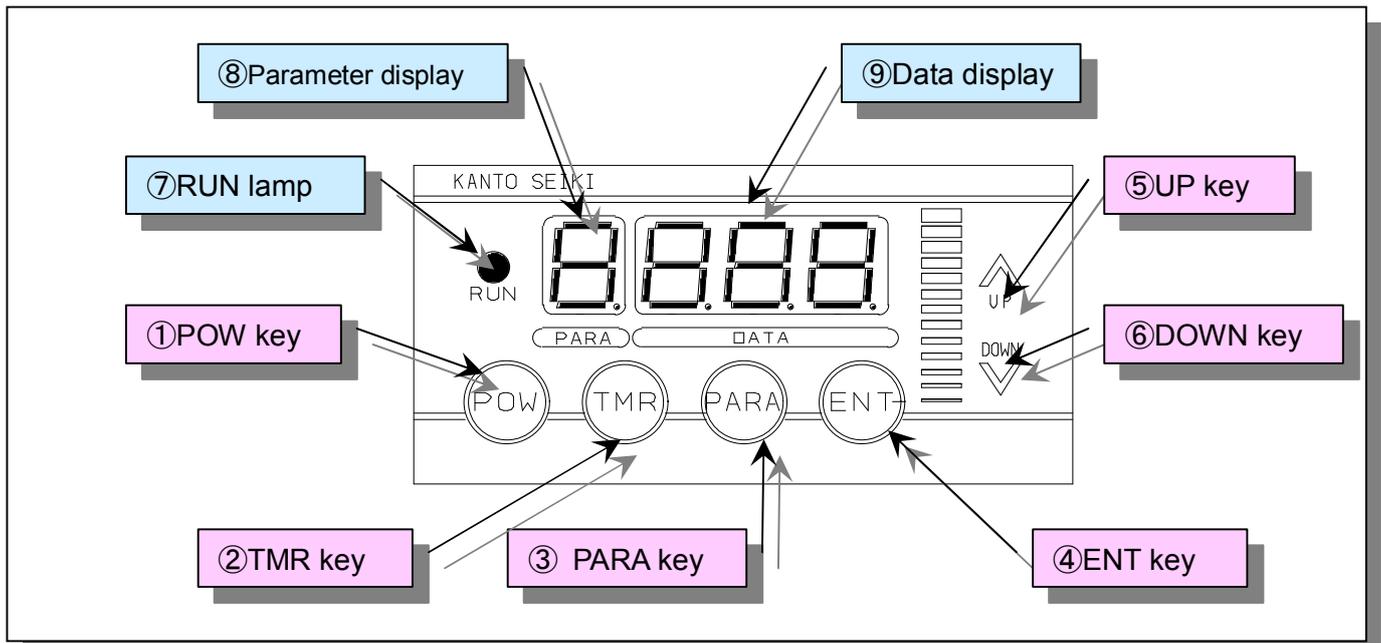


## Description of Operation Panel



### Starting/stopping method

- (1) Starting: Press ① POW key and ⑦ RUN lamp turns on to start the OILMATIC.
- (2) Stopping: Press ① POW key and ⑦ RUN lamp turns off to stop the OILMATIC.
- (3) Starting/stopping with external signal: Wire the starting signal from the machine to external starting terminal blocks (No. 30,31).  
When short-circuiting between terminals, the OILMATIC starts operation, and when insulating, the unit stops.



### Various settings:

#### Current fluid temperature display

The diagram illustrates three methods to interact with the KANTO SEIKI panel:

- Switching:** Press the PARA key.
- Return (Renew):** Press the ENT key.
- Renew:** Press the ENT key for 2 seconds.
- Key-lock:** Press the UP and DOWN keys simultaneously for 1 second. The lowest right round segment lights up.
- Auto tuning:** Press the PARA key for 2 seconds. Fluid temperature blinks. When cancelled, it changes to light up.

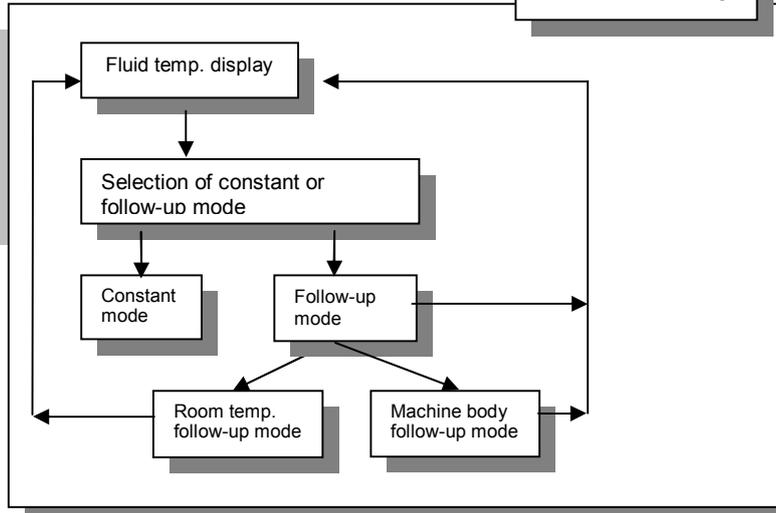
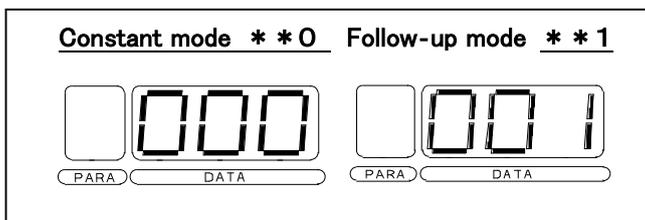
[User parameter change/confirm panel]  
\*Keep pressing for 2 sec.  
Data will not be renewed with a short press only.

[Key- lock]  
The lowest right round segment lights up.

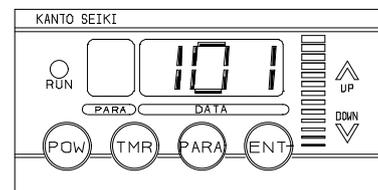
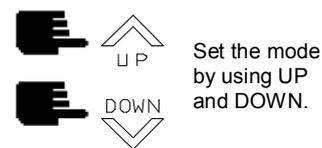
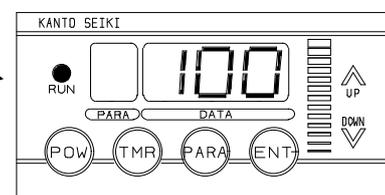
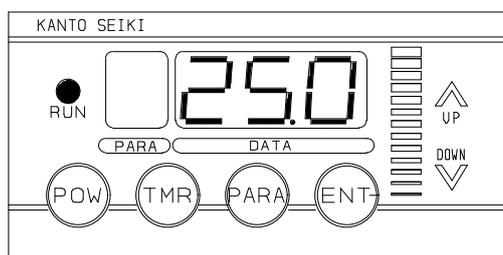
[Auto tuning]  
Fluid temperature blinks.  
When cancelled, it changes to light up.

## ■ Constant or follow-up mode selecting panel

Outline of switching



Press ④[ENT] key for 2 sec.  
 When the right-most segment blinks,  
 press ⑤[UP] key and ⑥[DOWN] key to  
 change the value.  
 Press ④[ENT] key for 2 sec. to  
 return to fluid temperature display  
 to complete the setting.



## ■ Switching from machine body follow-up mode to room temperature follow-up mode.

Stop operation of the unit and turn off power.  
 Turn DIP switch No.4 on control board ON. Switch to room temp.  
 follow-up mode by turning on power and starting operation. This will cause no alarm when machine body  
 temp. follow-up sensor is removed from terminal block.

## ■ Switching from room temperature follow-up mode to machine body follow-up mode

Stop operation of the unit and turn off power. Turn DIP switch No.4 on control board ON. Install  
 machine body temp. follow-up sensor to terminal block. Switch to machine body temp. follow-up mode  
 by turning on power and starting operation.

● A base temperature sensor is not attached to the OILMATIC of constant temp.type.