



LUBRISEAL RTV ACETIQUE TRANSPARENT

WATERPROOF – FLEXIBLE GLUING - INSULATION

DEFINITION

Putty - silicone-based (acetic) single-component, flexible glue, for gluing and sealing all materials.

ADVANTAGES

Good bond on all materials, such as wood, composite, cork, gypsum, glass, metals, PVC, stainless steel, etc.

Resistant to oil, grease, aliphatic solvents, humidity, and diluted acids.

Considerable flexibility; resists vibrations.

Interior or exterior use.

Resistant to UV rays and the elements.

Excellent, long-lasting stability.

Useable on items that may come into contact with foodstuffs.

Economical: Application requires only a thin line or layer; one cartridge can glue up to 16 m: 5 mm diameter).

APPLICATION FIELDS

Building construction and maintenance, exterior and interior. Gluing and waterproofing electrical boxes, light fixtures, etc. Insulating electrical wires. All gaskets: bathtubs, sinks, windows, etc. Waterproof covers, housings (machined or unmachined), even with significant backlash.

TECHNICAL CHARACTERISTICS

Aspect	transparent thixotropic putty
Odour	
Operating temperature	min -65°C to max +200°C
Hardness	25 to 33 Shore A
Initial setting	10 minutes
Rate of polymerisation	2 to 5 mm/24 hours
Elongation at break	600%
Elastic recovery	more than 70%
Bond	Almost immediately
Firm bond	24 hours
CI, F, S levels	< 200 ppm

Manufacturing site and registered office -

- 1/2 -

TDS 100 / Index 1 - 06/09/2010

Parc Industriel de la Plaine de l'Ain 5, allée des Cèdres - 01150 Saint-Vulbas - France Tel. +33 (0)4 74 40 20 20 - Fax +33 (0)4 74 40 20 21 www.orapi.com

ORAPI® cannot know about every application for which the products are used nor their conditions of use. ORAPI® cannot be held responsible for the suitability of the products for a given use or a specific purpose. The information contained here can on no account be a substitute for the preliminary tests which are essential and which must be carried out in order to check the suitability of the product to each specific case.



TECHNICAL DATA SHEET

INSTRUCTIONS FOR USE

Ready to use. Use with a trigger or pump. Application temperature: +5°C to +40°C. To glue, apply the adhesive in a thin layer on a clean and dry surface. Leave exposed to air for 60 to 90 seconds before assembling. For stronger bond, use ORAPI PRIMAIRE 4004. To obtain a non-adhering seal, spray some ORATEN on surfaces. Warning: cannot be painted.

PACKAGING

310 ml cartridge	Ref. 1100 C3	x 12
100 g tube	Ref. 1100 T3	x 12
PMUC 310 ml cartridge 100 g tube	Ref. 6100 C3 Ref. 6100 T3	x 12 x 12

AUTHORISATION



• LABEL SNJF 1 CATEGORY

Manufacturing site and registered office - 2/2 -Parc Industriel de la Plaine de l'Ain 5, allée des Cèdres - 01150 Saint-Vulbas - France Tel. +33 (0)4 74 40 20 20 - Fax +33 (0)4 74 40 20 21 www.orapi.com TDS 100 / Index 1 - 06/09/2010

ORAPI® cannot know about every application for which the products are used nor their conditions of use. ORAPI® cannot be held responsible for the suitability of the products for a given use or a specific purpose. The information contained here can on no account be a substitute for the preliminary tests which are essential and which must be carried out in order to check the suitability of the product to each specific case.