

EXAIR®

MANUFACTURING INTELLIGENT COMPRESSED AIR® PRODUCTS SINCE 1983



COAT



CONSERVE



COOL



CONVEY



CLEAN



NEW



- 1/4 & 1 NPT Back Blow Nozzles..... pg. 53
- 1/2 NPT No Drip Atomizing Nozzles... pg. 81

28
CATALOG



YOU REQUESTED THIS CATALOG AND PRICE LIST.
PLEASE SEE MAILING LABEL ON BACK COVER.

Stay up to date by visiting our website and take advantage of the information and services we didn't have room to display in this catalog.

www.EXAIR.com

The digital home of intelligent compressed air products for industry



Where you can

- **Chat live** with our problem solving, technical expert Application Engineers
- **Watch product videos** to learn more about the features and benefits of our engineered products
- Quickly **order online** with a purchase order or credit card (US & Canada)
- **Access product presentation slides** you can use to educate others
- **Find International Distributors** all across the world



Access our Knowledge Base to

- **Download 3D models** and CAD drawings in multiple formats to place into your drawings
- **Calculate air savings and ROI** to see how quickly EXAIR products will pay off
- Search our **Case Study Library & Applications** database and become familiar with how our products solve problems
- **Use our product FAQ's** for quick access to our most common questions
- Learn about our free Efficiency Lab service and use it to **determine air and dollar savings** you can achieve when installing EXAIR engineered solutions
- Collect compressed air data and pipe sizing recommendations
- **Find Flow, Force and Heat conversions**



Visit our PDF library and download

- Electronic files of **the entire catalog** or individual sections
- **Installation and Maintenance Guides** on every EXAIR product
- Our current **price list** to have all product prices in one convenient location
- EXAIR's **Air Nozzle Blowoff Guide** to see the details on our enormous selection of sizes, materials and performance options



Subscribe to our blog for 5 new entries a week and learn

- Details and installations of widely varied applications
- The methodology and results of critical mathematical formulas which help determine dollar savings, air savings, performance benefits and more!
- New product releases before they reach our catalog or website
- More about EXAIR, our team and community involvement
- **Go to** blog.exair.com

Make social connections

- Watch **over 70 videos** on EXAIR's YouTube Channel and see product features and benefits, applications, Tips & Tricks, How-to, our team members, or be entertained by Professor Penurious!
- **Follow our Company on Twitter @EXAIR** or our Application Engineers and learn more about promotions, updates on manufacturing, engineering and international industry perspective.



- **Connect with us on Facebook** at facebook.com/exair or follow us on Google+.

Not on a PC? Our website is mobile friendly

EXAIR[®] Corporation

MANUFACTURING INTELLIGENT COMPRESSED AIR[®] PRODUCTS SINCE 1983

Terms and Conditions	4
Efficiency Lab	5



EXAIR Optimization

Minimize compressed air use and detect wasteful leaks

6 Steps to Optimization	6
Electronic Flow Control	7
Digital Sound Level Meter	10
Ultrasonic Leak Detector	11
Digital Flowmeter	13



Air Knives

Blowoff, clean, dry and cool with less noise and air consumption

Super Air Knife	15
Compare Blowoffs	18
Explanation of Materials	21
Universal Air Knife Mounting System	24
Plumbing Kits	24
Long Super Air Knife	26
Standard Air Knife	28
Full-Flow Air Knife	31



Air Wipes

Blowoff, dry, clean and cool pipe, cable, extruded shapes and hose

Super Air Wipes	33
Standard Air Wipes	37



Air Amplifiers

Vent, exhaust, cool, dry and clean - with no moving parts

Super Air Amplifiers	41
Adjustable Air Amplifiers	45



Air Nozzles and Jets

Reduce noise levels and air costs on blowoff operations

Air Nozzles	47
Air Nozzle Comparison Chart	49
Super Air Nozzles	50
Flat Super Air Nozzles	52
Back Blow Air Nozzles	53
Safety Air Nozzles	54
Air Jets	55
High Force Air Nozzles	57
High Force Air Nozzle Comparison Chart	57
High Force Flat Super Air Nozzles	57
High Force Super Air Nozzles	58
Super Air Nozzle Clusters	61
Stay Set Hoses	61
Swivel Fittings	62



Atomizing Nozzles

All stainless steel construction for durability and corrosion resistance

1/4 NPT Atomizing Nozzles	65
Internal Mix Narrow Angle Round Atomizing Nozzles	65
Internal Mix Wide Angle Round Atomizing Nozzles	66
Internal Mix Flat Fan Atomizing Nozzles	67
Internal Mix Deflected Flat Fan Atomizing Nozzles	68
Internal Mix 360° Hollow Circular Atomizing Nozzles	68
External Mix Round Atomizing Nozzles	69

Atomizing Nozzles continued

External Mix Narrow Angle Flat Fan	70
External Mix Wide Angle Flat Fan Nozzles	71
Siphon Fed Round Atomizing Nozzles	72
Siphon Fed Flat Fan Atomizing Nozzles	73
1/2 NPT Atomizing Nozzles	74
Internal Mix Narrow Angle Round Atomizing Nozzles	74
Internal Mix Wide Angle Round Atomizing Nozzles	75
Internal Mix Flat Fan Atomizing Nozzles	76
Internal Mix 360° Hollow Circular Atomizing Nozzles	77
External Mix Narrow Angle Flat Fan	78
Siphon Fed Round Atomizing Nozzles	79



No Drip Atomizing Nozzles

Eliminate drips to conserve valuable liquids and improve product finishes.

1/4 NPT No Drip Atomizing Nozzles	81
No Drip Internal Mix Narrow Angle Round Atomizing Nozzles	81
No Drip Internal Mix Wide Angle Round Atomizing Nozzles	81
No Drip Internal Mix Flat Fan Atomizing Nozzles	81
No Drip Internal Mix Deflected Flat Fan Atomizing Nozzles	81
No Drip Internal Mix 360° Hollow Circular Atomizing Nozzles	81
No Drip External Mix Round Atomizing Nozzles	82
No Drip External Mix Narrow Angle Flat Fan Atomizing Nozzle	82
No Drip External Mix Wide Angle Flat Fan Atomizing Nozzle	82
No Drip Siphon Fed Round Atomizing Nozzles	82
No Drip Siphon Fed Flat Fan Atomizing Nozzles	82
1/2 NPT No Drip Atomizing Nozzles	81
No Drip Internal Mix Narrow Angle Round Atomizing Nozzles	81
No Drip Internal Mix Wide Angle Round Atomizing Nozzles	81
No Drip Internal Mix Flat Fan Atomizing Nozzles	81
No Drip Internal Mix 360° Hollow Circular Atomizing Nozzles	81
No Drip External Mix Narrow Angle Flat Fan	82
No Drip Siphon Fed Round Atomizing Nozzles	82
Droplet Size/Spray Angle Information	83

84

Safety Air Guns

Safety air guns use engineered air nozzles for high performance

Chip Shields	85
Precision Safety Air Guns	86
Soft Grip Safety Air Guns	86
Heavy Duty Safety Air Guns	89
Back Blow Safety Air Guns	90
Super Blast Safety Air Guns	91

93

Static Eliminators

Eliminate static electricity, dust and shock hazard

Super Ion Air Knife	95
Power Supplies	97
Standard Ion Air Knife	101
Ionizing Bars	103
Super Ion Air Wipes	105
Ion Air Cannon	107
Ion Air Gun	109
Ion Air Jet/Stay Set Ion Air Jet	111
Ionizing Point	113
Static Meter, AC Sensor	114

115

E-Vac® Vacuum Generators

Vacuums for lifting, clamping, mounting and placement

How to Build an E-Vac System	116
In-Line	117
Adjustable	120
Vacuum Cups	122

126

Air Operated Conveyors

Convey parts, materials and waste - with no moving parts

Line Vac	126
Threaded Line Vac	132
Heavy Duty Line Vac	135
Light Duty Line Vac	137

139

Industrial Housekeeping

Reliable vacuums for chip removal, liquid transfer and cleaning

Reversible Drum Vac	139
High Lift Reversible Drum Vac	141
Chip Trapper	143
High Lift Chip Trapper	145
Chip Vac	147
Heavy Duty Dry Vac	149
Heavy Duty HEPA Vac	151
Vac-u-Gun	153
Deep Hole Vac-u-Gun	155
Air Stik Window	157

159

Vortex Tubes & Spot Cooling

Cold air for industrial spot cooling problems

Vortex Tubes	159
Adjustable Spot Cooler	167
Mini Cooler	170

171

Cold Gun Aircoolant Systems

Cool machining operations with clean, cold air

175

Cabinet Cooler® Systems

Cool and purge NEMA 12, 4 and 4X electrical control panels

How it Works	176
Selecting the Right Model	176
Special Duty Cabinet Coolers	177
Calculating Heat Load	179
Cabinet Cooler Sizing Guide	180
NEMA 12 Models	182
NEMA 4 Models	183
NEMA 4X Models	184
Cabinet Cooler System Accessories	185

186

Accessories

Mufflers, filters, regulators, valves, swivel fittings and more

Filters	186
Regulators	187
Silencing Mufflers	188
Valves, Swivels, Thermostats	190
Magnetic Bases, Stay Sets, Hoses	191
Air Hoses	191
Fittings	192
Receiver Tank	192



Catalog item orders received before 3 pm EDT/ EST are generally shipped from Cincinnati, Ohio on the same day. You can expect delivery within 1-4 days depending on your location.

Terms and Conditions (U.S. and Canada Only)

Terms: Net 30 days upon credit approval, Visa, MasterCard, Discover and American Express.



Cards

ICC (International Chamber of Commerce) INCOTERM 2010: EX WORKS (EXAIR Corporation, 11510 Goldcoast Dr., Cincinnati, Ohio 45249, USA.)

Delivery: All cataloged products are shipped from stock, via U.P.S. within 24 hours after receipt of order. Priority shipment is available upon request.

Ordering: Call 1-800-903-9247 or 513-671-3322 Worldwide
8:00 a.m. to 5:00 p.m. ET (Mon. - Fri.)

Fax toll free 1-866-329-3924 or
513-671-3363 Worldwide

E-mail: orders@exair.com
www.exair.com (secure web site)

Remit to address (payments only):

EXAIR Corporation
Location 00766
Cincinnati, Ohio 45264-0766

Tax: Sales and use tax, where applicable, are not included.

Technical Assistance: Please call our Application Engineering Department, 1-800-90-EXAIR (1-800-903-9247).

Warranty: 5 Year "Built To Last" Warranty against defects in workmanship and materials on all compressed air products*. Defective products must be returned freight prepaid for repair or replacement at our option. This warranty applies under conditions of normal use, but does not apply to defects that result from intentional damage, negligence, unreasonable use, wear or exposure.



*5 Year Warranty applies to compressed air products only.
A 1 Year Warranty applies to all accessories and electrically powered products.

EXAIR's Unconditional Guarantee:

Extends to all U.S. and Canadian customers and includes invoiced U.P.S. Ground Service shipping charges. Products returned after the 30 day guarantee period are subject to a 15% restocking charge. Products must be returned freight prepaid.

EXAIR Corporation

11510 Goldcoast Dr.
Cincinnati, Ohio 45249-1621
Phone Number: (513) 671-3322
Fax Number: (513) 671-3363
E-mail: techelp@exair.com
Web Site: www.exair.com



OSHA and CE Compliance: EXAIR compressed air products comply with OSHA's Safety Requirements, the EU General Product Safety Directive (2001/95/EC) and meet the noise limitation requirements of the EU Machinery Directive (2006/42/EC). EXAIR's Electronic Flow Control and Electronic Temperature Control meet the low voltage standards of the EU Low Voltage Directive (2006/95/EC). Some EXAIR products display the CE mark where there are applicable directives. All sound level measurements are taken at 3 feet away.

RoHS: Electrical portions of EXAIR's static eliminators, EFC, ETC, solenoid valves, and thermostats comply with the RoHS (Restriction of Hazardous Substances) Directive 2002/95/EC, including the amendment outlined in the European Commission decision L 214/65.

Reach: Per Regulation (EC) No 1907/2006 Title I, Article 3, paragraph 3, the European Union has recently enacted legislation to register chemicals and substances imported into the EU to ensure a high level of protection of human health and the environment.

Per Title II, Article 7, paragraph 1, articles (products) must be registered when a substance is intended to be released under normal or reasonably foreseeable conditions of use and it is present in those articles in quantities totaling over 1 metric ton per producer or importer per year. Registration of EXAIR products is not required since they do not contain substances that are intentionally released.

Conflict Mineral Free: Look for this symbol to designate conflict mineral free products throughout our catalog. EXAIR supports Section 1502 of the Dodd-Frank Wall Street Reform and Consumer Protection Act and we are committed to compliance with the conflict minerals rule in order to curb the illicit trade of tin, tantalum, tungsten and gold in the DRC region. EXAIR is using the CMRT 3.02 template to document our supply chain and commitment to conflict free products.



Copyright Restrictions: The content of the EXAIR Catalog, including all photos, graphics, drawings and arrangements are proprietary to EXAIR Corporation and are protected by the United States and international copyright and trademark laws. You are authorized to use the contents of the EXAIR Catalog for personal use or as it relates to your role as a current or prospective customer of EXAIR. The contents of this catalog may not be copied or modified for any type of publication or distribution without the prior written consent of EXAIR Corporation. The content of the EXAIR Catalog is the intellectual property solely of the EXAIR Corporation with no rights transferred to other parties. No part of this catalog may be reproduced for any commercial purposes without the express authorization in writing by the EXAIR Corporation.

Trademarks: "EXAIR", "Cabinet Cooler", "E-Vac", "Intelligent Compressed Air", and "Compressed Air Intelligence" are registered trademarks of the EXAIR Corporation. The EXAIR logo, product names, designs and descriptive phrases are trademarked by EXAIR Corporation. These trademarks may not be used without prior written permission of the EXAIR Corporation.

EFC, Digital Flowmeter, Digital Sound Level Meter, High Power Cold Gun, Super Air Knife, Standard Air Knife, Full-Flow Air Knife, Air Cannon, Super Air Amplifier, Adjustable Air Amplifier, Super Air Nozzle, Micro Air Nozzle, High Power Safety Air Nozzle, Stay Set Hose, Super Blast Safety Air Gun, Super Air Wipe, Standard Air Wipe, Super Ion Air Knife, Standard Ion Air Knife, Super Ion Air Wipe, Ion Air Cannon, Ion Air Gun, Ion Air Jet, Ionizing Point, Stay Set Ion Air Jet, Line Vac, Chip Vac, Heavy Duty Dry Vac, Heavy Duty HEPA Vac, Reversible Drum Vac, High Lift Reversible Drum Vac, Chip Trapper, High Lift Chip Trapper, Vac-u-Gun, Air Disk, Air Stik, Mini Cooler, Cold Gun Aircoolant System, and ETC are trademarks of EXAIR Corporation.



Intelligent Compressed Air® products are identified throughout this catalog that can help your plant save tens of thousands of dollars over the course of a single year. *The Best Practices for Compressed Air System* manual published by the Compressed Air Challenge® recommends products like the Super Air Knife®, Super Air Amplifier®, and the family of Super Air Nozzles® for energy conservation. Many of the products shown offer unique ways to solve common industrial problems using compressed air. Compressed Air Challenge is a registered trademark of Compressed Air Challenge, Inc.



EXAIR has partnered with Energy Star, a voluntary program of the U.S. Department of Energy and the Environmental Protection Agency. Energy Star offers energy efficient solutions to help save money while protecting the environment for future generations. EXAIR has implemented improved energy management practices and technologies throughout our facility, including energy efficient lighting, HVAC systems, and electronic thermostats. EXAIR's participation in this program underscores our commitment to conserving energy.

EXAIR products are subject to ongoing development. Specifications are subject to change without notice.
Some products in this catalog are covered by U.S. Patent #5402938, #8153001 and #8268179 and others may be U.S. Patent Pending.
Copyright ©2015 EXAIR Corporation. All Rights Reserved.





EXAIR®

EFFICIENCYLAB

EXAIR's Intelligent Compressed Air® products vs Your current installation

EXAIR's FREE Efficiency Lab service determines how much air and dollar savings you will achieve by installing one of our Intelligent Compressed Air products.

How does the Efficiency Lab work?

Our Efficiency Lab service begins with receiving a sample of the product(s) you currently use for your application. One of our qualified Application Engineers will use calibrated testing equipment to compare the performance of your existing product(s) to an EXAIR engineered solution. These tests will determine air consumption, noise levels and force. The test results will then be published in a comprehensive report, which includes a cost savings analysis, and be provided to you. For most applications, EXAIR products can help you improve application efficiency AND typically pay for themselves in a matter of weeks.

How can I get a product tested for free?

To participate in our FREE Efficiency Lab please contact one of our Application Engineers and get the details about sending us your product(s).

You may reach them by phone at (800) 903-9247 or (513) 671-3322. You can send an email to lab@exair.com or visit our website and take advantage of our live help at www.exair.com.

Unable to send your product to EXAIR's Efficiency Lab?

If it is not possible to send us your product, we have a one page Product Efficiency Survey on our website (www.exair.com/labdoc.htm) which will provide us the details about a current inefficient compressed air application. Fill in the information and click submit. You will hear from one of our Application Engineers within 24 business hours.

Okay, so what is the fine print?

This offer is available to all customers in the U.S. and Canada only. Some restrictions may apply.

What about confidentiality?

Yes, EXAIR will keep the results of our Efficiency Lab test and report confidential unless given permission to share that information with others.

Products must be shipped to EXAIR freight prepaid. EXAIR will pay the return shipping via UPS ground.



Super Air Wipe

An **INTELLIGENT**
COMPRESSED AIR®
Product

Super Air Wipe™

**Blowoff, dry, clean and cool
pipe, cable, extruded shapes,
hose, and wire!**

**Split design requires
no threading!**

- ✓ **Uniform 360° Airflow!**
- ✓ **For Environments Up To 800°F**
- ✓ **Variable Force And Flow!**

What Is The Super Air Wipe?

EXAIR's Super Air Wipe provides a uniform 360° airstream that is ideal for blowoff, drying, cleaning and cooling of pipe, cable, extruded shapes, hose, wire and more. The split design offers easy clamping around the surface of the material moving through it, eliminating the need for threading.

All models include stainless steel screws and shims.
Stainless steel wire braided hose is also included on sizes up to 4" (102mm) for added corrosion and heat resistance.
Aluminum models are rated for temperatures up to 400°F (204°C) and stainless steel models for temperatures up to 800°F (427°C).

Applications

- Drying after washing, cleaning, plating or coating
- Blowoff dust and contaminants
- Cool hot extruded shapes
- Uniformly wipe surfaces
- Dry extruded profiles, rod and medical tubing
- Eliminate solution carryover - no cross contamination
- Blow excess water from automotive door gaskets
- Remove excess coatings, water and oil
- Dry tube, hose, wire, fiber optics
- Minimize solution loss due to drag-out
- Clean paint gun tips
- Dry screen printed or ink jetted surfaces
- Clean strips and ribbon

Advantages

- Quiet
- Low air consumption
- Uniform 360° airflow
- Stainless steel hardware resists corrosion
- Aluminum models for temperatures up to 400°F (204°C)
Stainless steel models for temperatures up to 800°F (427°C)
- Stainless steel hose supplied on sizes up to 4" (102mm)
- No electricity, no moving parts
- Non-contact - no wiper blade
- Split design - compact, rugged, easy to install
- Lightweight, low profile
- Tapped holes for mounting
- Variable force and flow
- Meets OSHA maximum dead end pressure and noise requirements



The Super Air Wipe uniformly dries a hose as it exits a bath.



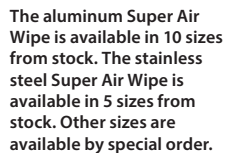
The stainless steel Super Air Wipe is ideal for food and pharmaceutical applications.



The split design of the Super Air Wipe unlatches easily to eliminate threading.



Compressed air flows through an inlet (1) of the Air Wipe into an annular chamber (2). It is then throttled through a small ring nozzle (3) at high velocity. This primary airstream adheres to the Coanda profile (4), which directs it down the angled surface of the Air Wipe. A low pressure area is created at the center (5) inducing a high volume flow of surrounding air into the primary airstream. As the airflow leaves the Air Wipe, it creates a conical 360° ring of air that attaches itself to the surface of the material running through it (6), uniformly wiping the entire surface with the high velocity airflow.



Prior to the introduction of the Super Air Wipe, the only way to blowoff, dry, clean and cool cylindrical, round, or extruded surfaces was to use a ring of air nozzles. The high air consumption and noise levels of the nozzles along with inconsistent air velocity often delivered poor results. The Super Air Wipe provides a high volume, high velocity airflow that is uniformly ejected from the 360° of its inner diameter. The airstream attaches itself to the material running through it to effectively wipe, clean or dry surfaces. Velocity can be varied from a “blast” to a “breeze”. Air consumption and noise are low.

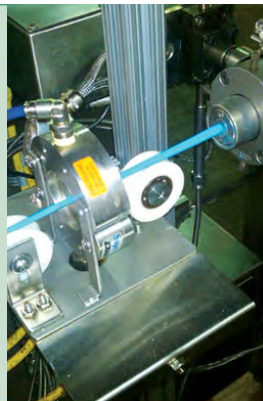
There is a 1/4 NPT female inlet on each half of the Super Air Wipe on sizes up to 7" (178mm). Sizes 9" (229mm) and larger include two 1/4 NPT female inlets on each half in order to maintain proper air volume and performance. Aluminum Super Air Wipes up to 4" (102mm) include a brass tee that supplies one half directly and a stainless steel wire braided coupling hose rated at 400°F (204°C) to supply the other half. Stainless steel Super Air Wipes up to 4" (102mm) include a stainless steel tee and a stainless steel wire braided coupling hose rated at 800°F (427°C). Larger sizes should be piped directly.

Tapped holes on the downstream side are provided for permanent mounting if the Super Air Wipe is not held in place with rigid pipe. Coupling brackets that hold each half of the Super Air Wipe together are provided which can be installed or removed quickly if required.

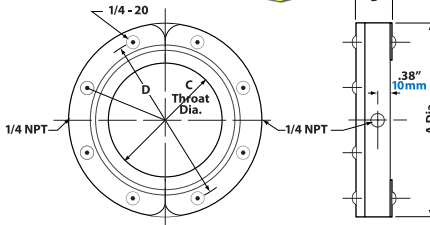
The Problem: The extruded product, being hot and pliable, would slump and produce a crooked length of tubing. The customer tried using a series of rollers to support the extrusion until it cooled enough to become stiff. This helped somewhat, but they still experienced slump between rollers. The end product still would not meet customer specifications.

The Solution: Using a Model 2401 1" (25mm) Super Air Wipe positioned between two rollers, the product was cooled enough to maintain rigidity. Adding another set of Air Wipe/rollers, they were able to extrude even faster.

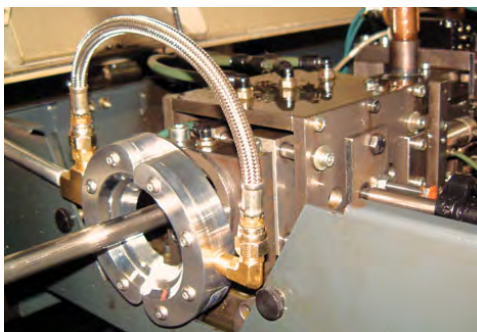
Comment: Not only were they able to salvage a \$30,000 order, the increased process speed enabled them to re-quote the job at a lower price and secure future business from their customer.



Air Wipe Dimensions



Super	Std		A	B	C	D
2400, 2400SS	2430	in	3.25	1.13	0.50	2.50
		mm	83	29	13	64
2401, 2401SS	2431	in	3.75	1.13	1	2.95
		mm	95	29	25	75
2402, 2402SS	2432	in	4.75	1.13	2	3.95
		mm	121	29	51	100
2403, 2403SS	2433	in	5.75	1.13	3	4.95
		mm	146	29	78	126
2404, 2404SS	2434	in	6.75	1.13	4	5.95
		mm	172	29	102	151
2405	2435	in	7.75	1.13	5	6.95
		mm	197	29	127	176
2406	2436	in	8.75	1.13	6	7.95
		mm	222	29	152	202
2407	2437	in	9.75	1.13	7	8.95
		mm	248	29	178	227
2409	2439	in	11.75	1.13	9	10.95
		mm	299	29	229	278
2411	2441	in	13.75	1.13	11	12.95
		mm	349	29	279	329



The Super Air Wipe eliminates the possibility of smoke during machining by wiping hydraulic oil from the bar stock as it enters the chuck.

Air Wipe Performance

80 PSIG (5.5 BAR)	Air Consumption		Sound Level @3' (914mm)
MODEL #	SCFM	SLPM	dBA
2400, 2400SS, 2430	13.9	394	75
2401, 2401SS, 2431	19.1	541	76
2402, 2402SS, 2432	29.5	835	77
2403, 2403SS, 2433	39.8	1,127	79
2404, 2404SS, 2434	50.2	1,422	81
2405, 2435	60.6	1,716	82
2406, 2436	71.0	2,010	84
2407, 2437	81.3	2,302	85
2409, 2439	102.1	2,891	87
2411, 2441	122.8	3,477	89

Air Wipes

Super Air Wipe Specifications

The Super Air Wipe is available with throat diameters (I.D.) of 1/2", 1", 2", 3", 4", 5", 6", 7", 9", and 11" (13, 25, 51, 76, 102, 127, 152, 178, 229, and 279mm). **Special diameters are available. Please contact our factory.**

Compressed Air Inlets: The Super Air Wipe has compressed air inlets on each half. Stainless steel wire braided hose is supplied with sizes up to 4" (102mm) that couples the air supply of one half to the other. Sizes 9" (229mm) and larger have two inlets on each half that must be supplied with compressed air to maintain uniform airflow.

Filtration: The use of clean air is essential. Kits include an automatic drain filter separator with a 5 micron filter element that is sized properly for flow.

Materials of Construction: The Super Air Wipe is constructed of aluminum or stainless steel. All models use stainless steel shims and screws. Stainless steel wire braided hose is included with sizes up to 4" (102mm).

Temperature: Aluminum Super Air Wipes are rated for temperatures up to 400°F (204°C). Stainless steel models are rated for temperatures to 800°F (427°C).

Mounting: The Super Air Wipe can be supported by the compressed air supply pipe. Tapped holes (1/4-20) on the downstream side of the Super Air Wipe can also be used for mounting.

Regulation: A pressure regulator on the compressed air supply provides infinite control of flow, force and air consumption. Kits include a pressure regulator that is sized properly for flow.

Shim Sets: The Super Air Wipe has a .002" (0.05mm) gap setting. The compressed air exhausts through a gap which is set with a stainless steel shim positioned between the cap and body of the Super Air Wipe. Force and flow through the Super Air Wipe may be easily increased by adding shims to open the gap. Kits include a shim set. Shim sets include (2) .002" (0.05mm) thick stainless steel shims.

Super Air Wipe

Changing Performance By Adding Shims

The compressed air exhausts through a gap which is set with a shim positioned between the cap and the body of the Super Air Wipe. The Super Air Wipe is shipped with a .002" (0.05mm) thick stainless steel shim installed which works best for most applications. Force and flow may be easily increased by adding shims to open the gap. Increasing the gap opening offers higher velocity and harder hitting force. Air consumption and noise will be slightly higher. Super Air Wipe shim sets include two .002" (0.05mm) stainless steel shims that can be stacked. Shim sets are included with all kits or can be purchased separately.

Special diameter Super Air Wipes are available.
Please contact our factory.



The Super Air Wipe Kit includes a stainless steel shim set, filter separator and pressure regulator (with coupler).

Super Air Wipe Models

Super Air Wipe Only

Super Air Wipe Kits - include the Super Air Wipe, shim set, filter separator and pressure regulator (with coupler).

Super Air Wipe Shim Sets - include (2) .002" (0.05mm) thick stainless steel shims.

I.D.	Aluminum Super Air Wipe Only Model	Aluminum Super Air Wipe Kit Model	Stainless Steel Super Air Wipe Only Model	Stainless Steel Super Air Wipe Kit Model	Super Air Wipe Shim Set Model
1/2" (13mm)	2400	2450	2400SS	2450SS	2350SS
1" (25mm)	2401	2451	2401SS	2451SS	2351SS
2" (51mm)	2402	2452	2402SS	2452SS	2352SS
3" (76mm)	2403	2453	2403SS	2453SS	2353SS
4" (102mm)	2404	2454	2404SS	2454SS	2354SS
5" (127mm)	2405	2455	N/A	N/A	2355SS
6" (152mm)	2406	2456	N/A	N/A	2356SS
7" (178mm)	2407	2457	N/A	N/A	2357SS
9" (229mm)	2409	2459	N/A	N/A	2359SS
11" (279mm)	2411	2461	N/A	N/A	2361SS

Accessories

Model #	Description
9001	Auto Drain Filter Separator, 3/8 NPT, 65 SCFM (1,841 SLPM)
9032	Auto Drain Filter Separator, 1/2 NPT, 90 SCFM (2,549 SLPM)
9002	Auto Drain Filter Separator, 3/4 NPT, 220 SCFM (6,230 SLPM)
9005	Oil Removal Filter, 3/8 NPT, 15-37 SCFM (425-1,048 SLPM)
9006	Oil Removal Filter, 3/4 NPT, 50-150 SCFM (1,416-4,248 SLPM)
9008	Pressure Regulator, 1/4 NPT, 50 SCFM (1,416 SLPM)
9033	Pressure Regulator, 1/2 NPT, 100 SCFM (2,832 SLPM)
9009	Pressure Regulator, 3/4 NPT, 220 SCFM (6,230 SLPM)
9020	Solenoid Valve, 120V, 50/60Hz, 1/4 NPT, 40 SCFM (1,133 SLPM)
9034	NEMA 4/4X Solenoid Valve, 120V, 50/60Hz, 1/2 NPT, 100 SCFM (2,832 SLPM)
9036	NEMA 4/4X Solenoid Valve, 120V, 50/60Hz, 3/4 NPT, 200 SCFM (5,664 SLPM)



A Model 2404 4" (102mm) Super Air Wipe cleans a steel rod after processing.



The flanged end of an axle is lifted through a Super Air Wipe to blow off chips after machining.



EXAIR's 1/2" Super Air Wipe dries a wire as it exits a cooling bath.

Standard Air Wipe™

This hard-hitting 360° ring of airflow is the economical way to blowoff, dry, clean, and cool!

What Is The Standard Air Wipe?

EXAIR's Standard Air Wipe provides a uniform 360° airstream that is ideal for blowoff, drying, cleaning and cooling of pipe, cable, extruded shapes, hose and more. The split design offers easy clamping around the surface of the material moving through it, eliminating the need for threading.

Why The Standard Air Wipe?

The Standard Air Wipe is a good choice when the added durability of stainless steel screws, shims and hose are not required.

The Standard Air Wipe uses coated screws, plastic shims and a general purpose PVC coupling air hose on sizes up to 4" (102mm). The Standard Air Wipe is best suited to applications in non-corrosive environments where temperatures do not exceed 150°F (66°C). The dimensions and performance of this product are the same as that of the Super Air Wipe which is detailed on page 33.



The Standard Air Wipe removes liquid from a plastic rod.



Air Wipes

Standard Air Wipe Specifications

The Standard Air Wipe is available with throat diameters (I.D.) of 1/2", 1", 2", 3", 4", 5", 6", 7", 9", and 11" (13, 25, 51, 76, 102, 127, 152, 178, 229, and 279mm). **Special diameters are available. Contact our factory.**

Compressed Air Inlets: The Standard Air Wipe has compressed air inlets on each half. General purpose compressed air hose is supplied with sizes up to 4" (102mm) that couples the air supply of one half to the other. Sizes 9" (229mm) and larger have two inlets on each half that must be supplied with compressed air to maintain uniform airflow.

Filtration: The use of clean air is essential. Kits include an automatic drain filter with a 5 micron filter element that is sized properly for flow.

Materials of Construction: The Standard Air Wipe is constructed of aluminum. All models use coated screws and plastic shims. General purpose PVC air hose is included with sizes up to 4" (102mm).

Temperature: The Standard Air Wipe is rated for temperatures up to 150°F (66°C).

Mounting: The Standard Air Wipe can be supported by the compressed air supply pipe. Tapped holes (1/4-20) on the downstream side of the Standard Air Wipe can also be used for mounting.

Regulation: A pressure regulator on the compressed air supply provides infinite control of flow, force and air consumption. Kits include a pressure regulator that is sized properly for flow.

Shim Sets: The Standard Air Wipe has a .002" (0.05mm) gap setting. The compressed air exhausts through a gap which is set with a plastic shim positioned between the cap and body of the Standard Air Wipe. Force and flow through the Standard Air Wipe may be easily increased by adding shims to open the gap. Kits include a shim set (three additional shims). Shim sets include a .001" (0.03mm), .003" (0.08mm) and .004" (0.10mm) thick plastic shim.

Standard Air Wipe



A Model 2431 1" (25mm) Standard Air Wipe blows off the excess coating from a wire into a dip tank.



The Standard Air Wipe blows coolant off the part and back into the centerless grinder.

Special diameter Standard Air Wipes are available. Please contact our factory.

Standard Air Wipe Models

Standard Air Wipe Only

Standard Air Wipe Kits - include the Standard Air Wipe, shim set, filter separator and pressure regulator (with coupler).

Standard Air Wipe Shim Sets - include (1) each of a .001" (0.03mm), .003" (0.08mm) and .004" (0.10mm) thick plastic shim.

I.D.	Standard Air Wipe Only Model	Standard Air Wipe Kit Model	Standard Air Wipe Shim Set Model
1/2" (13mm)	2430	2480	2350
1" (25mm)	2431	2481	2351
2" (51mm)	2432	2482	2352
3" (76mm)	2433	2483	2353
4" (102mm)	2434	2484	2354
5" (127mm)	2435	2485	2355
6" (152mm)	2436	2486	2356
7" (178mm)	2437	2487	2357
9" (229mm)	2439	2489	2359
11" (279mm)	2441	2491	2361

Changing Performance By Adding Shims

The compressed air exhausts through a gap which is set with a shim positioned between the cap and the body of the Standard Air Wipe. It is shipped with a .002" (0.05mm) thick plastic shim installed which works best for most applications. Force and flow may be easily increased by adding shims to open the gap. Increasing the gap opening offers higher velocity and harder hitting force. Air consumption and noise will be slightly higher. Air Wipe shim sets are available that include one each of a .001" (0.03mm), .003" (0.08mm), and .004" (0.10mm) thick shims. Shim sets are included with all kits or may be purchased separately.



The Standard Air Wipe Kit includes a shim set, filter separator and pressure regulator (with coupler).



The Standard Air Wipe is available in 10 sizes from stock.

Accessories

Model #	Description
9001	Auto Drain Filter Separator, 3/8 NPT, 65 SCFM (1,841 SLPM)
9032	Auto Drain Filter Separator, 1/2 NPT, 90 SCFM (2,549 SLPM)
9002	Auto Drain Filter Separator, 3/4 NPT, 220 SCFM (6,230 SLPM)
9005	Oil Removal Filter, 3/8 NPT, 15-37 SCFM (425-1,048 SLPM)
9006	Oil Removal Filter, 3/4 NPT, 50-150 SCFM (1,416-4,248 SLPM)
9008	Pressure Regulator, 1/4 NPT, 50 SCFM (1,416 SLPM)
9033	Pressure Regulator, 1/2 NPT, 100 SCFM (2,832 SLPM)
9009	Pressure Regulator, 3/4 NPT, 220 SCFM (6,230 SLPM)
9020	Solenoid Valve, 120V, 50/60Hz, 1/4 NPT, 40 SCFM (1,133 SLPM)
9034	NEMA 4/4X Solenoid Valve, 120V, 50/60Hz, 1/2 NPT, 100 SCFM (2,832 SLPM)
9036	NEMA 4/4X Solenoid Valve, 120V, 50/60Hz, 3/4 NPT, 200 SCFM (5,664 SLPM)