NOW MEET THE PLUS SERIES TORCH AND HANDLE.

The CA 2460+ cutting attachment and WH 315FC+ welding handle are also newly available and vastly improved, thanks in large part to input from talented and insightful craftsmen who use our tools daily.

Advanced flashback arrestor – We challenged ourselves to design a torch that has the built-in features we love but none of those all-too-common flow restrictions, and that's what we delivered.

More communicative valves – Understanding that not everyone in the industry has the same level of comfort and familiarity with a torch, we added small labels – open/close, on/off, oxy/fuel – to help guide more-novice users.

Improved field reparability – The user-friendly design of the Plus Series allows for immediate replacement of the plunger and easy access to the mixer.

Glove-friendly knobs – Upgraded contouring makes for easier use with gloved hands.

Ergonomic handling – The curved lever can be triggered with the palm or the thumb and supports more-relaxed feathering.

Tougher where it counts – When we watched craftsmen work, we saw they use their torches as hammers and scrapers, so we reinforced the most-used areas with additional materials to increase longevity.



JOURNEYMAN OUTFIT.

The robust Journeyman outfit comes with everything you need to get started: CA 2460+ cutting attachment, WH 315FC+ welding handle, cutting tip, tip cleaner, heating nozzle, striker, goggles, hose, welding nozzles, and two EDGE 2.0 regulators.

REGULATOR PART NUMBERS

| Part Number | Description |
|-------------|--|
| 0781-3600 | ESS42-60-540 S/S OXY 60 psig |
| 0781-3601 | ESS42-150-540 S/S OXY 150 psig |
| 0781-3602 | ESS42-15-510 S/S ACET 15 psig |
| 0781-3603 | ESS42-15-300 S/S ACET 15 psig |
| 0781-3605 | ESS42-15-410 S/S ACET 15 psig |
| 0781-3606 | ESS42-60-510LP S/S LPG 60 psig |
| 0781-3607 | ESS42-150-510LP S/S LPG 150 psig |
| 0781-3609 | ESS42-150-580 S/S INERT 150 psig |
| 0781-3612 | ESS42-150-350 S/S HYD 150 psig |
| 0781-3613 | ESS42-150-346 S/S AIR 150 psig |
| 0781-3614 | ESS42-150-590 S/S IndAir 150 psig |
| 0781-3615 | ESS42-150-320 S/S CO ₂ 150 psig |



EDGE 2.0 GAS OPTIONS.

Acetylene // Oxygen // Carbon dioxide Nitrogen inert gas // Propane LP gas Air // Hydrogen/Methane

| OUTFIT PART NUMBERS | | |
|---------------------|--|--|
| Part Number | Description | |
| 0384-2081 | Journeyman Sel EDGE 2.0 540/510, 90° PLUS OUTFIT | |
| 0384-2082 | Journeyman Sel EDGE 2.0 540/510, 75° PLUS OUTFIT | |
| 0384-2083 | Journeyman Sel EDGE 2.0 540/300, 90° PLUS OUTFIT | |
| 0384-2088 | Journeyman Sel AF EDGE 2.0 540/510LP, 90° PLUS OUTFIT | |
| 0384-2100 | Journeyman EDGE 2.0 540/300, 90° PLUS OUTFIT | |
| 0384-2101 | Journeyman EDGE 2.0 540/510, 90° PLUS OUTFIT | |
| 0384-2110 | Journeyman II EDGE 2.0 540/300, 90° PLUS OUTFIT | |
| 0384-2111 | Journeyman II EDGE 2.0 540/510, 90° PLUS OUTFIT | |
| 0384-2112 | Journeyman II AF EDGE 2.0 540/510LP, 90° PLUS OUTFIT (Propane) | |
| 0384-2113 | Journeyman II AF EDGE 2.0 540/510LP, 90° PLUS OUTFIT (Propylene) | |
| 0384-2120 | Cutter EDGE 2.0 540/510, 90° ST2600FC OUTFIT | |
| 0384-2121 | Cutter EDGE 2.0 540/300, 90° ST2600FC OUTFIT | |
| 0384-2122 | Cutter AF EDGE 2.0 540/510LP, 90° ST2600FC OUTFIT | |
| 0381-1928 | CA2460+ Cutting Attach, 90° | |
| 0381-1930 | CA2461+ Cutting Attach, 75° | |
| 0381-1932 | CA2462+ Cutting Attach, 180° | |
| 0381-1937 | CA2460+/WH315FC+ Repl Pack, 90° | |
| 0382-0093 | WH315FC+ Weld Handle | |

Note: Part numbers have recently changed. Please update your records with the above information.

