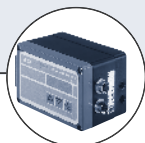


Type 8400 can be combined with...



**Type 2000 (8630)**

Continuous  
TopControl



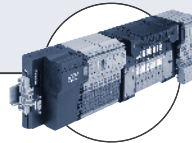
**Type 1067**

Continuous  
SideControl



**Type ST20**

Pt100



**Type 8644-P AirLINE**

Valve Island with  
Electronic I/O

- Indication, monitoring, transmission and ON/OFF control in one device
- Extra-large display
- Menu-guided parametrisation
- Complete communication due to external setpoint, process value or AS-Interface

This intelligent sensor/switch with an extra-large display is specifically designed to switch a valve and to establish a monitoring system or an ON/OFF control loop. Compact and wall versions

are available. The switching points can be programmed with the 3 key pads or optionally, with input 4 - 20 mA, from an external PLC over a 4 - 20 mA loop.

As an option, the process value can additionally be transmitted to the PLC (4 - 20 mA). The connection of the 8400 to the process in the piping is made using standard fittings.

#### Fitting and sensor data

<b>Measuring range</b> Compact version	-40°F up to 257°F (with ambient temperature between 32°F and 104°F)
	-40°F up to 194°F (with ambient temperature above 104°F)
Wall version	-40°F up to +257°F
<b>Fitting</b>	T-Fitting (with internal thread for mounting Type 8400)
<b>Sensor element</b>	Pt100
<b>Screw-in thread</b>	NPT, G, Rc 1/2"
<b>Materials wetted parts</b>	
	Sensor element Seal
	Stainless steel FKM

#### Medium data

<b>Medium temperature</b>	257°F max.
<b>Fluid pressure max.</b>	230 PSI

#### Electronic module data

<b>Switching accuracy</b>	±0.5°F (32°F to 176°F)
	±1.5°F (outside of 32°F to 176°F)
<b>Repeatability</b>	0.4%
<b>Voltage supply</b>	12-30 VDC
<b>Reversed polarity of DC</b>	Protected
<b>Outputs</b>	
	Compact version
	Transistor (programmable)
	Relay (programmable)
Process value (option)	3A/250 VAC or 3A/30 VDC
	3A/48 VAC or 3A/30 VDC <sup>1)</sup>
Loop resistance: 1100 Ω at 32 V, 800 Ω at 24 V, 500 Ω at 18 V	4-20 mA, galvanic insulation
	Loop resistance: 1100 Ω at 32 V, 800 Ω at 24 V, 500 Ω at 18 V
Wall version	NPN and PNP, 700mA, 30 VDC max.

#### Electronic module data (continued)

<b>Input external setpoint</b> Compact version	4-20 mA, galvanic insulation max. input impedance: 250 Ω
<b>AS-interface</b>	Fieldbus
<b>Current consumption</b>	
	Compact version Wall version
	Max. 80 mA (no load) Max. 50 mA (no load)
<b>Response time (10...90%)</b>	7s (for one step increment from 32°F to 212°F)
<b>Materials</b>	
	Housing
	Front panel folio
	Wall-mounted holder
	PC with +20% glass-fibre Polyester PVC
<b>Electrical connections</b>	
	Cable plug
	Multipin
	EN 175301-803 5 pin M12 / 4 pin M12 / 8 pin M12

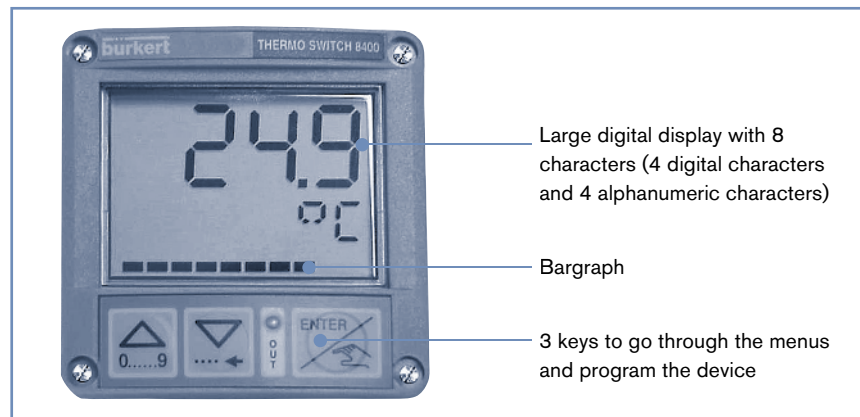
#### General data

<b>Ambient temperature</b>	-4°F up to 140°F
<b>Relative humidity</b>	≤ 80% non condensated
<b>Voltage supply cable</b>	
	Cross-section
	Recommended length
	Max. cable impedance (Wall)
	0.14 up to 0.5 mm <sup>2</sup> Max. 100 m shielded 5 Ω
<b>Protection class</b>	IP65 with connectors plugged-in
<b>Standards</b>	
	EMC
	Security
	Vibration
	Shock
	EN 50081-1, 50082-2 EN 61010-2 EN 68-2-6 EN 68-2-27

<sup>1)</sup> Valid for: external setpoint input, Process value output and AS-Interface

## Main features

### Display

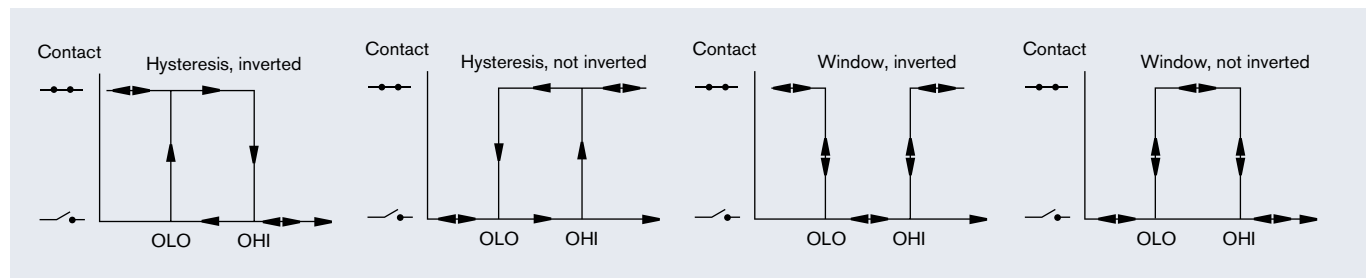


## Software main features

- International measuring units
- 10-segment bargraph
- Temperature adjusting for a better accuracy
- Simulation mode to test the programming of the switching points, in dry conditions

### 8400 with standard On/Off output

- 2 switching modes for the output, either hysteresis or window, inverted or not



- Programmable delay before switching
- Possible outputs depending on the version: relay, transistor NPN, transistor PNP

### 8400 with external setpoint option

The switching points are automatically adjusted by the 4-20 mA input signal originating from a PLC.

- On/Off relay output

### 8400 with process value option

This version delivers a 4-20 mA electric signal whose value is the image of the measured temperature.

- On/Off relay output
- 4-20 mA output
- External setpoint (4-20 mA input)

## Design

The 8400 Temperature sensor is proposed in two versions:



A compact version, available in several variants.

- The 8400 Standard has a Pt100 with a 29.5 mm mounting length.

- The 8400 Extended has a Pt100 with a 100 or 200 mm mounting length. The adaptation of the 8400 will be done through the external thread or also with a compression fitting (no part of delivery). This allows variable mounting in bigger pipe diameters or tanks.



A wall-mounted version:

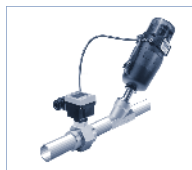
- The 8400 Wall has to be inserted into a holder previously mounted on a wall. It must be associated to a remote temperature sensor.

## Typical application example



Monitoring min./max. values of temperature.

Monitoring of min./max. levels of temperature in a running process (compact INLINE control)



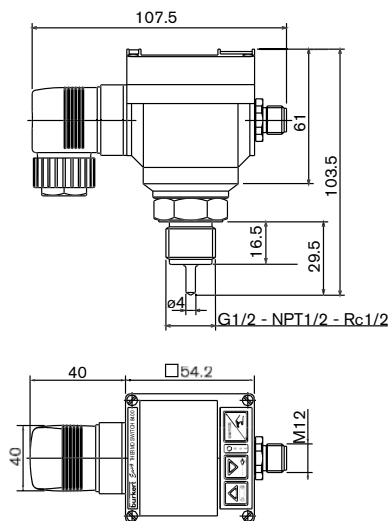
Continuous temperature control in a running process



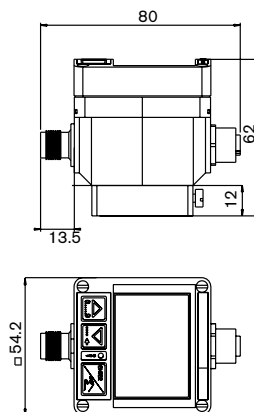
On/Off temperature control of liquid processing in a programmable narrow band (remote control)

## Dimensions [mm]

8400 Standard



8400 Wall



**"All-In-One" Temperature Transmitter/Switch for Easy ON/OFF Control****8400 Transmitter/Switch with welded RTD and 1/2" NPT connection ordering chart**

Voltage supply	Input Signal	Output Signal	Probe Length	Item No. *
12-30 VDC	----	NPN	1/2"	US08579
12-30 VDC	----	PNP	1/2"	US08578
12-30 VDC	----	NPN and PNP	1/2"	US08577
12-30 VDC	----	Relay	1/2"	US08576
12-30 VDC	4-20 mA <sup>1)</sup>	Relay	1/2"	US08575
AS-i Bus	AS-i	AS-i + Relay	1/2"	US08574
12-30 VDC	4-20 mA <sup>1)</sup>	4-20 mA <sup>2)</sup> + Relay	1/2"	US08573

<sup>1)</sup> Ext. set point<sup>2)</sup> Process value

\*Cable and plugs included with part number

**8400 Transmitter/Switch with welded RTD and 1/2" NPT connection ordering chart**

Voltage supply	Input Signal	Output Signal	Probe Length	Item No. *
12-30 VDC	----	Relay	1"	US08454
12-30 VDC	4-20 mA <sup>1)</sup>	4-20 mA <sup>2)</sup> + Relay	1"	US08434
12-30 VDC	----	Relay	2"	US08453
12-30 VDC	4-20 mA <sup>1)</sup>	4-20 mA <sup>2)</sup> + Relay	2"	US08433
12-30 VDC	----	Relay	2-1/2"	US08452
12-30 VDC	4-20 mA <sup>1)</sup>	4-20 mA <sup>2)</sup> + Relay	2-1/2"	US08432
12-30 VDC	----	Relay	3"	US08451
12-30 VDC	4-20 mA <sup>1)</sup>	4-20 mA <sup>2)</sup> + Relay	3"	US08431
12-30 VDC	----	Relay	4"	US08450
12-30 VDC	4-20 mA <sup>1)</sup>	4-20 mA <sup>2)</sup> + Relay	4"	US08430

<sup>1)</sup> Ext. set point<sup>2)</sup> Process value

\*Cable and plugs included with part number

**8400 Transmitter/Switch with spring loaded RTD, thermowell and 1/2" NPT connection ordering chart**

Voltage supply	Input Signal	Output Signal	Probe Length	Item No. *
12-30 VDC	----	Relay	1"	US08449
12-30 VDC	4-20 mA <sup>1)</sup>	4-20 mA <sup>2)</sup> + Relay	1"	US08429
12-30 VDC	----	Relay	2"	US08448
12-30 VDC	4-20 mA <sup>1)</sup>	4-20 mA <sup>2)</sup> + Relay	2"	US08428
12-30 VDC	----	Relay	2-1/2"	US08447
12-30 VDC	4-20 mA <sup>1)</sup>	4-20 mA <sup>2)</sup> + Relay	2-1/2"	US08427
12-30 VDC	----	Relay	3"	US08446
12-30 VDC	4-20 mA <sup>1)</sup>	4-20 mA <sup>2)</sup> + Relay	3"	US08426
12-30 VDC	----	Relay	4"	US08445
12-30 VDC	4-20 mA <sup>1)</sup>	4-20 mA <sup>2)</sup> + Relay	4"	US08425

<sup>1)</sup> Ext. set point<sup>2)</sup> Process value

\*Cable and plugs included with part number

**8400 Transmitter/Switch with RTD and 1-1/2" Tri-Clamp® connection ordering chart**

Voltage supply	Input Signal	Output Signal	Probe Length	Item No. *
12-30 VDC	----	Relay	1"	US08464
12-30 VDC	4-20 mA <sup>1)</sup>	4-20 mA <sup>2)</sup> + Relay	1"	US08444
12-30 VDC	----	Relay	2"	US08463
12-30 VDC	4-20 mA <sup>1)</sup>	4-20 mA <sup>2)</sup> + Relay	2"	US08443
12-30 VDC	----	Relay	2-1/2"	US08462
12-30 VDC	4-20 mA <sup>1)</sup>	4-20 mA <sup>2)</sup> + Relay	2-1/2"	US08442
12-30 VDC	----	Relay	3"	US08461
12-30 VDC	4-20 mA <sup>1)</sup>	4-20 mA <sup>2)</sup> + Relay	3"	US08441
12-30 VDC	----	Relay	4"	US08460
12-30 VDC	4-20 mA <sup>1)</sup>	4-20 mA <sup>2)</sup> + Relay	4"	US08440

<sup>1)</sup> Ext. set point<sup>2)</sup> Process value

\*Cable and plugs included with part number

## "All-In-One" Temperature Transmitter/Switch for Easy ON/OFF Control

### 8400 Transmitter/Switch with welded RTD and 2" Tri-Clamp® connection ordering chart

Voltage supply	Input Signal	Output Signal	Probe Length	Item No. *
12-30 VDC	---	Relay	1"	US08459
12-30 VDC	4-20 mA <sup>1)</sup>	4-20 mA <sup>2)</sup> + Relay	1"	US08439
12-30 VDC	---	Relay	2"	US08458
12-30 VDC	4-20 mA <sup>1)</sup>	4-20 mA <sup>2)</sup> + Relay	2"	US08438
12-30 VDC	---	Relay	2-1/2"	US08457
12-30 VDC	4-20 mA <sup>1)</sup>	4-20 mA <sup>2)</sup> + Relay	2-1/2"	US08437
12-30 VDC	---	Relay	3"	US08456
12-30 VDC	4-20 mA <sup>1)</sup>	4-20 mA <sup>2)</sup> + Relay	3"	US08436
12-30 VDC	---	Relay	4"	US08455
12-30 VDC	4-20 mA <sup>1)</sup>	4-20 mA <sup>2)</sup> + Relay	4"	US08435

<sup>1)</sup> Ext. set point<sup>2)</sup> Process value

\*Cable and plugs included with part number

### 8400 Wall Mount <sup>3)</sup> Sensor ordering chart

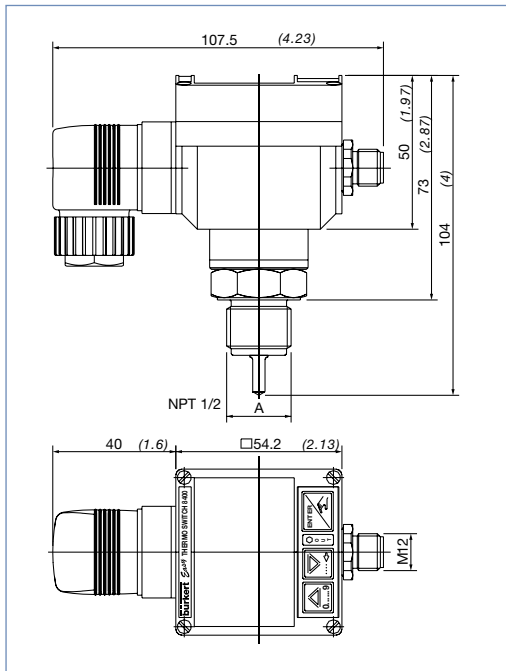
Voltage supply	Input	Output	Connector	Item No. *
12-30 VDC	3-wire Pt100	Transistor	M12 male 4 pin and M12 female 5 pin	US07553

<sup>3)</sup> Without Pt100

### Accessory for ON/OFF Temperature Control System 8400

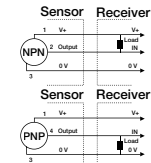
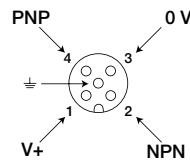
M12 female cable connector with plastic threaded locking ring	917 116 D
5 pin M12 female connector molded on cable (2m, shielded)	438 680 F
4 pin M12 male cable connector with plastic threaded locking ring	448 856 D
4 pin M12 male connector molded on cable (2m, shielded)	448 857 E
8 pin M12 female connector molded on cable (2m)	444 800 E
2 pin M12 female coupler module for ribbon cable (AS-interface versions only)	440 653 M
S005 INLINE fittings with adapter plate for 8400	see datasheet Type S005
S001 fitting brass, stainless steel for 8400	see datasheet Type S001

## Dimensions [mm] / [inch]

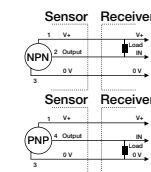
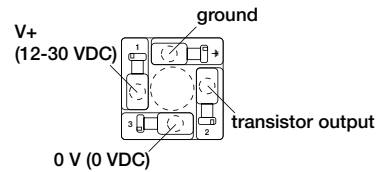
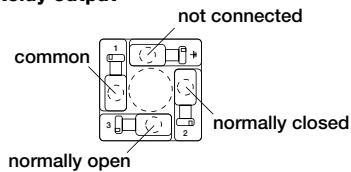


## Electrical Connections

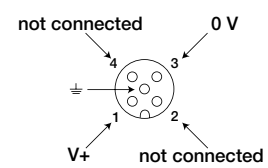
## Transistor version NPN/PNP



## Transistor version NPN or PNP with cable plug 2508

Relay version  
Relay output

## Power supply



## Relay version with external set point and process valve

