# Position Switches





# EUCHNER More than safety.





Headquarters in Leinfelden-Echterdingen

Logistics center in Leinfelden-Echterdingen



Production location in Unterböhringen

# Internationally successful – the EUCHNER company

EUCHNER GmbH + Co. KG is a world-leading company in the area of industrial safety technology. EUCHNER has been developing and producing high-quality switching systems for mechanical and systems engineering for more than 60 years.

The medium-sized family-operated company based in Leinfelden, Germany, employs around 700 people around the world.

16 subsidiaries and other sales partners in Germany and abroad work for our international success on the market.

# Quality and innovation – the EUCHNER products

A look into the past shows EUCHNER to be a company with a great inventive spirit. We take the technological and ecological challenges of the future as an incentive for extraordinary product developments.

EUCHNER safety switches monitor safety doors on machines and installations, help to minimize dangers and risks and thereby reliably protect people and processes. Today, our products range from electromechanical and electronic components to intelligent integrated safety solutions. Safety for people, machines and products is one of our dominant themes.

We define future safety technology with the highest quality standards and reliable technology. Extraordinary solutions ensure the great satisfaction of our customers. The product ranges are subdivided as follows:

- ► Transponder-coded Safety Switches
- ► Transponder-coded Safety Switches with guard locking
- ► Multifunctional Gate Box MGB
- Access management systems (Electronic-Key-System EKS)
- ► Electromechanical Safety Switches
- Magnetically coded Safety Switches
- ► Enabling Switches
- Safety Relays
- ► Emergency Stop Devices
- ► Hand-Held Pendant Stations and Handwheels
- ► Safety Switches with AS-Interface
- Joystick Switches
- Position Switches



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Position Switches **EUCHNER** 

### **General information**

# Precision single hole fixing limit switches with reed contact or snap-action switching element

EUCHNER precision single hole fixing limit switches are technically sophisticated control switches which have been proving their reliability, day in and day out, for decades in harsh industrial applications.

These mechanically actuated precision single hole fixing limit switches are IP 67 rated and are entirely maintenance-free.

EUCHNER precision single hole fixing limit switches feature a thread on the upper part and can thus be inserted or screwed through the mounting hole either from the cable end or from the actuator end. Setting the position of the operating point opposite the part of the machine to be sensed is easy with this thread.

The compact overall size and the round design allow installation directly at the sensing points. This feature dispenses with the complicated levers or linkages associated with a high level of design complexity and expense.



# Precision single limit switches

EUCHNER precision single limit switches are technically precise control switches which have been developed on the basis of practical requirements in close collaboration with machine tool manufacturers.

The use of high-quality materials, the interplay of sophisticated technology and practically oriented design guarantee operation under even the toughest conditions.

EUCHNER precision single limit switches are used for positioning and controlling machines and in industrial installations.

The different designs, with a choice of five different types of plunger, and easy adjustability from longitudinal to transverse actuation offer the user a broad range of individual possible applications.



# Inductive single limit switches

Inductive single limit switches are used for positioning and control in all areas of mechanical and systems engineering. Inductive single limit switches are used for automation tasks in machinery in the wood, textile and plastics industry.

Due to their non-contact and thus wear-free principle of operation, inductive single limit switches are insensitive to heavy vibration, heavy soiling and have an above average mechanical life even in aggressive ambient conditions.

Interchangeability with mechanical single limit switches means that it is possible to straightforwardly modify machines. The switches can therefore be retrofitted on existing machine installations to take full advantage of the benefits of non-contact switches.



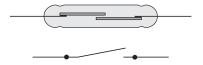


# Switching elements with reed contact

### Reed contact

The reed contact comprises two ferromagnetic contacts in a glass bulb. When the reed contact is placed in a magnetic field, the contacts adopt opposite polarities and are closed.

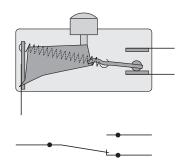
For series EGT with reed contact.



# **Mechanical switching elements**

# Changeover contact with snap-action function

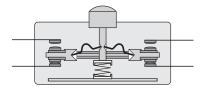
Snap-action switching element  $^{\rm 1)}$  with single gap and three connections. For series EGT with snap-action switch and series NO1, NB01, SN01 with soldered connection.

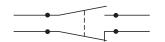


# Snap-action switching element <sup>1)</sup> with one normally open contact (NO) and one normally closed contact (NC)

With double gap and electrically isolated switching bridge. The two moving contacts are electrically isolated from each other. Switching element with four connections.

For series SN01 with soldered connection and series N1A, N10, N11.



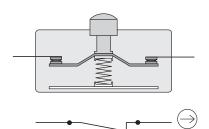


# Safety switching element with slow-action switching contact 2)

With one positively driven NC contact and double gap. Switching contact with two connections.

For use in single limit switches with safety function.

For series NB01 with safety function and series N1A with safety function.

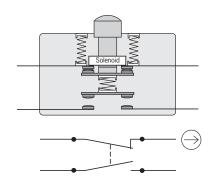


### Safety switching element with snap-action switching contact 1)

With one positively driven NC contact and one NO contact. Double gap and electrically isolated switching bridge. Switching contact with four connections.

For use in single limit switches with safety function.

For series N1A with safety function.



- 1) A snap-action contact element has a switching contact that opens and closes independently of the approach speed during actuation.
- 2) A slow-action contact element has a switching contact that opens and closes depending on the approach speed during actuation.

Position Switches **EUCHNER** 

# Positively driven contacts

Positively driven contacts are used in some switching elements. These are special switching contacts that are designed to ensure the switching contacts are always reliably separated. Even if contacts are welded together, the connection is opened by the actuating force.

It is a common feature of all safety switching elements that at least one switching contact is designed as a positively driven contact. Often two positively driven contacts are employed to increase safety using the principle of duplicated design (redundancy). This dual-channel design ensures that on the failure of one channel or on a fault in the control circuit (e.g. in the machine wiring), the interlocking can still be provided with the aid of the second channel.

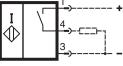


Positively driven position switch. Safety switching elements marked with this symbol are not available as replacement switching elements.

# Inductive switching elements

### **NO** function

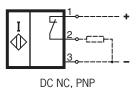
The NO function means that the load current flows when the active face of the inductive switching element is activated and that no current flows when the active face is not activated.



DC NO contact, PNP

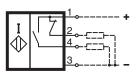
# NC function

The NC function means that the load current does not flow when the active face of the inductive switching element is activated and that current flows when the active face is not activated.



# NO + NC function

The NO + NC function incorporates both an NO function and an NC function. Associated circuit diagrams and wiring diagrams are given in the technical data.



DC NO + NC contact, PNP

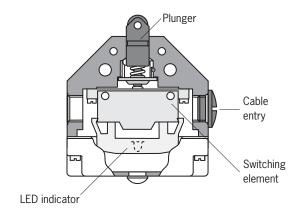


### Structure

The die-cast aluminum housings for the EUCHNER single limit switches have been proven in even the harshest conditions with their high strength and resistance to corrosion.

They do not require a protective paint finish, but can be painted at any time without prior treatment.

Depending on the design, the hardened plungers made of stainless steel run precisely in either the anodized guide bore in the housing or in a sintered bronze sleeve. These maintenance-free sliding elements make a key contribution to the reliability and correct operation of the switches. Even beyond the guaranteed mechanical life.

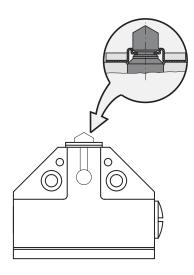


# **Exterior diaphragm**

To provide protection against resinous cooling lubricants and against the penetration of very small particles, e.g. saw dust, graphite and glass dust, and to provide protection against freezing in the low temperature range, a series with an exterior diaphragm is available.

The exterior diaphragm provides additional sealing of the plunger outside the housing.

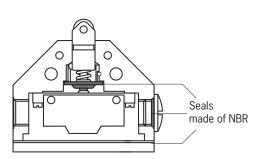
The plunger guides in the housing are thus reliably protected from the penetration of the cooling lubricant. Plunger sticking is prevented, and the replacement of the switch or plunger is unnecessary. Technical data for this series see page 35.



# Seals

EUCHNER uses high-quality and proven acrylonitrile-butadiene rubber (NBR) for all seals and sealed areas. This material is resistant to oils, greases, fuels, hydraulic fluids and most known cooling lubricants. Moreover, NBR possesses high mechanical strength over a wide temperature range and so it is perfectly suitable for the highly stressed diaphragm seal, which separates the plunger compartment and the interior of the switch.

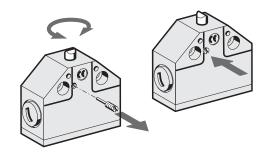
The material of the diaphragm seal is a key criterion for the quality, mechanical life and precision of the EUCHNER precision multiple limit switches. The same material is used for the cover seal and the cable entry. Seals made of Viton or silicone are available on request for special applications.



Position Switches **EUCHNEF** 

# Adjustability

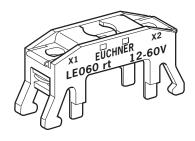
On the chisel plungers and the roller plungers (normal and extended) the approach direction can be changed by 90° at any time. After unscrewing the locking pin, the plunger can be rotated by 90°.



# **LED** function display

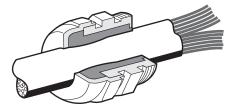
If required, the EUCHNER single limit switches of design N1A can be equipped with an LED function display (AC/DC 10 - 60 V or AC 110/230 V, color red).

Built-in electronic regulation ensures that the luminosity remains constant independent of the voltage applied.



# **Cable connection**

EUCHNER position switches are tested to degree of protection IP 67 in accordance with IEC 60529. In order to obtain this degree of protection, only high-quality metal cable glands with a captive sealing ring are used. A selection for different cable diameters is listed on page 44.





# Single hole fixing limit switches - cylindrical design

The round design with simple, single-hole assembly allows installation of the command switch directly at the scanning points. Exact adjustment is permitted by means of the precision metric thread. The limit switches with inert gas contact (reed contact) can be operated up to a water column pressure of 30 meters with degree of protection IP 68.

### **Features**

- ► Six basic types M12 x 1 to M18 x 1.5
- ► Housing of nickel-plated brass or stainless steel
- ▶ Mechanical life up to 30 million operating cycles
- Degree of protection IP 68 / IP 67
- ▶ Operating point accuracy ± 0.01 mm max.
- ▶ With hard-wired cable or with M12 plug connection
- ► Temperature range -30 °C to +120 °C





# Precision single hole fixing limit switches

Ambient temperature up to 120 °C

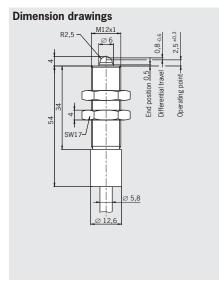


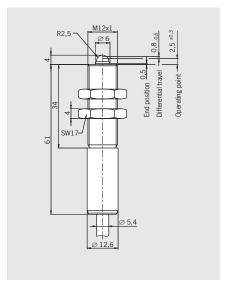
Design EGT12, M12 x 1, dome plunger Connection cable, double insulated

Design EGT12, M12 x 1, dome plunger Connection cable, double insulated

- With reed contact and protective diode
- Plunger material stainless steel
- Any installation position

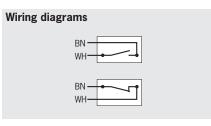


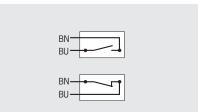




Never switch incandescent lamps. Not even for test purposes.

Single hole fixing limit switches must not be used as an end stop.





# **Technical data**

	Sleeve	Stainless steel	Plastic
Housing material	Threaded section	Stainless steel	Stainless steel
Degree of protection acc. to IEC 60529		IP 65	IP 68
Ambient temperature	[°C]	-25 ¹) +120	-25 ¹) +80
Approach speed, max.	[m/min]	8	8
Mechanical life	axial actuation	30 x 10 <sup>6</sup> operating cycles (1 x 10 <sup>6</sup> at 120 °C)	30 x 10 <sup>6</sup> operating cycles
wiechanicai ille	radial actuation	-	1 x 10 <sup>6</sup> operating cycles (dog 30°)
Operating point accuracy 2)	[mm]	± 0.01	± 0.01
Actuating force (end position)	[N]	Approx. 16 (3 on request)	Approx. 16 (3 on request)
Switching element		Reed contact	Reed contact
Switching contact		1 NO or 1 NC	1 NO or 1 NC
Contact material		Rhodium	Rhodium
Rated insulation voltage U <sub>i</sub> [V]		50 🗆	50 🗆
Utilization category acc. to IEC 6	0947-5-1	AC-12 U <sub>e</sub> 30 V I <sub>e</sub> 0.3 A DC-13 U <sub>e</sub> 24 V I <sub>e</sub> 0.3 A	AC-12 U <sub>e</sub> 30 V I <sub>e</sub> 0.3 A DC-13 U <sub>e</sub> 24 V I <sub>e</sub> 0.3 A
Switching current, min., at 24 V	[mA]	1	1
Switching voltage, min.	[V DC]	1	1
Short circuit protection control circuit fuse)	[A gG]	0.4	0.4
Connection		Silicone cable 2 x 0.5 mm <sup>2</sup>	PUR cable 2 x 0.5 mm <sup>2</sup>
) Cable hard wired.			

1) Cable hard wired.
2) The reproducible operating point accuracy relates to axial actuation, after run-in of approx. 2,000 operating cycles.

	Connection cable 3 m	<b>104223</b> EGT12A3000C2250	
1 NO	Connection cable 5 m	-	<b>082201</b> EGT12A5000
	Plug connector	-	-
	Connection cable 3 m	÷	-
1 NC	Connection cable 5 m	On request	<b>078848</b> EGT12R5000
	Plug connector	•	-

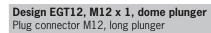
<sup>3)</sup> Mating connector see page 42 and 43.

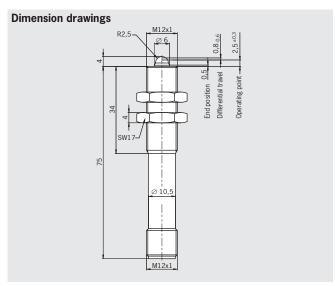


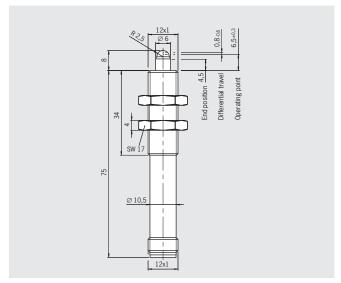


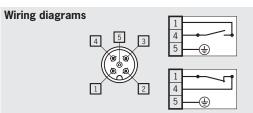


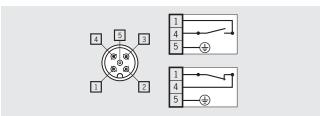
# **Design EGT12, M12 x 1, dome plunger** Plug connector M12 with PE connection











Brass, nickel-plated	Brass, nickel-plated	
Stainless steel	Stainless steel	
IP 67	IP 67	
Mating connector inserted and screwed tight	Mating connector inserted and screwed tight	
-25 +80	-25 +80	
8	5	
30 x 10 <sup>6</sup> operating cycles	F v 100 energting avales	
1 x 10° operating cycles (dog 30°)	5 x 10 <sup>6</sup> operating cycles	
± 0.01	± 0.01	
Approx. 16	Approx. 16	
Reed contact	Reed contact	
1 NO or 1 NC	1 NO or 1 NC	
Rhodium	Rhodium	
50	50	
AC-12 $U_e$ 30 V $I_e$ 0.3 A DC-13 $U_e$ 24 V $I_e$ 0.3 A	AC-12 U <sub>e</sub> 30 V I <sub>e</sub> 0.3 ADC-13 U <sub>e</sub> 24 V I <sub>e</sub> 0.3 A	
1	1	
1	1	
0.4	0.4	
Plug connector M12 <sup>3)</sup>	Plug connector M12 3)	

	-
-	-
<b>075426</b> EGT12ASFM5	<b>095112</b> EGT12ASFM5C2083
-	
-	-
<b>075427</b> EGT12RSFM5	-



# Precision single hole fixing limit switches

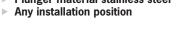




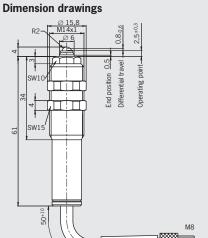
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With reed contact and protective diode

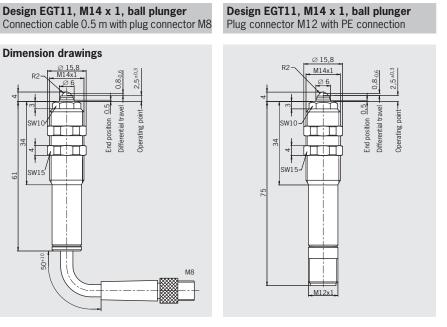
Plunger material stainless steel







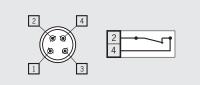
Design EGT11, M14 x 1, ball plunger

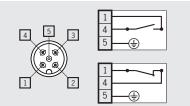


Never switch incandescent lamps. Not even for test purposes.

Single hole fixing limit switches must not be used as an end stop.







# **Technical data**

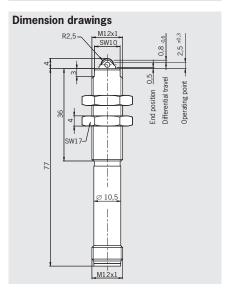
Hausing material	Sleeve	Brass, nickel-plated	Brass, nickel-plated
Housing material	Threaded section	Stainless steel	Stainless steel
Degree of protection acc. to IEC	60529	IP 67 Mating connector inserted and screwed tight	IP 67 Mating connector inserted and screwed tight
Ambient temperature	[°C]	-5 +65	-25 +80
Approach speed, max.	[m/min]	60	60
Machanical life	axial actuation	30 x 10 <sup>6</sup> operating cycles	30 x 10 <sup>6</sup> operating cycles
Mechanical life	radial actuation	-	5 x 10 <sup>6</sup> operating cycles (dog 15°)
Operating point accuracy 2)	[mm]	± 0.01	± 0.01
Actuating force (end position)	[N]	Approx. 2	Approx. 3
Switching element		Reed contact	Reed contact
Switching contact		1 NC	1 NO or 1 NC
Contact material		Rhodium	Rhodium
Rated insulation voltage U <sub>i</sub> [V]		50	50
Utilization category acc. to IEC 6	0947-5-1	AC-12 U <sub>e</sub> 30 V I <sub>e</sub> 0.3 A DC-13 U <sub>e</sub> 24 V I <sub>e</sub> 0.3 A	AC-12 U <sub>e</sub> 30 V I <sub>e</sub> 0.3 A DC-13 U <sub>e</sub> 24 V I <sub>e</sub> 0.3 A
Switching current, min., at 24 V	[mA]	1	1
Switching voltage, min.	[V DC]	1	1
Short circuit protection (control circuit fuse)	[A gG]	0.4	0.4
Connection		Plug connector M8 3)	Plug connector M12 3)

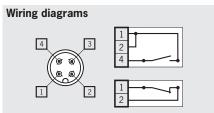
Cable hard wired.
 The reproducible operating point accuracy relates to axial actuation, after runin of approx. 2,000 operating cycles.
 Mating connector M12 see page 42 and 43

	Connection cable 0.5 m with plug connector M8	-	-
1 NO	Connection cable 5 m	-	-
	Plug connector	-	<b>093352</b> EGT11A2NSFM5
	Connection cable 0.5 m with plug connector M8	<b>084000</b> EGT11R2N50SAM4	-
1 NC	Connection cable 5 m	-	-
	Plug connector	-	<b>091848</b> EGT11R2NSFM5



# **Design EGT12, M12 x 1, roller plunger** Plug connector M12, double insulated





Brass, nickel-plated				
Stainless steel				
IP 67				
Mating connector inserted and screwed tight				
-25 +80				
20				
30 x 10 <sup>6</sup> operating cycles				
± 0.01				
Approx. 16				
Reed contact				
1 NO or 1 NC				
Rhodium				
50 🗆				
AC-12 $U_e$ 30 V $I_e$ 0.3 A				
DC-13 U <sub>e</sub> 24 V I <sub>e</sub> 0.3 A				
1				
1				
0.4				
Plug connector M12 3)				



# Precision single hole fixing limit switches

- With reed contact
- Plunger material stainless steel
- Any installation position



Never switch incandescent lamps. Not even for test purposes. Single hole fixing limit switches must not be

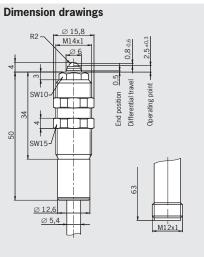
used as an end stop.



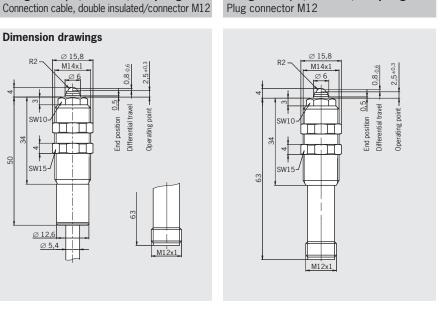
For mating connector with LED display

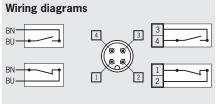


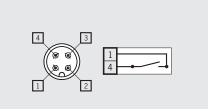
Design EGT1/4, M14 x 1, ball plunger Plug connector M12



Design EGT1/4, M14 x 1, ball plunger







### **Technical data**

Housing meterial Sleev	e	Plastic	Brass, nickel-plated	Brass, nickel-plated
Housing material Threa	ided section	Stainle	ss steel	Stainless steel
Degree of protection acc. to IEC 60529		IP 68	IP 67 <sup>4)</sup>	IP 67 Mating connector inserted and screwed tight
Ambient temperature	[°C]	-25 1) +80	-25 +80	-25 +80
Approach speed, max.	[m/min]	}	8	8
Mechanical life (axial)		30 x 10 <sup>6</sup> ope	erating cycles	30 x 10 <sup>6</sup> operating cycles
Operating point accuracy 2)	[mm]	± C	0.01	± 0.01
Actuating force (end position)	[N]	Approx. 16 /	'3 on request	Approx. 16 / 3 on request
Switching element		Reed o	contact	Reed contact
Switching contact		1 NO or 1 NC		1 NO
Contact material		Rhodium		Rhodium
Rated insulation voltage U <sub>i</sub>	[V]	250 🗆	50	50
Utilization category acc. to IEC 60947-5-	1 AC-12 DC-13	$U_{\rm e}$ 230 V $I_{\rm e}$ 0.03 A $U_{\rm e}$ 24 V $I_{\rm e}$ 0.3 A	U <sub>e</sub> 30 V I <sub>e</sub> 0.3 A U <sub>e</sub> 24 V I <sub>e</sub> 0.3 A	AC-12 $U_e$ 30 V $I_e$ 0.3 A DC-13 $U_e$ 24 V $I_e$ 0.3 A
Switching current, min., at 24 V	[mA]		1	1
Switching voltage, min.	[V DC]	1		1
Short circuit protection (control circuit fuse)	[A gG]	0	.4	0.4
Connection		PUR cable 2 x 0.5 mm², encapsulated	Plug connector M12 3)	Plug connector M12 3)

<sup>1)</sup> Cable hard wired.

- 2) The reproducible operating point accuracy relates to axial actuation, after run-in of approx. 2,000 operating cycles. 3) Mating connector see page 42 and 43.
- 4) Mating connector inserted and screwed tight

	Connection cable 2 m	<b>001366</b> <sup>5)</sup> EGT1/4A2000	-
1 NO	Connection cable 5 m	<b>001368</b> <sup>5)</sup> EGT1/4A5000	-
Plug	Plug connector	<b>033976</b> EGT1/4ASEM4	<b>075644</b> EGT1/4ASEM4C1802
1 NC	Connection cable 2 m	<b>001371</b> <sup>5)</sup> EGT1/4R2000	-
	Connection cable 5 m	<b>001372</b> <sup>5)</sup> EGT1/4R5000	-
	Plug connector	<b>033982</b> EGT1/4RSEM4	-



Made of high-quality stainless steel

EHE (DAY GE)

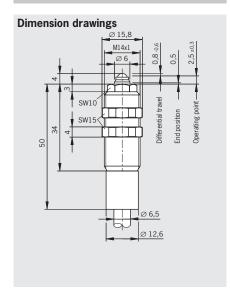
With scraper made of PU

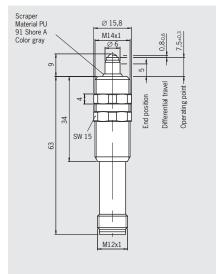


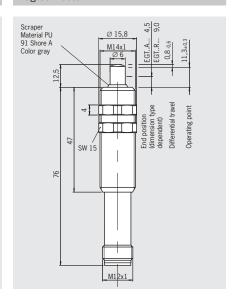
With scraper made of PU



**Design EGT1/4, M14 x 1, ball plunger** Connection cable, max. pressure 300 kPa Design EGT1/4, M14 x 1, ball plunger Plug connector M12 Design EGT1/4, M14 x 1, dome plunger Plug connector M12

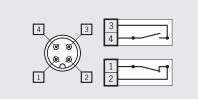


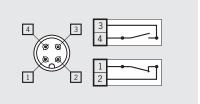












High-quality stainless steel	Brass, nickel-plated	Brass, nickel-plated
riigh-quality stainless steel	Stainless steel	Stainless steel
IP 68	IP 67	IP 67
IF 00	Mating connector inserted and screwed tight	Mating connector inserted and screwed tight
-25 +80	-25 +80	-25 +80
8	Approx. 16	8
30 x 10 <sup>6</sup> operating cycles	5 x 10 <sup>6</sup> operating cycles	30 x 10 <sup>6</sup> operating cycles
± 0.01	± 0.01	± 0.01
Approx. 16	Approx. 16	Approx. 16
Reed contact	Reed contact	Reed contact
1 NO	1 NO or 1 NC	1 NO or 1 NC
Rhodium	Rhodium	Rhodium
50	50	50
AC-12 U <sub>e</sub> 30 V I <sub>e</sub> 0.3 A	AC-12 U <sub>e</sub> 30 V I <sub>e</sub> 0.3 A	AC-12 U <sub>e</sub> 30 V I <sub>e</sub> 0.3 A
DC-13 U <sub>e</sub> 24 V I <sub>e</sub> 0.3 A	DC-13 $U_e$ 24 V $I_e$ 0.3 A	DC-13 U <sub>e</sub> 24 V I <sub>e</sub> 0.3 A
1	1	1
1	1	1
0.4	0.4	0.4
Hydrofirm cable 2 x 0.5 mm², encapsulated	Plug connector M12 <sup>3)</sup>	Plug connector M12 3)

<b>094982</b> EGT1/4A2000C2079	-	<b>102476</b> EGT1/4A2000C2137
-	-	-
-	<b>095278</b> EGT1/4ASEM4C2088	<b>098071</b> EGT1/4ASEM4C2137
-	-	-
-	-	-
-	<b>104316</b> EGT1/4RSEM4C2088	<b>104372</b> EGT1/4RSEM4C2137

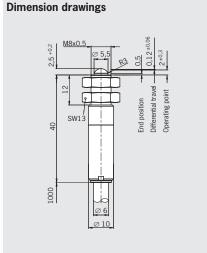
# Precision single hole fixing limit switches

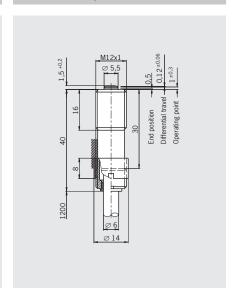
- Design EGM8, M8 x 0.5, dome plunger Connection cable, double insulated
- Design EGM12, M12 x 1, flat plunger Connection cable, double insulated

EAC

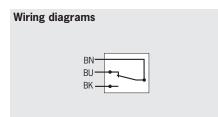
- With snap-action switching element
- Plunger material stainless steel
- Any installation position

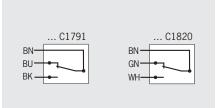






Single hole fixing limit switches must not be used as an end stop.





### **Technical data**

Housing material		Stainless steel	Stainles	ss steel
Degree of protection acc. to IEC 60529		IP 65	IP (	65
Ambient temperature	[°C]	-20¹) +80	-20 <sup>1)</sup> +80	-30 +80
Approach speed, max.	[m/min]	8	8	3
Mechanical life (axial)		1 x 10 <sup>6</sup> operating cycles	1 x 10 <sup>6</sup> oper	ating cycles
Operating point accuracy 2)	[mm]	± 0.01	± 0	.01
Actuating force (end position)	[N]	Approx. 16	Appro	x. 16
Switching element		Snap-action switching contact	Snap-action switching contact	
Switching contact		1 changeover contact	1 changeover contact	
Contact material		Fine silver, gold-plated	Silver alloy, gold-plated	
Rated insulation voltage U <sub>i</sub>	[V]	250 回	250 □	
Rated impulse withstand voltage U <sub>imp</sub>		2.5	2.5	
Utilization category acc. to IEC 60947-5-1		AC-15 U <sub>e</sub> 230 V I <sub>e</sub> 0.5 A DC-13 U <sub>e</sub> 24 V I <sub>e</sub> 0.6 A	AC-15 U <sub>e</sub> 230 V I <sub>e</sub> 0.5 A DC-13 U <sub>e</sub> 24 V I <sub>e</sub> 0.6 A	
Switching current, min., at 24 V	[mA]	10	10	
Switching voltage, min.	[V DC]	12	12	
Short circuit protection (control circuit fuse)	[A gG]	2	2	
Connection		PUR cable 3 x 0.5 mm <sup>2</sup>	PUR cable 3 x 0.5 mm <sup>2</sup>	Silicone cable 3 x 0.5 mm <sup>2</sup>

<sup>1)</sup> Cable hard wired.

	Connection cable 1 m	<b>119345</b> EGM8-1000C2396	-	-
	Connection cable1.2 m	-	<b>075556</b> EGM12-1200C1791	<b>076464</b> EGM12-1200C1820
	Connection cable 2 m	-	-	-
1 changeover contact	Connection cable2.5 m	-	-	-
	Connection cable 4 m	-	<b>076154</b> EGM12-4000C1791	-
	Connection cable 5 m	-	-	-
	Plug connector	-	-	-

<sup>2)</sup> The reproducible operating point accuracy relates to axial actuation, after run-in of approx. 2,000 operating cycles. 3) Mating connector see page 42 and 43.

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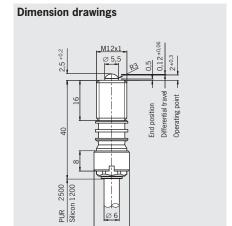


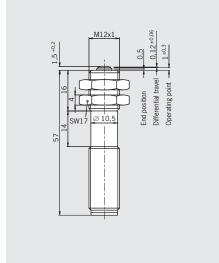
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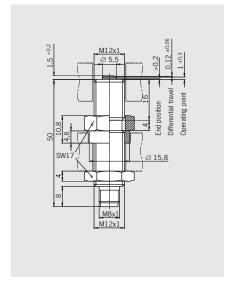
**Design EGM12, M12 x 1, dome plunger** For sealing with O-rings

**Design EGM12, M12 x 1, flat plunger** Plug connector M12

Design EGM12, M12 x 1, flat plunger Plug connector M8

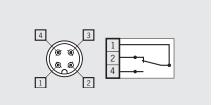


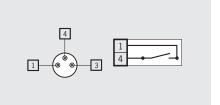




Wiring diagrams







Stainle	Stainless steel		ss steel	Stainless steel
ID	IP 65		65	IP 65
II	00	Mating connector inse	rted and screwed tight	Mating connector inserted and screwed tight
-20 ¹) +80	-30 +80	-20 +80	-30 +85	-20 +85
	8		8	8
1 x 10 <sup>6</sup> ope	rating cycles	1 x 10 <sup>6</sup> ope	rating cycles	1 x 10 <sup>6</sup> operating cycles
± (	0.01	± (	0.01	± 0.01
	ox. 16	Appro	ox. 16	Approx. 16
Snap-action sw	vitching contact	Snap-action sw	vitching contact	Snap-action switching contact
1 changeo	ver contact	1 changeover contact		1 NO
Fine silver,	gold-plated	Silver alloy, gold-plated		Silver alloy, gold-plated
250	250 回		50	50
2	.5	1	.5	1.5
	AC-15 U <sub>e</sub> 230 V I <sub>e</sub> 0.5 A DC-13 U <sub>e</sub> 24 V I <sub>e</sub> 0.6 A		0 V I <sub>e</sub> 0.5 A 4 V I <sub>e</sub> 0.6 A	AC-15 U <sub>e</sub> 24 V I <sub>e</sub> 0.5 A DC-13 U <sub>e</sub> 24 V I <sub>e</sub> 0.6 A
1	.0	1	0	10
1	12		2	12
:	2		2	2
PUR cable 3 x 0.5 mm <sup>2</sup>	Silicone cable 3 x 0.5 mm <sup>2</sup>	Plug conne	ector M12 <sup>3)</sup>	Plug connector M8 3)

-	-	-	-	-
-	<b>128196</b> EGM12-1200C2463	-	-	-
-	-	-	-	-
<b>126384</b> EGM12-2500C2452	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	<b>082205</b> EGM12SEM4	<b>093733</b> EGM12SEM4C1820	<b>077228</b> EGM12SAM3C1868



# Precision single hole fixing limit switches



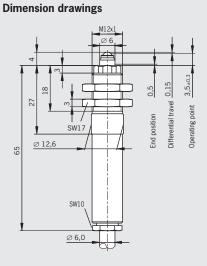


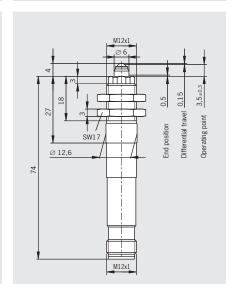
Design EGT1, M12 x 1, ball plunger Connection cable with PE connection

Design EGT1, M12 x 1, ball plunger Plug connector M12

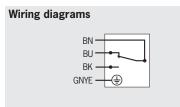
- With snap-action switching element
- Plunger material stainless steel
- Any installation position

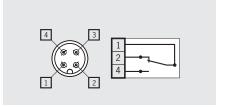






Single hole fixing limit switches must not be used as an end stop.





### **Technical data**

Housing material		Brass, nickel-plated	Brass, nickel-plated
Degree of protection acc. to IEC 60529		IP 67	IP 67 Mating connector inserted and screwed tight
Ambient temperature	[°C]	-25 ¹) +80	-25 +80
Approach speed, max.	[m/min]	8	8
Mechanical life (axial)		1 x 10 <sup>6</sup> operating cycles	1 x 10 <sup>6</sup> operating cycles
Operating point accuracy 2)	[mm]	± 0.01	± 0.01
Actuating force (end position)	[N]	Approx. 20	Approx. 20
Switching element		Snap-action switching contact	Snap-action switching contact
Switching contact		1 changeover contact	1 changeover contact
Contact material		Silver alloy, gold-plated	Silver alloy, gold-plated
Rated insulation voltage U <sub>i</sub>	[V]	250	50
Rated impulse withstand voltage U <sub>imp</sub>		2.5	2.5
Utilization category acc. to IEC 60947-5-1		AC-15 U <sub>e</sub> 230 V I <sub>e</sub> 0.5A DC-13 U <sub>e</sub> 24 V I <sub>e</sub> 0.6 A	AC-15 U <sub>e</sub> 50 V I <sub>e</sub> 0.5 A DC-13 U <sub>e</sub> 24 V I <sub>e</sub> 0.6 A
Switching current, min., at 24 V	[mA]	10	10
Switching voltage, min.	[V DC]	12	12
Short circuit protection (control circuit fuse)	[A gG]	2	2
Connection		PUR cable 4 x 0.5 mm <sup>2</sup>	Plug connector M12 3)

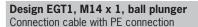
<sup>2)</sup> The reproducible operating point accuracy relates to axial actuation, after run-in of approx. 2,000 operating cycles. 3) Mating connector see page 42 and 43.

**Position Switches** 





# Precision single hole fixing limit switches



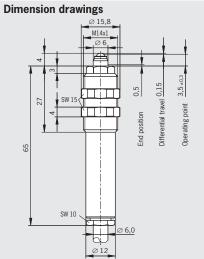
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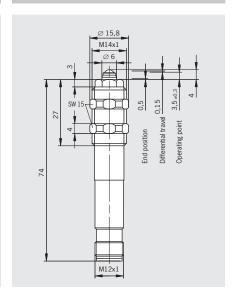




- Plunger material stainless steel
- Any installation position



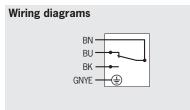


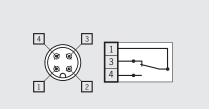


Design EGT1, M14 x 1, ball plunger

Plug connector M12

Single hole fixing limit switches must not be used as an end stop.





### **Technical data**

Housing material		Brass, nickel-plated	Brass, nickel-plated
Degree of protection acc. to IEC 60529		IP 67	IP 67 Mating connector inserted and screwed tight
Ambient temperature	[°C]	-25 ¹) +80	-25 +80
Approach speed, max.	[m/min]	8	8
Mechanical life (axial)		1 x 10 <sup>6</sup> operating cycles	1 x 10 <sup>6</sup> operating cycles
Operating point accuracy 2)	[mm]	± 0.01	± 0.01
Actuating force (end position)	[N]	Approx. 20	Approx. 20
Switching element		Snap-action switching contact	Snap-action switching contact
Switching contact		1 changeover contact	1 changeover contact
Contact material		Silver alloy, gold-plated	Silver alloy, gold-plated
Rated insulation voltage U <sub>i</sub>	[V]	250	50
Rated impulse withstand voltage U <sub>imp</sub>		2.5	2.5
Utilization category acc. to IEC 60947-5-1		AC-15 U <sub>e</sub> 230 V I <sub>e</sub> 0.5 A DC-13 U <sub>e</sub> 24 V I <sub>e</sub> 0.6 A	AC-15 U <sub>e</sub> 50 V I <sub>e</sub> 0.5 A DC-13 U <sub>e</sub> 24 V I <sub>e</sub> 0.6 A
Switching current, min., at 24 V	[mA]	10	10
Switching voltage, min.	[V DC]	12	12
Short circuit protection (control circuit fuse)	[A gG]	2	2
Connection		PUR cable 4 x 0.5 mm <sup>2</sup>	Plug connector M12 3)

<sup>1)</sup> Cable hard wired.

2) The reproducible operating point accuracy relates to axial actuation, after run-in of approx. 2,000 operating cycles. 3) Mating connector see page 42 and 43.

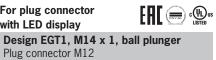
	Connection cable 2 m	<b>001732</b> EGT1-2000	-
1 changeover contact	Connection cable 5 m	<b>001733</b> EGT1-5000	-
	Plug connector	-	<b>019727</b> EGT1SEM4



For plug connector with LED display

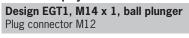


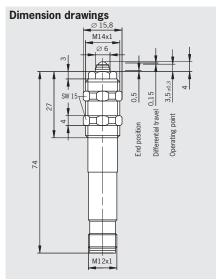
For plug connector with LED display

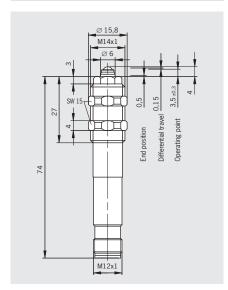


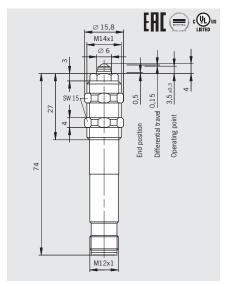
**Suitable for aggressive coolants;** diaphragms made of Viton

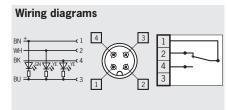
**Design EGT1, M14 x 1, ball plunger** Plug connector M12

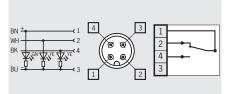


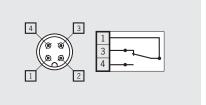












Brass, nickel-plated	Brass, nickel-plated	Brass, nickel-plated	
IP 67	IP 67	IP 67	
Mating connector inserted and screwed tight	Mating connector inserted and screwed tight	Mating connector inserted and screwed tight	
-25 +80	-5 +80	-5 +80	
8	8	8	
1 x 10 <sup>6</sup> operating cycles	1 x 10 <sup>6</sup> operating cycles	1 x 10 <sup>6</sup> operating cycles	
± 0.01	± 0.01	± 0.01	
Approx. 20	Approx. 20	Approx. 20	
Snap-action switching contact	Snap-action switching contact	Snap-action switching contact	
1 changeover contact	1 changeover contact	1 changeover contact	
Silver alloy, gold-plated	Silver alloy, gold-plated	Silver alloy, gold-plated	
50	50	50	
2.5	2.5	2.5	
DC-13 $\ \ U_e$ 24 V $\ \ I_e$ 0.6 A	AC-15 U <sub>e</sub> 50 V I <sub>e</sub> 0.5 ADC-13 U <sub>e</sub> 24 V I <sub>e</sub> 0.6 A	AC-15 U <sub>e</sub> 50 V I <sub>e</sub> 0.5 ADC-13 U <sub>e</sub> 24 V I <sub>e</sub> 0.6 A	
10	10	10	
12	12	12	
2	2	2	
Plug connector M12 3)	Plug connector M12 3)	Plug connector M12 <sup>3)</sup>	

-	-	-
-	-	-
<b>054250</b> EGT1SEM4C1613	<b>102479</b> EGT1SEM4C2221	<b>077347</b> EGT1SEM4C1832



# Precision single hole fixing limit switches

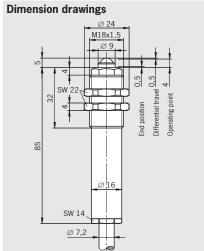
Design EGT2, M18 x 1.5, ball plunger Connection cable with PE connection

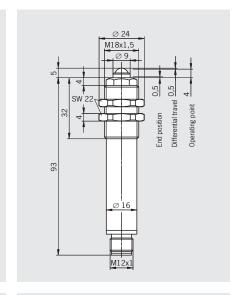
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- ► With snap-action switching element
- Plunger material stainless steel
- Any installation position



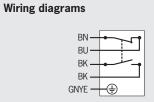


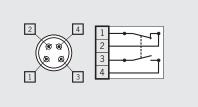


Design EGT2, M18 x 1.5, ball plunger

Plug connector M12

Single hole fixing limit switches must not be used as an end stop.





# **Technical data**

Housing material		Brass, nickel-plated	Brass, chromium-plated
Degree of protection acc. to IEC 60529		IP 67	IP 67 Mating connector inserted and screwed tight
Ambient temperature	[°C]	-5 +60	-5 +60
Approach speed, max.	[m/min]	10	10
Mechanical life		1 x 10 <sup>6</sup> operating cycles	1 x 10 <sup>6</sup> operating cycles
Operating point accuracy 1)	[mm]	± 0.01	± 0.01
Actuating force (end position)	[N]	Approx. 24	Approx. 24
Switching element		Snap-action switching contact	Snap-action switching contact
Switching contact		1 NC and 1 NO	1 NC and 1 NO
Contact material		Fine silver, gold-plated	Fine silver, gold-plated
Rated insulation voltage U <sub>i</sub>	[V]	250	50
Rated impulse withstand voltage U <sub>imp</sub>		2.5	2.5
Utilization category acc. to IEC 60947-5-1		AC-15 U <sub>e</sub> 230 V I <sub>e</sub> 2 A DC-13 U <sub>e</sub> 24 V I <sub>e</sub> 1 A	AC-15 U <sub>e</sub> 30 V I <sub>e</sub> 2 A DC-13 U <sub>e</sub> 24 V I <sub>e</sub> 1 A
Switching current, min., at 24 V	[mA]	10	10
Switching voltage, min.	[V DC]	12	12
Short circuit protection (control circuit fuse)	[A gG]	2	2
Connection		PUR cable 5 x 0.75 mm <sup>2</sup>	Plug connector M12 <sup>2)</sup>

	Connection cable 2 m	<b>001864</b> EGT2-2000	-
1 NC + 1 NO	Connection cable 5 m	<b>001865</b> EGT2-5000	-
	Plug connector	-	<b>052504</b> EGT2SEM4

<sup>2)</sup> Mating connector see page 42 and 43.

# Precision single hole fixing limit switches

- ► With snap-action switching element
- ► Plunger material stainless steel
- ► Any installation position

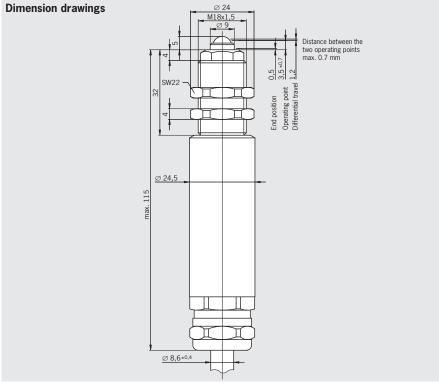


# With four switching contacts

ERE (SHURE)

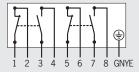
# Design EGT4, M18 x 1.5, ball plunger

Connection cable with PE connection





# Wiring diagrams



# **Technical data**

Housing material		Brass, nickel-plated
Degree of protection acc. to IEC 60529		IP 67
Ambient temperature	[°C]	-25 ¹) +70
Approach speed, max.	[m/min]	10
Mechanical life		5 x 10 <sup>5</sup> operating cycles
Operating point accuracy 2)	[mm]	± 0.01
Actuating force (end position)	[N]	Approx. 25
Switching element		Snap-action switching contact
Switching contact		2 NC and 2 NO
Contact material		Fine silver, gold-plated
Rated insulation voltage U <sub>i</sub>	[V]	250
Rated impulse withstand voltage U <sub>imp</sub>		2.5
Utilization category acc. to IEC 60947-5-1		AC-15 $U_e$ 230 V $I_e$ 2 A DC-13 $U_e$ 24 V $I_e$ 1 A
Switching current, min., at 24 V	[mA]	10
Switching voltage, min.	[V DC]	12
Short circuit protection (control circuit fuse)	[A gG]	2
Connection		PUR cable 9 x 0.5 mm <sup>2</sup>

<sup>1)</sup> Cable hard wired.

	Connection cable 2 m	<b>094339</b> EGT4-2000
2 NC + 1 NO	Connection cable 5 m	<b>092026</b> EGT4-5000
	Connection cable 10 m	<b>093967</b> EGT4-10000

<sup>2)</sup> The reproducible operating point accuracy relates to axial actuation, after run-in of approx. 2,000 operating cycles.



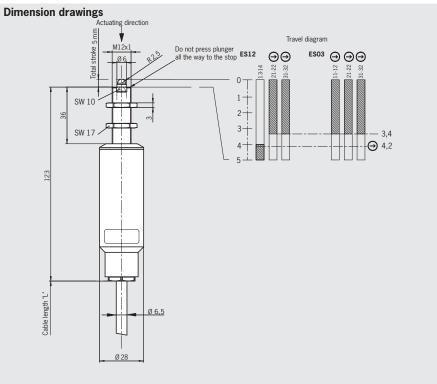
# Precision single hole fixing limit switches

- ► With slow-action switching element
- Plunger and housing made of high-quality stainless steel
- ► Any installation position
- ► Threaded section M12 x 1

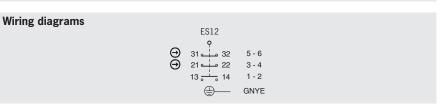


# Switching element, with three switching contacts

**Design EGZ12, M12 x 1, dome plunger**Connection cable with PE connection



Single hole fixing limit switches must not be used as an end stop.



# **Technical data**

Housing material		Stainless steel
Plunger material		Stainless steel 60 HRC hardened and polish-ground
Degree of protection acc. to IEC 60529		IP 67
Ambient temperature	[°C]	-20 <sup>1)</sup> +80
Approach speed, max.	[m/min]	8
Mechanical life		3 x 10 <sup>6</sup> operating cycles
Actuating force at 20 °C	[N]	< 16
Switching element		Slow-action switching contact
Switching contact		See travel diagram
Contact material		Silver alloy, gold flashed
Rated insulation voltage U <sub>i</sub>	[V]	250
Rated impulse withstand voltage U <sub>imp</sub>		2.5
Utilization category acc. to IEC 60947-5-1		AC-15 $U_e$ 230 V $I_e$ 4 A DC-13 $U_e$ 24 V $I_e$ 4 A
Switching current, min., at 24 V	[mA]	1
Switching voltage, min.	[V DC]	12
Short circuit protection (control circuit fuse)	[A gG]	4
Connection		PUR cable 7 x 0.5 mm <sup>2</sup>

<sup>1)</sup> Cable hard wired.

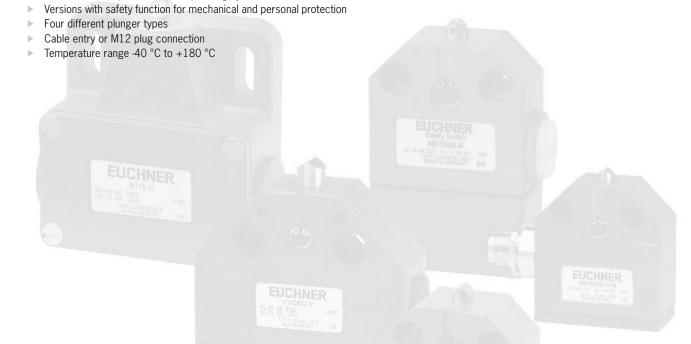
Connection cable	ES12
Connection cable 5 m	<b>094823</b> EGZ12-12-5000



These switches are used in mechanical and systems engineering for controlling and positioning tasks. The robust housings made of die-cast anodized aluminum are characterized by their high level of mechanical endurance and corrosion resistance.

# **Features**

- Nine basic types in die-cast aluminum housing
- From the miniature version 40 x 40 mm to the standard size according to DIN 43693
- ▶ Mechanical life up to 30 million operating cycles





► Plunger material stainless steel

# EHE (SNV.GL)

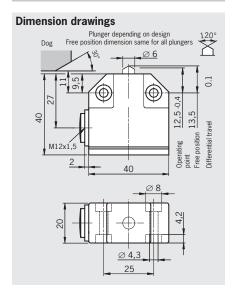
For temperatures up to 180 °C



Design N01

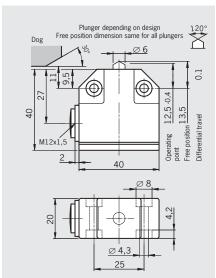
Cable entry M12 x 1.5



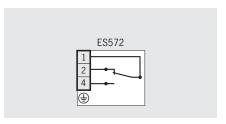


Design N01

Cable entry M12 x 1.5



# Wiring diagrams ES550/ES562 (1)



# **Technical data**

Housing material		Die-cast aluminum, anodized				Die-cast aluminum, anodized		
Degree of protection acc. to IEC 60529		IP 67				IP 67		
Ambient temperature	[°C]		-5 +8	80			-5 +180	
Plunger type		Chisel	Roller	r	Ball	Chisel	Roller	Ball
Operating point accuracy 1)	[mm]	± 0.02	± 0.05	5	± 0.03	± 0.02	± 0.05	± 0.03
Approach speed, max. 2)	[m/min]	20	50		8	20	50	8
Approach speed, min.	[m/min]	·	0.01				0.01	
Actuating force, max.	[N]		15				15	
Switching element		ES550			ES562		ES572	
Switching contact		1 changeover contact			1 changeover contact			
Switching principle		Snap-action switching contact				Snap-action switching contact		
Mechanical life		1 x 10 <sup>7</sup> operating cycles			5 x 10 <sup>5</sup> operating cycles at -5 +125 °C, 200 h at +180 °C			
Rated impulse withstand voltage U <sub>imp</sub>	[kV]		2.5			2.5		
Rated insulation voltage U <sub>i</sub>	[V]		250			250		
Utilization category acc. to IEC 60947-5-1		AC-15 U <sub>e</sub> 230 V I <sub>e</sub> 2 A DC-13 U <sub>e</sub> 30 V I <sub>e</sub> DC-13 U <sub>e</sub> 24 V I <sub>e</sub> 2 A 100 mA		AC-15 U <sub>e</sub> 230 V I <sub>e</sub> 4 A DC-13 U <sub>e</sub> 24 V I <sub>e</sub> 1 A				
Contact material		Silver, gold-pla	ated	(	Gold alloy		Fine silver	
Cuitabias august min at authabias valtas	[mA]	10			5		10	
Switching current, min., at switching voltage	[V DC]	24			5		24	
Short circuit protection (control circuit fuse)	[A gG]	6		0.125		5		
Connection		Soldered	connection,	, 1.0 m	nm² max.	Soldered	connection, 1.0 m	m² max.

<sup>1)</sup> The reproducible operating point accuracy relates to axial actuation, after run-in of approx. 2,000 operating cycles. 2) The approach speed applies to a trip dog approach angle of 30°, 100 mm long, hardened and ground. 3) Mating connector see page 42 and 43.

Plunger type		ES550	ES562	ES572
Chisel plunger	$\triangle$	<b>084902</b> N01D550-M	<b>087151</b> N01D562-M	<b>087162</b> N01D572-M
Roller plunger	R = 2.5 mm	<b>084903</b> N01R550-M	<b>085243</b> N01R562-M	<b>087163</b> N01R572-M
Ball plunger	Ф	<b>084904</b> N01K550-M	<b>087152</b> N01K562-M	<b>087164</b> N01K572-M



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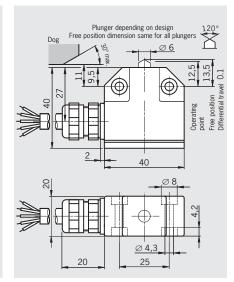
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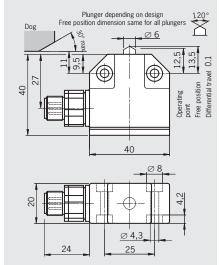
# **Design NO1**Cable gland M12 x 1.5

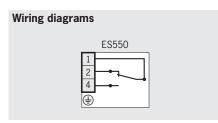
# Plunger depending on design Free position dimension same for all plungers Plunger depending on design Free position dimension same for all plungers A 6 Cable diameter 4 - 6.5 mm

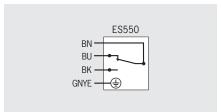
# **Design N01**Connection cable, length 5 m

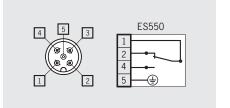


# **Design N01** M12 plug adjustable, 4-pin + PE









Die-o	cast aluminum, ano	dized	Die-c	cast aluminum, ano	dized	Die-ca	st aluminum,	anodized
	IP 67			IP 67		IP 67 Mating connector inserted and screw		and screwed tight
	-5 +80			-5 +80			-5 +80	
Chisel	Roller	Ball	Chisel	Roller	Ball	Chisel	Roller	Ball
± 0.02	± 0.05	± 0.03	± 0.02	± 0.05	± 0.03	± 0.02	± 0.05	± 0.03
20	50	8	20	50	8	20	50	8
	0.01			0.01			0.01	'
	15			15			15	
	ES550			ES550		ES550		ES562
1	1 changeover contact			changeover conta	ct	1 c	hangeover co	ontact
Snap	Snap-action switching contact			Snap-action switching contact			ction switchir	ng contact
1 x 10 <sup>7</sup> operating cycles			1 x 10 <sup>7</sup> operating cycles			1 x 10 <sup>7</sup> operating cycles		cycles
	2.5			2.5			2.5	
	250		250		50		50	
A	AC-15 U <sub>e</sub> 230 V I <sub>e</sub> 2 A			C-15 U <sub>e</sub> 230 V I <sub>e</sub> 2	A	AC-15 U <sub>p</sub> 30 V I	. 2 A	DC-13 U <sub>p</sub> 30 V I <sub>p</sub>
	DC-13 U <sub>e</sub> 24 V I <sub>e</sub> 2 A			DC-13 <sub>e</sub> 24 V l <sub>e</sub> 2 A			e 3 A	100 mA
	Silver, gold-plated			Silver, gold-plated		Silver, gold-plat	ted	Gold alloy
	10			10				5
	24			24		24 5		
	6			6		4 0.12		0.125
Soldered	d connection, 1.0 n	nm² max.	Pl	JR cable 4 x 0.5 mi	m²	Plu	g connector	M12 <sup>3)</sup>

ES550	E\$550	ES550	ES562
<b>085708</b>	<b>088978</b>	<b>088623</b>	-
N01D550-MC2018	N01D550X5000-M	N01D550SVM5-M	
<b>094856</b>	<b>088982</b>	<b>088622</b>	<b>093426</b>
N01R550-MC2018	N01R550X5000-M	N01R550SVM5-M	N01R562SVM5-M
<b>089619</b>	<b>088986</b>	<b>088624</b>	-
N01K550-MC2018	N01K550X5000-M	N01K550SVM5-M	



► Plunger material stainless steel

# For plug connector with LED display

Design N01

M12 plug, 4-pin

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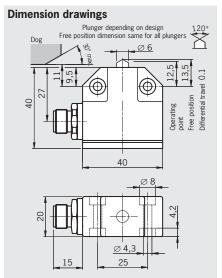
For operating voltage 230 V

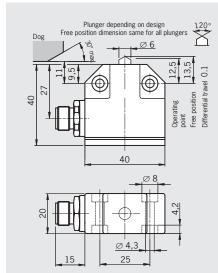


Design N01

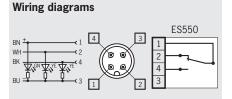
M12 plug, 4-pin + PE

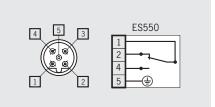






To achieve the positively driven travel, the dimension 10.9 must be maintained by the trip dog. Actuating elements such as cam approach guides must be positively mounted in accordance with EN ISO 14119, i.e. riveted, welded or otherwise secured against becoming loose.





### Technical data

Housing material	Die-c	ast aluminum, and	dized	Die-cast aluminum, anodized			
-		IP 67			IP 67		
Degree of protection acc. to IEC 60529		Mating conne	ector inserted and	screwed tight	Mating conne	ector inserted and	screwed tight
Ambient temperature	[°C]		-5 +80			-5 +80	
Plunger type		Chisel	Roller	Ball	Chisel	Roller	Ball
Operating point accuracy 1)	[mm]	± 0.02	± 0.05	± 0.03	± 0.02	± 0.05	± 0.03
Approach speed, max. 2)	[m/min]	20	50	8	20	50	8
Approach speed, min.	[m/min]		0.01			0.01	
Actuating force, max.	[N]		15			15	
Switching element			ES550		ES550		
Switching contact		1 changeover contact			1 changeover contact		
Switching principle		Snap-action switching contact			Snap-action switching contact		
Mechanical life		1 x 10 <sup>7</sup> operating cycles			1 x 10 <sup>7</sup> operating cycles		
Rated impulse withstand voltage $U_{\text{imp}}$	[kV]		2.5		2.5		
Rated insulation voltage U <sub>i</sub>	[V]		50			250	
Utilization category acc. to IEC 60947-5-1		DC-13 U <sub>e</sub> 24 V I <sub>e</sub> 2 A			AC-15 U <sub>e</sub> 230 V I <sub>e</sub> 2 A DC-13 U <sub>e</sub> 24 V I <sub>e</sub> 2 A		
Contact material		Silver, gold-plated			Silver, gold-plated		
Switching current min at switching voltage	[mA]		10		10		
Switching current, min., at switching voltage	[V DC]		24		24		
Short circuit protection (control circuit fuse)	[A gG]		4 4			4	
Connection		Plug connector M12 3)			Plug connector M12, B-coded 3)		

- 1) The reproducible operating point accuracy relates to axial actuation, after run-in of approx. 2,000 operating cycles. 2) The approach speed applies to a trip dog approach angle of 30°, 100 mm long, hardened and ground.

3) Mating connector see page 42 and 43

Plunger type		ES550	ES550
Chisel plunger	$\triangle$	<b>091003</b> N01D550-MC1526	-
Roller plunger	R = 2.5 mm	<b>091001</b> N01R550-MC1526	<b>091257</b> N01R550SEM5-M
Ball plunger	Ф	<b>091002</b> N01K550-MC1526	-



With safety function



EHL (max)

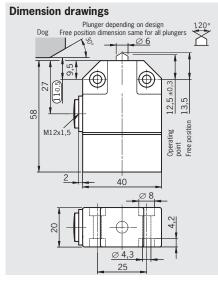
Larger connection space, robust screw terminal

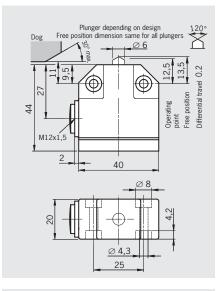


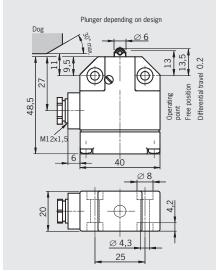
**Design NB01**Cable entry M12 x 1.5

**Design NB01**Cable entry M12 x 1.5

**Design NB01**Cable gland M12 x 1.5

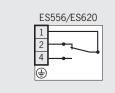


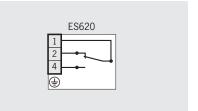












Die-cast alumin	um, anodized	Die-c	ast aluminum, anod	Die-cast aluminum, anodized		
IP 67			IP 67		IP 67	
-25	+60		-5 +80		-5 +80	
Chisel	Roller	Chisel	Roller	Ball	Roller	
± 0.02	± 0.05	± 0.02	± 0.05	± 0.03	± 0.05	
20	50	20	50	8	50	
0.0	1		0.01		0.01	
15			15		15	
ES5	88		ES556/ES620		ES620 1 changeover contact	
1 NC			changeover contac		1 changeover contact	
Slow-action switching contact		Snap	-action switching co	ontact	Snap-action switching contact	
1 x 10 <sup>7</sup> opera	ating cycles	1 :	x 10 <sup>7</sup> operating cyc	les	1 x 10 <sup>7</sup> operating cycles	
2.5	5	2.5			2.5	
250	)		250		250	
AC-15 U <sub>e</sub> 23 DC-13 U <sub>e</sub> 2	30 V I <sub>e</sub> 4 A 4 V I <sub>e</sub> 3 A		C-15 U <sub>e</sub> 230 V I <sub>e</sub> 2 C-13 U <sub>e</sub> 24 V I <sub>e</sub> 2		AC-15 U <sub>e</sub> 230 V I <sub>e</sub> 2 A DC-13 U <sub>e</sub> 24 V I <sub>e</sub> 2 A	
Fine si			Silver, gold-plated		Silver, gold-plated	
1			-		-	
5			-		-	
10	)		6		6	
Screw terminal, 1.0 mm² max.		1.3 mm hexagon socket screw terminal/screw terminal, 1.0 mm² max.		Screw terminal, 1.0 mm <sup>2</sup> max.		

ES588	ES556	E\$620
<b>088584</b> NB01D588-M	<b>085245</b> NB01D556-M	-
<b>088583</b> NB01R588-M	<b>085246</b> NB01R556-M	<b>102883</b> NB01R620-MC2276
-	<b>085247</b> NB01K556-M	-

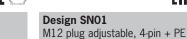


► Plunger material stainless steel

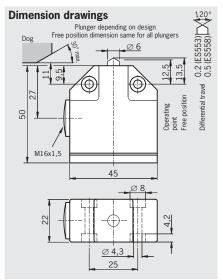


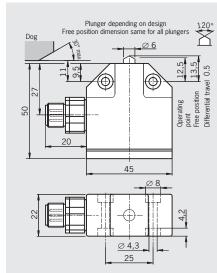


**Design SN01**Cable entry M16 x 1.5





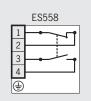


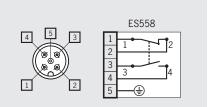


To achieve the positively driven travel, the dimension (20.5) must be maintained by the trip dog. Actuating elements such as cam approach guides must be positively mounted in accordance with EN ISO 14119, i.e. riveted, welded or otherwise secured against becoming loose.









# Technical data

Technical data								
Housing material		Die-cast aluminum, anodized				Die-cast aluminum, anodized		
Degree of protection acc. to IEC 60529		IP	67		IP 67 Mating connector inserted and screwed tight			
Ambient temperature	[°C]		-5	+80			-5 +80	
Plunger type		Chisel	Ro	ller	Ball	Chisel	Roller	Ball
Operating point accuracy 1)	[mm]	± 0.02	± 0	.05	± 0.03	± 0.02	± 0.05	± 0.03
Approach speed, max. 2)	[m/min]	20	5	0	8	20	50	8
Approach speed, min.	[m/min]		0.0	01			0.01	
Actuating force, max.	[N]		1	5			15	
Switching element		ES553			ES558	ES558		
Switching contact		1 changeover contact		1 NO + 1 NC		1 NO + 1 NC		
Switching principle		Snap-action switching contact			Snap-action switching contact			
Mechanical life		1 x 10 <sup>7</sup> operating cycles			1 x 10 <sup>7</sup> operating cycles			
Rated impulse withstand voltage U <sub>imp</sub> [kV]		2.5			2.5			
Rated insulation voltage U <sub>i</sub>	[V]		25	50		30		
Utilization category acc. to IEC 60947-5-1		AC-15 U <sub>e</sub> 230 V I <sub>e</sub> 2 A AC-15 U <sub>e</sub> 230 V I <sub>e</sub> 4 A DC-13 U <sub>e</sub> 24 V I <sub>e</sub> 2 A DC-13 U <sub>e</sub> 24 V I <sub>e</sub> 3 A		AC-15 U <sub>e</sub> 36 V I <sub>e</sub> 4 A DC-13 U <sub>e</sub> 24 V I <sub>e</sub> 3 A				
Contact material		Silver, gold-pla	er, gold-plated Silver		Silver	Silver		
0. 11-1-1	[mA]	-		10		10		
Switching current, min., at switching voltage	[V DC]	-			5		5	
Short circuit protection (control circuit fuse)	[A gG]	6		4			4	
Connection		Screw termin 1.0 mm <sup>2</sup> ma			red connection, 0 mm <sup>2</sup> max.	Plug connector M12 3)		3)
Switching current, min., at switching voltage Short circuit protection (control circuit fuse) Connection	[V DC]	- - 6 Screw termin	nal,		5 4 red connection,	P	10 5 4	

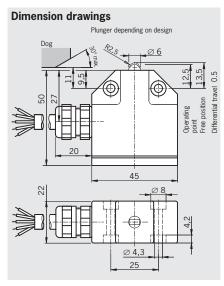
<sup>1)</sup> The reproducible operating point accuracy relates to axial actuation, after run-in of approx. 2,000 operating cycles. 2) The approach speed applies to a trip dog approach angle of 30°, 100 mm long, hardened and ground.

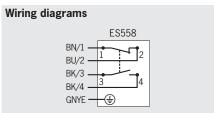
Plunger type		ES553	ES558	ES558
Chisel plunger	$\triangle$	<b>085252</b> SN01D553-M	<b>085260</b> SN01D558-M	<b>088625</b> SN01D558SVM5-M
Roller plunger	R = 2.5 mm	<b>085253</b> SN01R553-M	<b>085261</b> SN01R558-M	<b>088626</b> SN01R558SVM5-M
Ball plunger	ф	<b>085254</b> SN01K553-M	<b>085262</b> SN01K558-M	<b>088627</b> SN01K558SVM5-M

<sup>3)</sup> Mating connector 42 and 43.



# **Design SN01**Connection cable, length 2 m





Die-cast aluminum, anodized						
IP 67						
-5 +80						
Roller						
± 0.05						
50						
0.01						
15						
ES558						
1 NO + 1 NC						
Snap-action switching contact						
1 x 10 <sup>7</sup> operating cycles						
2.5						
250						
AC-15 U <sub>e</sub> 230 V I <sub>e</sub> 4 A						
DC-13 U <sub>e</sub> 24 V I <sub>e</sub> 3 A						
Silver						
10						
5						
4						
PUR cable 5 x 0.5 mm <sup>2</sup>						



- Plunger material stainless steel
- Housing according to DIN 43693
- Low temperature down to -40 °C



# With safety switching element

Design N1A

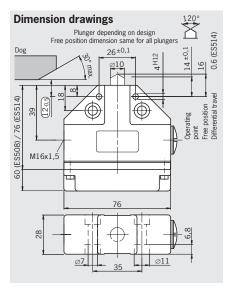
Cable entry M16 x 1.5

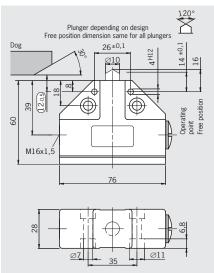
EHE (SNV-GL)

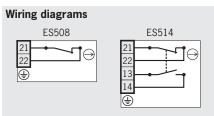
With safety switching element, silicone diaphragm (interior) and low-temperature grease

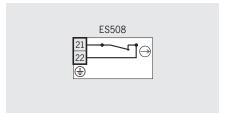
Design N1A Cable entry M16 x 1.5











# **Technical data**

Degree of protection acc. to IEC 60529	common data								
Ambient temperature   [°C]   -25 +80   -40 +80     Plunger type   Chisel   Roller   Dome   Chisel   Roller   3)     Operating point accuracy   10   [mm]   ± 0.002   ± 0.01   ± 0.002   ± 0.002   ± 0.01     Approach speed, max.   20   [m/min]   40   80   10   40   80     Approach speed, min.   [m/min]   0.01   0.01     Actuating force, max.   [N]   ≥ 15   ≥ 30   ≥ 15     Switching element   ES508   ES514   ES508   ES508   10     Switching contact   1 NC ⊕   1 NO +1 NC ⊕     Switching principle   Slow-action switching cont.   Snap-action switching cont.   Slow-action switching cont.     Mechanical life   30 x 10 <sup>6</sup> operating cycles   1 x 10 <sup>6</sup> operating cycles   1 x 10 <sup>6</sup> operating cycles     Rated impulse withstand voltage U <sub>imp</sub>   [kV]   4   4     Rated insulation voltage U <sub>i</sub>   [V]   250   250     Utilization category acc. to IEC 60947-5-1   AC-15 U <sub>e</sub> 230V I <sub>e</sub> 6A   DC-13 U <sub>e</sub> 24V I <sub>e</sub> 6A   DC-13 U <sub>e</sub> 24V I <sub>e</sub> 6A     Contact material   Switching current, min., at switching voltage   [mA]   10   5   10     For action   TA a	Housing material	Die-cast aluminum, anodized			Die-cast aluminum, anodized				
Plunger type	Degree of protection acc. to IEC 60529		IP 67			IP 67			
Operating point accuracy $^{10}$ [mm]         ± 0.002         ± 0.01         ± 0.002         ± 0.002         ± 0.01           Approach speed, max. $^{21}$ [m/min]         40         80         10         40         80           Approach speed, min.         [m/min]         0.01         0.01         0.01           Actuating force, max.         [N]         ≥ 15         ≥ 30         ≥ 15           Switching element         ES508 $^{41}$ ES508 $^{42}$ ES508 $^{43}$ Switching contact         1 NC ⊕         1 NC ⊕         1 NC ⊕           Switching principle         Slow-action switching cont.         Snap-action switching cont.         Slow-action switching cont.           Mechanical life         30 x 106 operating cycles         1 x 106 operating cycles         1 x 106 operating cycles           Rated impulse withstand voltage $U_{imp}$ [kV]         4         4           Rated insulation voltage $U_i$ [V]         250         250           Utilization category acc. to IEC 60947-5-1         AC-15 U <sub>c</sub> 230V I <sub>c</sub> 6A DC-13 U <sub>c</sub> 24V I <sub>c</sub> 6A         DC-13 U <sub>c</sub> 24V I <sub>c</sub> 6A         DC-13 U <sub>c</sub> 24V I <sub>c</sub> 6A         DC-13 U <sub>c</sub> 24V I <sub>c</sub> 6A         DC-13 U <sub>c</sub> 24V I <sub>c</sub> 6A         DC-13 U <sub>c</sub> 24V I <sub>c</sub> 6A         DC-13 U <sub>c</sub> 24V I <sub>c</sub> 6A         DC-13 U <sub>c</sub> 24V I <sub>c</sub> 6A         DC-13 U <sub>c</sub>	Ambient temperature	[°C]		-25	. +80			-40 +80	
Approach speed, max. 2¹         [m/min]         40         80         10         40         80           Approach speed, min.         [m/min]         0.01         0.01         0.01           Actuating force, max.         [N]         ≥ 15         ≥ 30         ≥ 15           Switching element         ES508 ⁴)         ES514         ES508 ⁴)           Switching contact         1 NC ⊕         1 NC ⊕         1 NC ⊕           Switching principle         Slow-action switching cont.         Snap-action switching cont.         Slow-action switching cont.           Mechanical life         30 x 106 operating cycles         1 x 106 operating cycles         1 x 106 operating cycles           Rated impulse withstand voltage U <sub>imp</sub> [kV]         4         4           Rated insulation voltage U <sub>i</sub> [V]         250         250           Utilization category acc. to IEC 60947-5-1         AC-15 U <sub>e</sub> 230V I <sub>e</sub> 6A DC-13 U <sub>e</sub> 24V I <sub>e</sub> 6A         AC-15 U <sub>e</sub> 230V I <sub>e</sub> 6A DC-13 U <sub>e</sub> 24V I <sub>e</sub> 6A         DC-13 U <sub>e</sub> 24V I <sub>e</sub> 6A           Switching current, min., at switching voltage         [mA]         10         5         10           Short circuit protection         [A gG]         10         6         10	Plunger type		Chisel	Ro	ller	Dome	Chisel	Roller 3)	Dome
Approach speed, min. $[m/min]$ 0.01 0.01 0.01  Actuating force, max. $[N]$ $\geq 15$ $\geq 30$ $\geq 15$ Switching element $ES508^{4}$ $ES508^{4}$ $ES508^{4}$ Switching contact $1 NC \oplus 1 NO + 1 NC \oplus 1 NC $	Operating point accuracy 1)	[mm]	± 0.002	± (	0.01	± 0.002	± 0.002	± 0.01	± 0.002
Actuating force, max. $[N]$ $\geq 15$ $\geq 30$ $\geq 15$ Switching element $ES508^{4}$ $ES514$ $ES508^{4}$ Switching contact $1 NC \oplus 1 NC + 1 NC \oplus $	Approach speed, max. 2)	[m/min]	40	8	30	10	40	80	10
Switching element ES508 $^4$ ) ES514 ES508 $^4$ 0 Switching contact $1 \text{ NC} \oplus 1 \text{ NO} + 1 \text{ NC} \oplus 1 \text{ NC}$	Approach speed, min.	[m/min]		0.	01			0.01	
Switching contact $ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	Actuating force, max.	[N]	≥ 15			≥ 30		≥ 15	
Switching principle  Slow-action switching cont.  Mechanical life  30 x 106 operating cycles  Rated impulse withstand voltage U <sub>imp</sub> [kV]  4  4  4  Rated insulation voltage U <sub>i</sub> [V]  250  250  4C-15 U <sub>e</sub> 230V I <sub>e</sub> 6A  DC-13 U <sub>e</sub> 24V I <sub>e</sub> 6A  DC-13 U <sub>e</sub> 24V I <sub>e</sub> 6A  Contact material  Switching current, min., at switching voltage  [mA]  [mA]  [V]  10  10  10  10  10  10  10  10  10  1	Switching element		ES508 4)			ES514	ES508 4)		
Mechanical life         30 x 106 operating cycles         1 x 106 operating cycles         1 x 106 operating cycles           Rated impulse withstand voltage U <sub>imp</sub> [kV]         4         4           Rated insulation voltage U <sub>i</sub> [V]         250         250           Utilization category acc. to IEC 60947-5-1         AC-15 U <sub>e</sub> 230V I <sub>e</sub> 6A DC-13 U <sub>e</sub> 24V I <sub>e</sub> 6A         AC-15 U <sub>e</sub> 230V I <sub>e</sub> 230V I <sub>e</sub> 24V I <sub>e</sub> 6A         AC-15 U <sub>e</sub> 24V I <sub>e</sub> 6A           Contact material         Silver, gold-plated         Silver, gold-plated           Switching current, min., at switching voltage         [mA] 10         5         10           Short circuit protection         [A GC] 10         6         10	Switching contact		1 NC → 1 NO + 1 NC →		1 NC ⊖				
Rated impulse withstand voltage U <sub>imp</sub>   [kV]   4   4   4     Rated insulation voltage U <sub>i</sub>   [V]   250   250     Utilization category acc. to IEC 60947-5-1   AC-15 U <sub>e</sub> 230V I <sub>e</sub> 6A DC-13 U <sub>e</sub> 24V I <sub>e</sub> 24	Switching principle		Slow-action switching cont. Snap-action switching cont.		Slow-action switching contact				
Rated insulation voltage Ui   Vi   250   250	Mechanical life		30 x 10 <sup>6</sup> operating	g cycles	1 x 10 <sup>6</sup> operating cycles		1 x 10 <sup>6</sup> operating cycles		
AC-15 Ue 230V Ie 6A DC-13 Ue 24V Ie 6A DC-13 Ue 2	Rated impulse withstand voltage U <sub>imp</sub>	[kV]			4			4	
DC-13 Ü <sub>e</sub> 24V I <sub>e</sub> 6A   DC-13 Ü <sub>e</sub> 24V I <sub>e</sub>	Rated insulation voltage U <sub>i</sub>	[V]		2	50		250		
Switching current, min., at switching voltage         [mA]         10         5         10           IV DCI         24         24         24           Short circuit protection         [A gCI]         10         6         10	Utilization category acc. to IEC 60947-5-1								
Switching current, min., at switching voltage    V DC  24 24 24    Short circuit protection   IA GC  10 6	Contact material		Silver, gold-plated				Silver, gold-plated		
Short circuit protection [A gC] 10 6 10	Switching current min at switching voltage	[mA]	10			5	·	10	
	owitching current, min., at Switching voitage	[V DC]	24			24		24	
(control circuit fuse)	Short circuit protection control circuit fuse)	[A gG]	10		6		10		
Connection Screw terminal 0.34 1.5 mm <sup>2</sup> Screw terminal 0.34 1.5	Connection		Screw terminal 0.34 1.5 mm <sup>2</sup>			Screw terminal 0.34 1.5 mm <sup>2</sup>			

- 1) The reproducible operating point accuracy relates to axial actuation, after run-in of approx. 2,000 operating cycles. 2) The approach speed applies to a trip dog approach angle of 30°, 100 mm long, hardened and ground. 3) Version with bearing for high speeds and long travel distances on request.

Plunger type		ES508	ES514	ES508
Chisel plunger	$\triangle$	<b>083886</b> N1AD508-M	<b>083849</b> N1AD514-M	<b>103237</b> N1AD508-MC2222
Roller plunger	R = 4.0 mm	<b>083887</b> N1AR508-M	<b>078487</b> N1AR514-M	<b>103221</b> N1AR508-MC2222
Ball plunger	ф	-	-	-
Dome plunger	$\Box$	<b>087205</b> N1AW508-M	<b>083850</b> N1AW514-M	<b>103222</b> N1AW508-MC2222

With safety switching element, silicone diaphragm (internal/external) and low-temperature grease

Plunger depending on design Free position dimension same for all plungers

26±0,1

Design N1A Cable entry M16 x 1.5

**Dimension drawings** 

78

M16x1,5

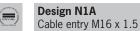


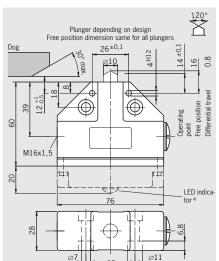
14 ±0,1

16

Operating point Free position

0.8 (ES502)





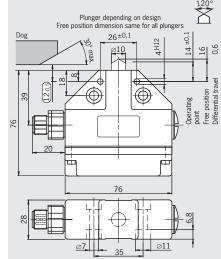
# With safety switching element

ERE (ma)

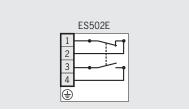


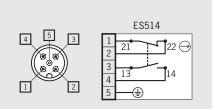
Design N1A

M12 plug adjustable, 4-pin + PE



# Wiring diagrams ES514





Die-cast aluminum, anodized Die-cast aluminum, anodized			Die-cast aluminum, anodized		dized		
IP 67			IP 67		IP 67 Mating connector inserted and screwed tight		
-30	+80		-5 +80			-25 +80	
Chisel	Roller	Chisel	Roller 3)	Ball	Chisel	Roller	Dome
± 0.002	± 0.01	± 0.002	± 0.01	± 0.01	± 0.002	± 0.01	± 0.002
40	80	40	80	10	40	80	10
0.0	)1		0.01			0.01	
≥ 3	30		≥ 20			≥ 30	
ES5	14		ES502E 4)		ES514		
1 NO +	1 NC → 1 NO + 1 NC			1 NO + 1 NC ⊖			
Snap-action switching contact		Snap-action switching contact			Snap-action switching contact		
1 x 10 <sup>6</sup> oper	ating cycles			cles	1 x 10 <sup>6</sup> operating cycles		
2.	5		2.5		1.5		
25	50		250			30	
AC-15 U <sub>e</sub> 23 DC-13 U <sub>e</sub>					A AC-15 U <sub>e</sub> 36V I <sub>e</sub> 2.5A DC-13 U U <sub>e</sub> 24V I <sub>e</sub> 4A		
Silver, go	ld-plated		Silver, gold-plated		Silver, gold-pla		
5	j	10		5			
2	4	24			24		
8	3		8			6	
Scrow terminal C	.34 1.5 mm²	Screw terminal 0.34 1.5 mm <sup>2</sup>			Plug connector M12 5)		

<sup>4)</sup> Version with LED function display AC/DC 10-60 V or AC 110/230 V on request. 5) Mating connector see page 42 and 43.

ES514	ES502E	ES514
<b>110462</b> N1AD514AM-MC2222	<b>079265</b> N1AD502-M	<b>087603</b> N1AD514SVM5-M
<b>103247</b> N1AR514AM-MC2222	<b>078485</b> N1AR502-M	<b>087604</b> N1AR514SVM5-M
-	<b>083847</b> N1AK502-M	-
-		<b>090743</b> N1AW514SVM5-M



- ► Plunger material stainless steel
- ► Housing according to DIN 43693



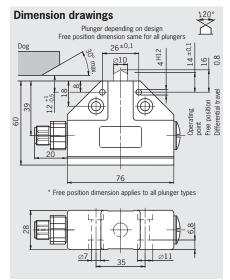
For plug connectors with LED indicator

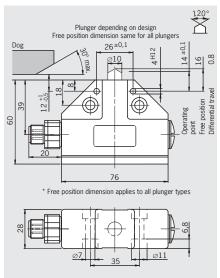


Design N1A

M12 plug adjustable, 4-pin + PE





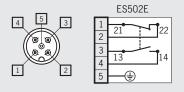


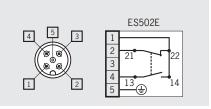
To achieve the positively driven travel, the dimension 31.0.9 must be maintained by the trip dog. Actuating elements such as cam approach guides must be positively mounted in accordance with EN ISO 14119, i.e. riveted, welded or otherwise secured against becoming loose.

# Wiring diagrams

Design N1A

M12 plug adjustable, 4-pin + PE





### **Technical data**

lecillical data							
Housing material	Die-cast aluminum, anodized			Die-cast aluminum, anodized			
Degree of protection acc. to IEC 60529		IP 67 Mating connector inserted and screwed tight			IP 67 Mating connector inserted and screwed tight		
Ambient temperature	[°C]		-5 +80		-5 +80		
Plunger type		Chisel	Roller	Ball	Chisel	Roller	Ball
Operating point accuracy 1)	[mm]	± 0.002	± 0.01	± 0.01	± 0.002	± 0.01	± 0.01
Approach speed, max. 2)	[m/min]	40	80	10	40	80	10
Approach speed, min.	[m/min]		0.01			0.01	
Actuating force, max.	[N]		≥ 20			≥ 20	
Switching element			ES502E		ES502E		
Switching contact			1 NO + 1 NC		1 NO + 1 NC		
Switching principle		Snap-action switching contact			Snap-action switching contact		
Mechanical life		30 x 10 <sup>6</sup> operating cycles			30 x 10 <sup>6</sup> operating cycles		
Rated impulse withstand voltage U <sub>imp</sub>	[kV]	1.5			1.5		
Rated insulation voltage U <sub>i</sub>	[V]		50		50		
Utilization category acc. to IEC 60947-5-1		AC-15 U <sub>e</sub> 30V I <sub>e</sub> 4A DC-13 U <sub>e</sub> 24V I <sub>e</sub> 4A			AC-15 U <sub>e</sub> 30V I <sub>e</sub> 4A DC-13 U <sub>e</sub> 24V Ie 4A		
Contact material		Silver, gold-plated			Silver, gold-plated		
Cuitabina august min at auitabina ualtasa	[mA]		10		10		
Switching current, min., at switching voltage		24			24		
Short circuit protection (control circuit fuse)	[A gG]	8			8		
Connection		Plug connector M12 <sup>4)</sup>			Plug connector M12 <sup>4)</sup>		

<sup>1)</sup> The reproducible operating point accuracy relates to axial actuation, after run-in of approx. 2,000 operating cycles. 2) The approach speed applies to a trip dog approach angle of 30°, 100 mm long, hardened and ground.

Ordering table			
Plunger type		ES502E	ES502E
Chisel plunger	$\triangle$	<b>087487</b> N1AD502SVM5-M	<b>091471</b> N1AD502SVM5-MC1883
Roller plunger	R = 4.0 mm	<b>087488</b> N1AR502SVM5-M	-
Ball plunger	Ф	<b>087489</b> N1AK502SVM5-M	<b>087496</b> N1AK502SVM5-MC1883
Extended roller plunger		-	-

With safety switching element



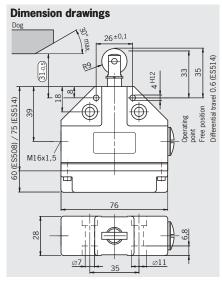
ERE With exterior diaphragm

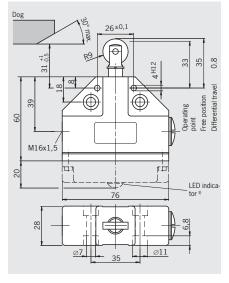


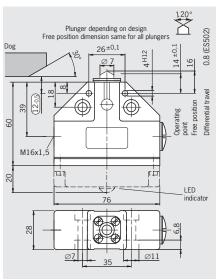
Design N1A, extended roller plunger Cable entry M16 x 1.5

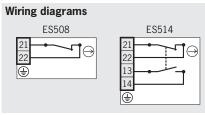
# Design N1A, extended roller plunger Cable entry M16 x 1.5

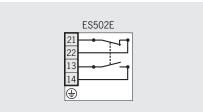


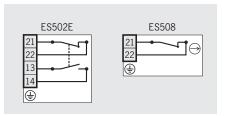












Die-cast aluminum, anodized		Die-cast aluminum, anodized	Die-c	Die-cast aluminum, anodized		dized
IP 67		IP 67	IP 67		67	
-25 .	+80	-5 +80	-5 +80 (ES5	502E)	-25	. +80 (ES508)
Extend	led roller	Extended roller	Chisel	Rol	ler	Ball
(	0.1	0.1	± 0.002	± 0	.01	± 0.01
	20	20	40	8	0	10
0	.01	0.01		0.0	01	
≥ 15	≥ 30	≥ 20	≥ 20			≥ 15
ES508	ES514	ES502E 3)	ES502E			ES508
1 NC ⊝	1 NO + 1 NC →	1 NO + 1 NC	1 NO + 1 N	IC		1 NC ⊖
Slow-action switching contact	Snap-action switching contact	Snap-action switching contact	Snap-action switchin	Snap-action switching contact Slow-action switching		on switching contact
30 x 10 <sup>6</sup> operating cycles	1 x 10 <sup>6</sup> operating cycles	30 x 10 <sup>6</sup> operating cycles	30 )	30 x 10 <sup>6</sup> operating cycles		cles
	4	2.5	2.5	2.5		4
2	250	250		250		
AC-15 U <sub>e</sub> 230V I <sub>e</sub> 6A DC-13 U <sub>e</sub> 24V I <sub>e</sub> 6A	AC-12 U <sub>e</sub> 230V I <sub>e</sub> 2.5A AC-15 U <sub>e</sub> 230V I <sub>e</sub> 8A		AC-15 U <sub>e</sub> 230V			U <sub>e</sub> 230V I <sub>e</sub> 6A 3 U <sub>e</sub> 24V I <sub>e</sub> 6A
Silver, g	old-plated	Silver, gold-plated		Silver, go	ld-plated	
10	5	10		10		
24	24	24		24		
10	6	8	8	8		10
Screw terminal	0.34 1.5 mm <sup>2</sup>	Screw terminal 0.34 1.5 mm <sup>2</sup>	Screw t	terminal C	.34 1	.5 mm²

<sup>4)</sup> Version with LED function display AC/DC 10-60 V or AC 110/230 V on request. 5) Mating connector see page 42 and 43.

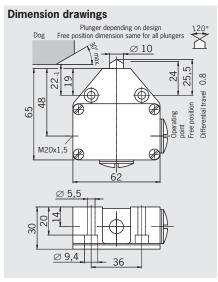
ES508	ES514	ES502E	ES502E	ES508
-	-	-	<b>090542</b> N1AD502AM-M	<b>090546</b> N1AD508AM-M
-	-	-	<b>090541</b> N1AR502AM-M	-
-	-		<b>091059</b> N1AK502AM-M	-
<b>087147</b> N1ARL508-M	<b>087204</b> N1ARL514-M	<b>083848</b> N1ARL502-M	-	-



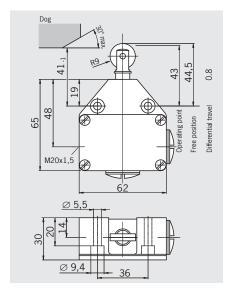
# ► Plunger material stainless steel

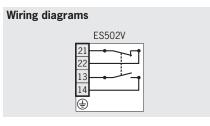


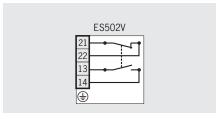
# **Design N10**Cable entry M20 x 1.5



# **Design N10, extended roller plunger** Cable entry M20 x 1.5







# **Technical data**

Tooliilloar data					
Housing material	Die-cast aluminum, anodized			Die-cast aluminum, anodized	
Degree of protection acc. to IEC 60529		IP 67			IP 67
Ambient temperature	[°C]		-5 +80		-5 +80
Plunger type		Chisel	Roller	Ball	Extended roller
Operating point accuracy 1)	[mm]	± 0.002	± 0.01	± 0.01	± 0.1
Approach speed, max. 2)	[m/min]	40	80	10	20
Approach speed, min.	[m/min]		0.01		0.01
Actuating force, max.	[N]		≥ 20		≥ 20
Switching element		ES502V			ES502V
Switching contact		1 NO + 1 NC			1 NO + 1 NC
Switching principle		Snap-action switching contact			Snap-action switching contact
Mechanical life		30	x 10 <sup>6</sup> operating cy	cles	30 x 10 <sup>6</sup> operating cycles
Rated impulse withstand voltage $U_{\text{imp}}$	[kV]		2.5		2.5
Rated insulation voltage U <sub>i</sub>	[V]		250		250
Utilization category acc. to IEC 60947-5-1		AC-12 U <sub>e</sub> 230V I <sub>e</sub> 16A/AC-15 U <sub>e</sub> 230V I <sub>e</sub> 10A DC-13 U <sub>e</sub> 24V I <sub>e</sub> 6A			AC-12 U <sub>e</sub> 230V I <sub>e</sub> 16A/AC-15 U <sub>e</sub> 230V I <sub>e</sub> 10A DC-13 U <sub>e</sub> 24V I <sub>e</sub> 6A
Contact material			Silver, gold-plated		Silver, gold-plated
Switching current, min., at switching voltage	[mA]		20		20
Switching current, min., at Switching voltage	[V DC]	24			24
Short circuit protection (control circuit fuse)	[A gG]	16			16
Connection		Screw terminal, 1.5 mm <sup>2</sup> max.			Screw terminal, 1.5 mm <sup>2</sup> max.
					•

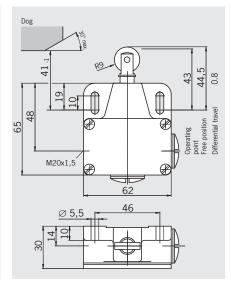
<sup>1)</sup> The reproducible operating point accuracy relates to axial actuation, after run-in of approx. 2,000 operating cycles. 2) The approach speed applies to a trip dog approach angle of 30°, 100 mm long, hardened and ground.

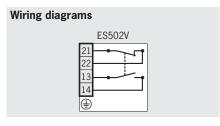
ordering table		
Plunger type	ES502V	ES502V
Chisel plunger	<b>086293</b> N10D-M	-
Roller plunger R = 4 mm	<b>086294</b> N10R-M	·
Ball plunger	<b>088589</b> N10K-M	-
Extended roller plunger		<b>088587</b> N10RL-M

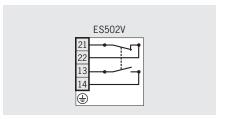
# **Design N11**Cable entry M20 x 1.5

# Plunger depending on design Pree position dimension same for all plungers Plunger depending on design Free position dimension same for all plungers M20x1,5 M20x1,

# **Design N11, extended roller plunger** Cable entry M20 x 1.5







Die-c	ast aluminum, ano	dized	Die-cast aluminum, anodized		
	IP 67		IP 67		
	-5 +80		-5 +80		
Chisel	Roller	Ball	Extended roller		
± 0.002	± 0.01	± 0.01	± 0.1		
40	80	10	20		
	0.01		0.01		
	≥ 20		≥ 20		
	ES502V		ES502V		
	1 NO + 1 NC		1 NO + 1 NC		
Snap-	action switching co	ontact	Snap-action switching contact		
30	30 x 10 <sup>6</sup> operating cycles		30 x 10 <sup>6</sup> operating cycles		
	2.5		2.5		
	250		250		
	AC-12 U <sub>e</sub> 230V I <sub>e</sub> 16A/AC-15 U <sub>e</sub> 230V I <sub>e</sub> 10A DC-13 U <sub>e</sub> 24V I <sub>e</sub> 6A		AC-12 U <sub>e</sub> 230V I <sub>e</sub> 16A/AC-15 U <sub>e</sub> 230V I <sub>e</sub> 10A DC-13 U <sub>e</sub> 24V I <sub>e</sub> 6A		
	Silver, gold-plated		Silver, gold-plated		
	20		20		
	24		24		
	16		16		
Screw	terminal, 1.5 mm <sup>2</sup>	<sup>2</sup> max.	Screw terminal, 1.5 mm <sup>2</sup> max.		

ES502V	ES502V
<b>086298</b> N11D-M	-
<b>086313</b> N11R-M	
<b>088585</b> N11K-M	
-	<b>086299</b> N11RL-M

Position Switches **EUCHNER** 

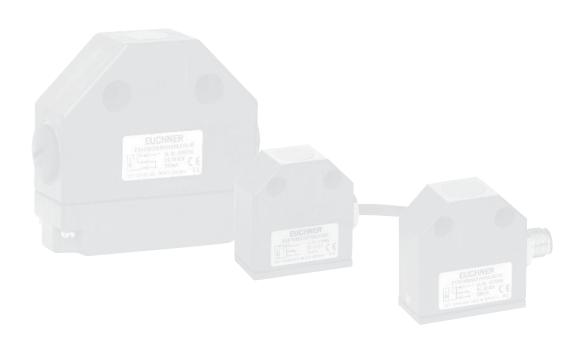


## Inductive single limit switches

Inductive single limit switches are non-contact in operation. They are used as an alternative to mechanical switches. The main advantage is their wear-free operating mode. They are noted for their insensitivity to corrosive ambient conditions and their virtually unlimited mechanical life.

## **Features**

- ► High approach speed and high switching frequency
- Resistant to strong vibrations and coarse fouling
- Resistant to most cutting oils and coolants
- ▶ Replacement for precision single limit switch of the same design



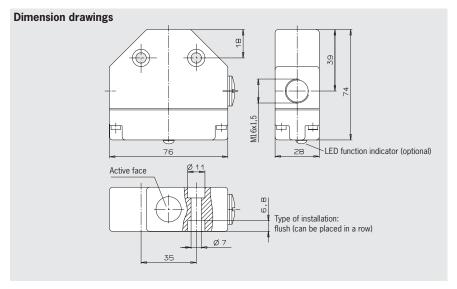


## Inductive single limit switch design ENA, DC version

- ► Housing according to DIN 43693
- ► Rated operating distance 5 mm
- ► LED function display optional



# **Design ENA**Cable entry M16 x 1.5



# 

## **Technical data**

Rated operating distance S <sub>n</sub>	[mm]	5
Assured operating distance S <sub>a</sub>	[mm]	0 4
Switching function		NO + NC
Output		PNP or NPN (see Ordering table)
LED function display		See ordering table
Operating voltage U <sub>B</sub>	[V]	DC 10 55
Voltage drop U <sub>d</sub>	[V]	≤ 2.5
Rated insulation voltage U <sub>i</sub>	[V]	DC 60
Rated operating current I <sub>e</sub>	[mA]	≤ 250
Off-state current I <sub>r</sub>	[mA]	≤ 0.001
No-load current I <sub>0</sub>	[mA]	≤ 15
Short circuit and overload protection, pulse	ed	Yes
Reverse polarity protection		Yes
Wire break safety		Yes
EMC compliance as per		IEC 60947-5-2
Hysteresis H	[mm]	≤ 0.5
Repeat accuracy R	[%]	≤ 5
Switching frequency f	[Hz]	≤ 500
Utilization category acc. to IEC 60947-5-2		DC-13
Housing material		Die-cast aluminum, anodized
Material for the sensing face		PBT
Degree of protection acc. to IEC 60529		IP 67
Ambient temperature T	[°C]	- 25 + 70
Connection		Screw terminal
Conductor cross-section, max.	[mm <sup>2</sup> ]	2 x 1.5 (per contact)
Weight	[kg]	0.2

## Ordering table

-		
LED function display		
with	Order no.	ENA 086280
WILLI	Item	ENA10B050UP048LKK10-M
without	Order no.	ENA 086099
	Item	ENA10B050UP048NKK10-M

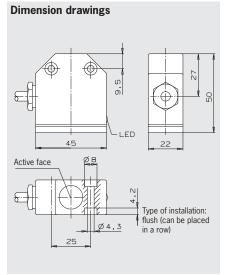


## Inductive single limit switch design ESN, DC version

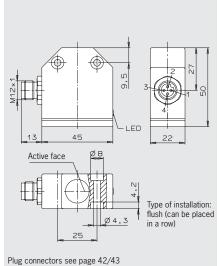
- Compact design with connection cable or plug connector
- ► Rated operating distance 5 mm
- ► LED function display



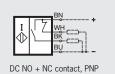
# **Design ESN**Connection cable 5 m PUR

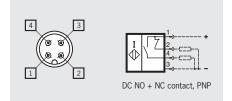


# **Design ESN**Plug connector M12, 4-pin









## **Technical data**

Rated operating distance S <sub>n</sub>	[mm]	5	5
Assured operating distance S <sub>a</sub> [mm]		0 4	0 4
Switching function		NO + NC	NO + NC
Output		PNP	PNP
LED function display		Yes	Yes
Operating voltage U <sub>B</sub>	[V]	DC 10 55	DC 10 55
Voltage drop U <sub>d</sub>	[V]	≤ 2.5	≤ 2.5
Rated insulation voltage U <sub>i</sub>	[V]	DC 60	DC 60
Rated operating current I <sub>e</sub>	[mA]	≤ 250	≤ 250
Off-state current I <sub>r</sub>	[mA]	≤ 0.05	≤ 0.05
No-load current I <sub>0</sub>	[mA]	≤ 15	≤ 15
Short circuit and overload protection, pul	sed	Yes	Yes
Reverse polarity protection		Yes	Yes
Wire break safety		Yes	Yes
EMC compliance as per		IEC 60947-5-2	IEC 60947-5-2
Hysteresis H	[mm]	≤ 0.5	≤ 0.5
Repeat accuracy R	[%]	≤ 5	≤ 5
Switching frequency f	[Hz]	≤ 500	≤ 500
Utilization category acc. to IEC 60947-5-	2	DC-13	DC-13
Housing material		Die-cast aluminum, anodized	Die-cast aluminum, anodized
Material for the sensing face		PBT	PBT
Degree of protection acc. to IEC 60529		IP 67	IP 67
Ambient temperature T	[°C]	- 25 + 70	- 25 + 70
Connection		PUR cable 4 x 0.25	Plug connector M12 1)
Weight	[kg]	0.3	0.3

<sup>1)</sup> Degree of protection only guaranteed on the usage of the plug connectors on page 42 and 43.

## Ordering table

•			
Read head			
PUR cable 5 m	Order no.	ESN 088771	_
(4 x 0.25 mm <sup>2</sup> )	Item	ESN10B050UP048LK05P-M	-
Plug connector S01	Order no.		ESN 088770
(M12, 4-pin)	Item	<del>-</del>	ESN10B050UP048LKS01-M

Other cable lengths on request. Output NPN NO + NC on request.

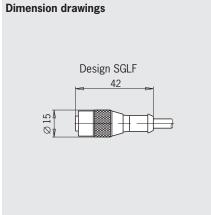


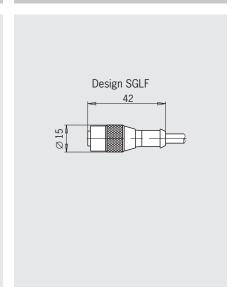
## **Round connector M12**

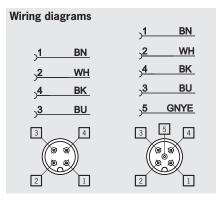
- ► Straight design and elbow connector
- ► Screw connection
- Molded cable
- 4-core and 5-core

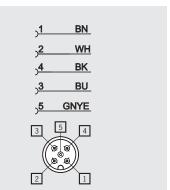
## Straight plug connector M12 4-pin / 4-pin + PE

# **Straight plug connector M12, coded** 4-pin + PE









## Technical data

recillical data				
Number of pins		4	4+PE	4+PE
Housing material	Grip	TPU self-ex	tinguishing	TPU self-extinguishing
	Contact carrier	TPU self-extinguishing		TPU self-extinguishing
Sheath material		PUR, halogen-free	e, flame retardant	PVC, halogen-free, flame retardant
Sheath color		Bla	ack	Orange
Degree of protection acc. (inserted and screwed tight		IP	67	IP 67
Ambient temperature	[°C]	-25 +80		-25 +90
Contact material		CuSn nickel-plated,	0.3 µm gold-plated	CuSn nickel-plated, 0.8 µm gold-plated
Conductor cross-section	[mm²]	4 x 0.34	5 x 0.5	4 x 0.34 / 1 x 0.5
Cable diameter	[mm]	6		5
Contact resistance $[m\Omega]$		≤ 5		≤ 5
Test voltage (60 s)	[kV eff]	2 1.5		2
Rated voltage	[V]	AC 250/DC 300 AC 30/DC 36		AC 250/DC 300
Rated current	[A]	4	4	4

## Ordering table

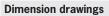
Plug connector M12, without LED, connection cable 5 m	<b>035613</b> C-M12F04-04X034PU05,0- GA-035613	<b>073461</b> C-M12F05-05X050PU05,0- GA-073461	<b>045524</b> C-M12F05-05XDIFPV0,50-GA-045524
Plug connector M12, with 3 LEDs, connection cable 5 m	-	-	-

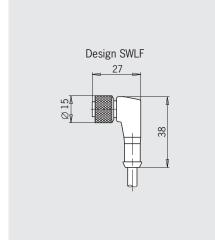


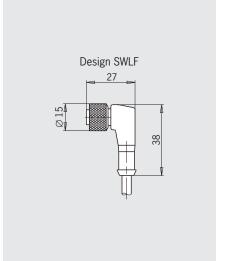
# **Right-angle plug connector M12** 4-pin / 4-pin + PE

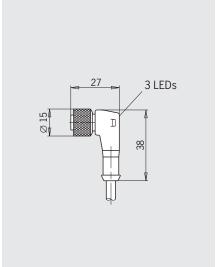
## Right-angle plug connector M12, coded

Plug connector M12 with 3 LEDs

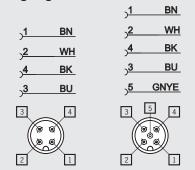




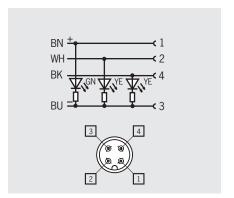




Wiring diagrams







4 4+PE		4+PE	4	
TPU self-extinguishing		TPU self-extinguishing	TPU self-extinguishing	
TPU self-extinguishing		TPU self-extinguishing	TPU self-extinguishing	
PUR, halogen-fre	e, flame retardant	PVC, halogen-free, flame retardant	PUR, halogen-free, flame retardant	
BI	ack	Orange	Black	
IP 67		IP 67	IP 67	
-25 .	+80	-25 +90	-25 +80	
CuSn nickel-plated	, 0.3 μm gold-plated	CuSn nickel-plated, 0.8 µm gold-plated	CuSn nickel-plated, 0.3 µm gold-plated	
4 x 0.34	5 x 0.5	5 x 0.5	4 x 0.34	
	6	5	5	
≤ 5		≤ 5	≤ 5	
2 1.5		2	-	
AC 250/DC 300 AC 30/DC 36		AC 250/DC 300	DC 10 30	
4		4 4		

<b>035618</b> C-M12F04-04X034PU05,0- GA-035618	<b>073462</b> C-M12F05-05X050PU05,0- GA-073462	<b>045523</b> C-M12F05-05XDIFPV05,0-GA-045523	-
-	-	-	<b>041091</b> C-M12F04-04X034PU05,0-GA-041091



## **LED** function display

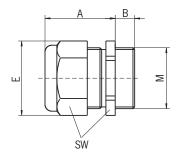
On request, versions with voltage ranges AC 110/230~V are available.



Operating voltage [V]	Color	ltem	Order no.
	Red	LE 060 rt	035495
AC/DC 12 - 60	Green	LE 060 gr	035496
	Yellow	LE 060 ge	035497

## Cable glands

Material nickel-plated brass, degree of protection IP 67



Item	Metric thread M	Cable outer diameter [mm]	A [mm]	B [mm]	E [mm]	AF [mm]	Order no.
EKVM12/04	M12 x 1.5	4 - 6.5	20	5	15.5	14	086327
EKVM16/04	M16 x 1.5	4 - 6.5	20	6	20	18	086328
EKVM16/06	M16 x 1.5	6.5 - 9.5	20	6	20	18	086330
EKVM20/06	M20 x 1.5	6.5 - 9.5	20	6	24.4	22	077683

## **Additional products**

## Trip rails/trip dogs

## **U-trip** rails

enable the trip dogs to be adjusted from the switch side. The trips dogs can be installed and adjusted quickly and easily in any location.

## **U-trip dogs**

are designed for usage in U-trip rails. They have an expansion plate clamp and enable precise adjustment, even when the limit switch is activated.



For detailed information see catalog for multiple limit switches.



## **Appendix**

## Terms and explanations

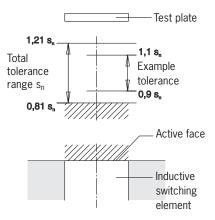
## Rated operating distance S<sub>n</sub>

The rated operating distance is a general variable used for measurement of operating distances. It does not take into account either the production tolerances or changes caused by external effects such as voltage and temperature.

## Assured operating distance Sa

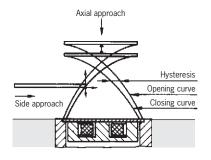
The assured operating distance is the operating distance at which correct operation of the inductive switching element is guaranteed within the permissible operating conditions (temperature and voltage).

The actuation distance lies between 0 and 81 % of the rated operating distance s<sub>n</sub>.



## Hysteresis H

The hysteresis is the difference in distance terms between the ON point as the test plate approaches and the OFF point as it moves away from the active face of the inductive switching element.



## Repeat accuracy R

The repeat accuracy is the accuracy of the real operating distance  $s_r$  for two switching actions in succession within 8 hours at an operating temperature of 23  $\pm$  5 °C and an operating voltage of UB  $\pm$  5%.

## Operating voltage U<sub>B</sub>

The operating voltage defines the voltage range in which the inductive switching element functions reliably. The specified values represent limits without any tolerances. The values can be obtained by referring to the technical data for the switching element. In the case of two-wire switching elements, this is applicable only in series connection with the load.

## Rated operating current $I_{\text{e}}$

The rated operating current is the nominal current which can load the inductive switching element in continuous operation.

## Switch-on current I<sub>K</sub>

The switch-on current is the maximum current which can flow in an AC 2-wire switching element for a particular period at the moment it is switched on. The details in the technical data are valid for 20 ms.

## Voltage drop U<sub>d</sub>

The voltage drop is measured across the active output of the inductive switching element when the output is in the "active energized" condition and when the rated operating current  $l_e$  flows.

## Off-state current I<sub>r</sub>

The off-state current is the current which flows in the load circuit of an inductive switching element in the non-conducting condition. In practical terms, this current has to be taken into account only for two-wire switching elements.

## Switching frequency f

The switching frequency is the maximum possible number of switching operations per second. This is determined according to IEC 60947-5-2, and is based on a mark-space ratio of 1:2. The switching frequency is a switch-specific variable and can be obtained by referring to the technical data for the switching element.

## Minimum operating current $I_{\rm m}$

The minimum operating current is the minimum current required for the function of a 2-wire switching element in active energized condition.

## Ambient temperature T

The ambient temperature is the temperature range in which the reliable operation of the inductive switching element is guaranteed. This range is between - 25 and + 70 °C.

## Temperature drift ∆s

The temperature drift defines the offset in the switching point in  $\mu$ m/K on a change in the ambient temperature from -25 to +70 °C under otherwise constant measurement conditions.

Position Switches **EUCHNER** 

## **Suppressor circuits**

The inductive switching elements are largely protected against external interference by use of various circuit techniques (suppressor circuits). For utilization category DC-13 the output is to be protected with a free-wheeling diode for inductive loads.

## Short circuit and overload protection

The inductive switching elements are designed so that short circuits cannot damage the outputs. **Pulsed short circuit protection** is used. This means that the output transistor is switched off and on again in quick succession in the event of overloading or a short-circuit. In this way, it is possible to establish whether the fault is still present or has been rectified.

## **Transient protection**

EUCHNER proximity switches are protected against interference caused by the occurrence of inductive voltage peaks in accordance with IEC 801-4. The respective values are specified in the technical data. Testing is performed in accordance with the stipulations in DIN VDE 0660, Part 208 and IEC 947-5-2.

## Wire break safety

The EUCHNER proximity switches with wire break safety are designed such that on a wire break on any connection, the switch does not output a spurious signal.

## Reverse polarity protection

Protection against reverse polarization of the operating voltage.

Item Index EUCHNER

## Index by item designation

Item	Order no.	page	Item	Order no.	page
C-M12F04-04X034PU05,0-GA-035613	035613	42	ESN10B050UP048LKS01-M	ESN 088770	41
C-M12F04-04X034PU05,0-GA-035618	035618	43	LE 060 ge	035497	44
C-M12F04-04X034PU05,0-GA-041091	041091	43	LE 060 gr	035496	44
C-M12F05-05X050PU05,0-GA-073461	073461	42	LE 060 rt	035495	44
C-M12F05-05X050PU05,0-GA-073462	073462	43	N01D550-M	084902	26
C-M12F05-05XDIFPV0,50-GA-045524	045524	42	N01D550-MC1526	091003	28
C-M12F05-05XDIFPV05,0-GA-045523	045523	43	N01D550-MC2018	085708	27
EGM12-1200C1791	075556	16	N01D550SVM5-M	088623	27
EGM12-1200C1820	076464	16	N01D550X5000-M	088978	27
EGM12-1200C2463	128196	17	N01D562-M	087151	26
EGM12-2500C2452	126384	17	N01D572-M	087162	26
EGM12-4000C1791	076154	16	N01K550-M	084904	26
EGM12SAM3C1868	077228	17	N01K550-MC1526	091002	28
EGM12SEM4	082205	17	N01K550-MC2018	089619	27
EGM12SEM4C1820	093733	17	N01K550SVM5-M	088624	27
EGM8-1000C2396	119345	16	N01K550X5000-M	088986	27
EGT1/4A2000	001366	14	N01K562-M	087152	26
EGT1/4A2000C2079	094982	15	N01K572-M	087164	26
EGT1/4A2000C2137	102476	15	N01R550-M	084903	26
EGT1/4A5000	001368	14	N01R550-MC1526	091001	28
EGT1/4ASEM4	033976	14	N01R550-MC2018	094856	27
EGT1/4ASEM4C1802	075644	14	N01R550SEM5-M	091257	28
EGT1/4ASEM4C2088	095278	15	N01R550SVM5-M	088622	27
EGT1/4ASEM4C2137	098071	15	N01R550X5000-M	088982	27
EGT1/4R2000	001371	14	N01R562-M	085243	26
EGT1/4R5000	001372	14	N01R562SVM5-M	093426	27
EGT1/4RSEM4	033982	14	N01R572-M	087163	26
EGT1/4RSEM4C2088	104316	15	N10D-M	086293	36
EGT1/4RSEM4C2137	104372	15	N10K-M	088589	36
EGT1-2000	001732	20	N10R-M	086294	36
EGT1-5000	001733	20	N10RL-M	088587	36
EGT11A2NSFM5	093352	12	N11D-M	086298	37
EGT11R2N50SAM4	084000	12	N11K-M	088585	37
EGT11R2NSFM5	091848	12	N11R-M	086313	37
EGT12A3000C2250	104223	10	N11RL-M	086299	37
EGT12A5000	082201	10	N1AD502-M	079265	33
EGT12ARSEM4C1888	078483	13	N1AD502AM-M	090542	35
EGT12ASFM5	075426	11	N1AD502SVM5-M	087487	34
EGT12ASFM5C2083	095112	11	N1AD502SVM5-MC1883	091471	34
EGT12R5000	078848	10	N1AD508-M	083886	32
EGT12RSEM4C1888	079139	13	N1AD508-MC2222	103237	32
EGT12RSFM5	075427	11	N1AD508AM-M	090546	35
EGT1M12-2000	092695	18	N1AD514-M	083849	32
EGT1M12-5000	093364	18	N1AD514AM-MC2222	110462	33
EGT1M12SEM4	093365	18	N1AD514SVM5-M	087603	33
EGT1SEM4	019727	20	N1AK502-M	083847	33
EGT1SEM4C1613	054250	21	N1AK502AM-M	091059	35
EGT1SEM4C1832	077347	21	N1AK502SVM5-M	087489	34
EGT1SEM4C2221	102479	21	N1AK502SVM5-MC1883	087496	34
EGT2-2000	001864	22	N1AR502-M	078485	33
EGT2-5000	001865	22	N1AR502AM-M	090541	35
EGT2SEM4	052504	22	N1AR502SVM5-M	087488	34
EGT4-10000	093967	23	N1AR508-M	083887	32
EGT4-2000	094339	23	N1AR508-MC2222	103221	32
EGT4-5000	092026	23	N1AR514-M	078487	32
EGZ12-12-5000	094823	24	N1AR514AM-MC2222	103247	33
EKVM12/04	086327	44	N1AR514SVM5-M	087604	33
EKVM16/04	086328	44	N1ARL502-M	083848	35
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EKVM20/06	077683	44	N1ARL514-M	087204	35
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	ENA 086099	40	N1AW508-MC2222	103222	32
	ESN 088771	41	N1AW514-M	083850	32
FOLATODOCOOL OHOFIVOOL-IM	LOIN 000//I	41	MIUMANILLIM	003030	54



	• •			•	
Item	Order no.	page	Item	Order no.	page
N1AW514SVM5-M	090743	33			
NB01D556-M	085245	29			
NB01D588-M	088584	29			
NB01K556-M	085247	29			
NB01R556-M	085246	29			
NB01R588-M					
	088583	29			
NB01R620-MC2276	102883	29			
SN01D553-M	085252	30			
SN01D558-M	085260	30			
SN01D558SVM5-M	088625	30			
SN01K553-M	085254	30			
SN01K558-M	085262	30			
SN01K558SVM5-M	088627	30			
SN01R553-M	085253	30			
SN01R558-M	085261	30			
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