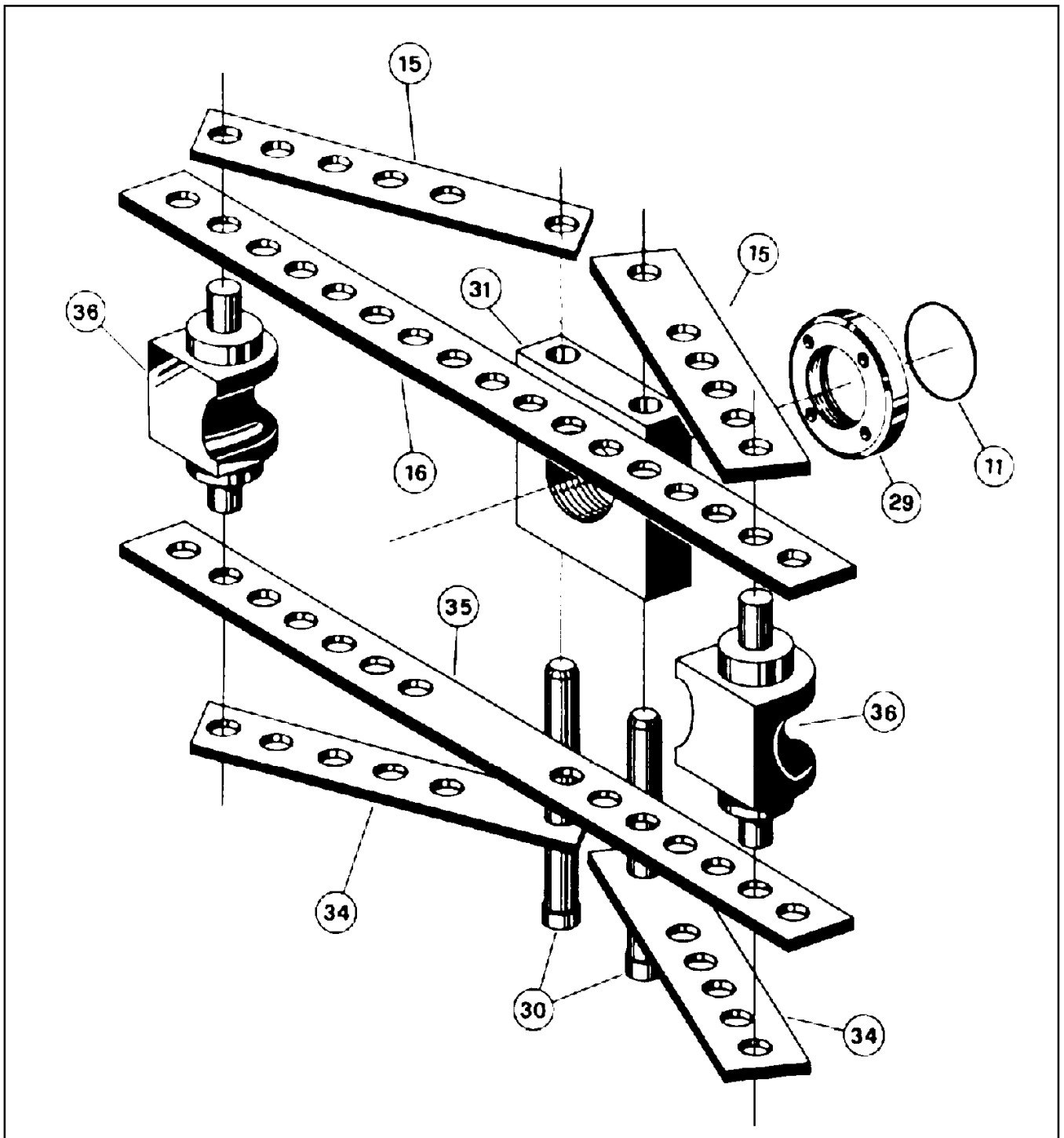
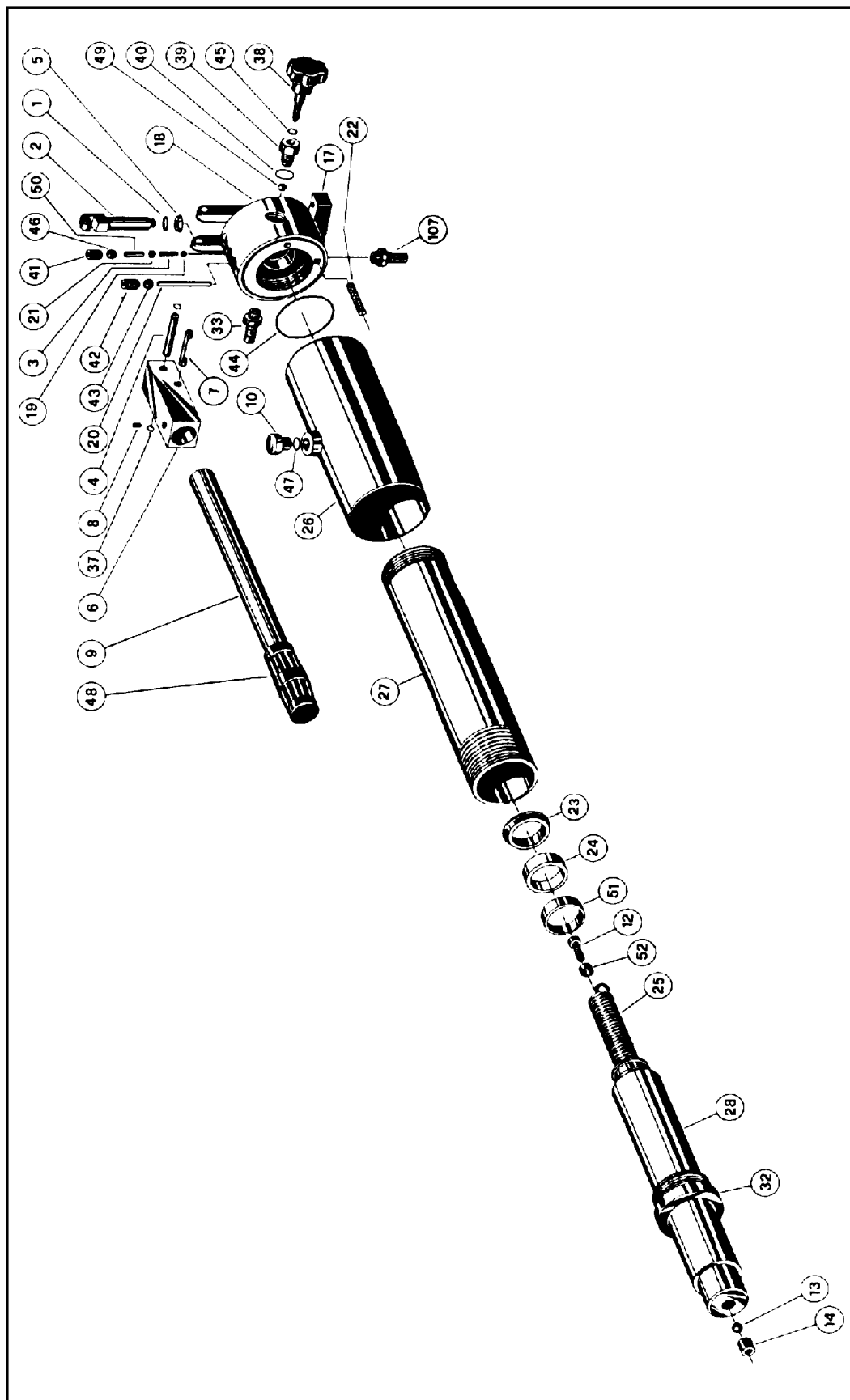


15.0
EXPLODED VIEW OF PIPE
ENDING MACHINE and components
PLATES. 8



15.0
EXPLODED VIEW OF PIPE
ENDING MACHINE and components
PLATES. 9



List of components

1 O-ring	28 Piston
2 Pump piston	29 Tank closing ring
3 Spring	30 Plate setpins
4 Pin	31 Bearing bracket
5 Gasket	32 Piston slide
6 Pump drive lever	33 Union
7 Pin	34 Indexed lower plates
8 Lever extension fastening dowel	35 Indexed lower plate
9 Lever extension handle	36 Counter-matrix dies
10 Oil suction and addition plug	37 Seeger cone
11 O-ring gasket	38 Sealing valve closing hand wheel
12 Piston spring pulling screw	39 Hand wheel nut
13 Closing ball	40 Copper seal
14 Ball closing dowel	41 Dowel
15 Upper plates	42 Dowel
16 Upper sliding plate	43 Ball
17 Lever fork	44 O-ring (cylinder seal)
18 Pump body	45 O-ring
19 Suction ball	46 Ball
20 Spring setpin	47 O-ring (oil plug)
21 Ball	48 Hand grip
22 Filter	49 Drain ball
23 Piston gasket	50 Spacer pin
24 Bearing gasket	51 Bearing seal supporting ring
25 Piston return spring	52 Spring screw bush
26 Oil tank	107 Union
27 Cylinder	