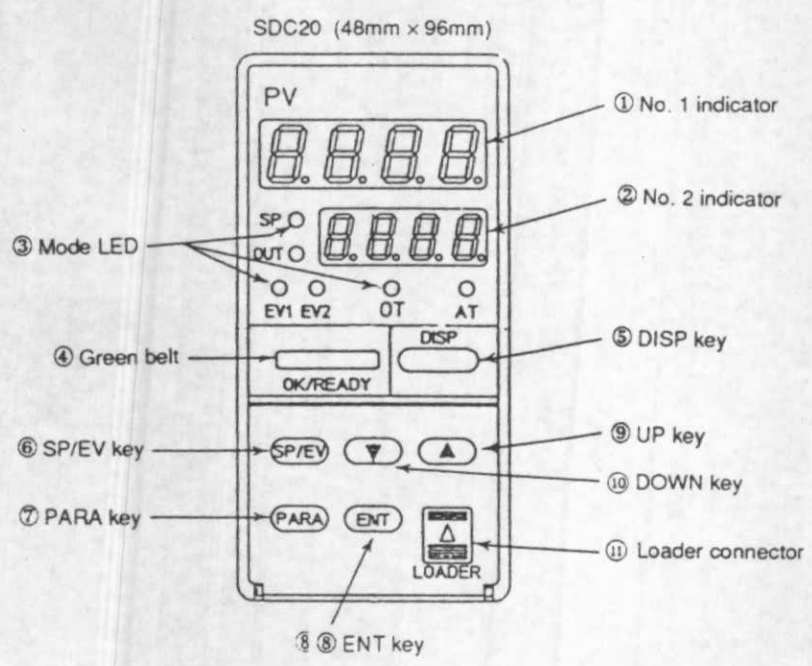
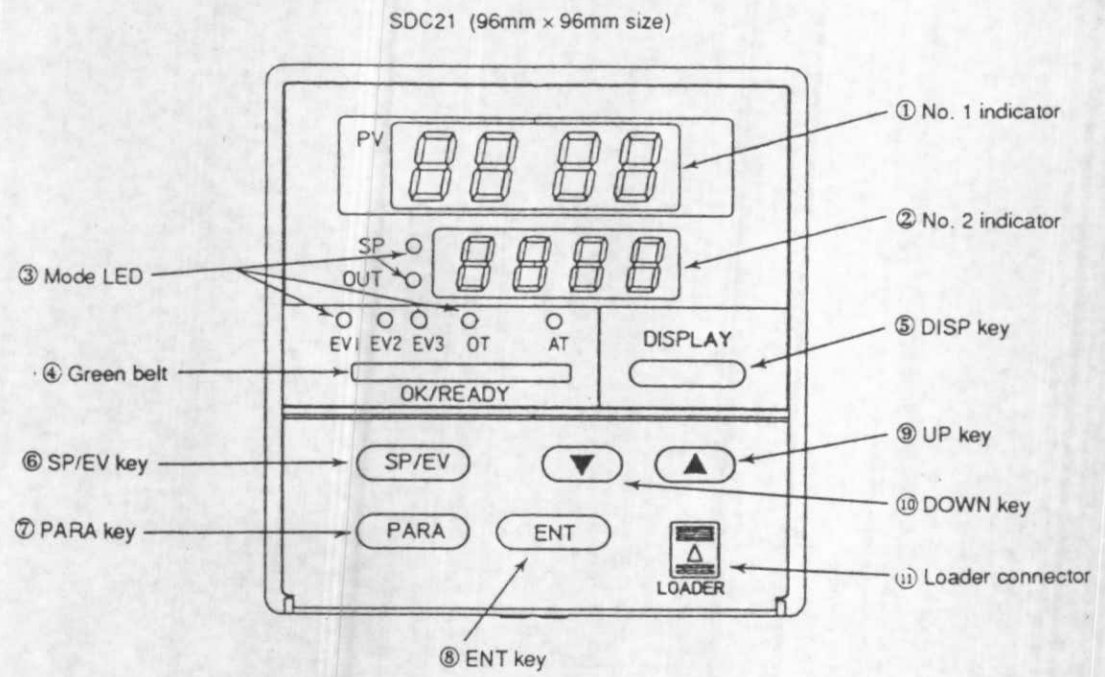


2. Basic operation

This chapter describes basic daily operations.

2-1. Names and functions of component parts on the front panel



Note: Mode LEDs ③ are called SP LED, OUT LED, EV1 LED, EV2 LED, EV3 LED, OT LED, and AT LED, respectively.

- ① No. 1 indicator: Indicates a PV (Process Variable) and can also indicate the contents of parameters, etc.
- ② No. 2 indicator: Indicates an SP (Set Point) and can also indicate the numerics of parameters, etc.
- ③ Mode LED: Lights according to the operation modes of this instrument.
- ④ Green belt: Lights when a difference (deviation) between PV (Process Variable) and SP (Set Point) is within a predetermined range. Flashes under the READY condition.
- ⑤ DISP key: Sets the display to basic indication status. Indicates a PV on ① the No.1 indicator and an SP on ② the No. 2 indicator. Determines the contents of ② the No. 2 indicator.
- ⑥ SP / EV key: Changes an SP (Set Point) or a set value of an event (optional).
- ⑦ PARA key: Changes parameters.
- ⑧ ENT key: Defines a changed numeric.
- ⑨ UP key: Increases numerics.
- ⑩ DOWN key: Decreases numerics.
- ⑪ Loader connector: This connector is used to connect the Handy Loader (optional).