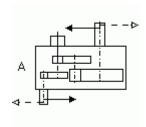
Datasheet for FLENDER Gear Unit H3HV10A56

Design according to brochure: MD 20.1 (Gear units), Edition 2009



Client-Order-No: Item-No: 100

Order-No: Consignment-No:

Quotation-No: Project:

Gear unit - Basic data

H - (H) Helical gear unit Type stage (H) Hollow shaft with keyway н ٧ (V) Vertical 10 Installation size gear design 56.187 (iN = 56) Actual ratio Tolerance for special ratio Nominal output torque T2N = 43800 [Nm]P2N = 120.4 [kW]Nominal power rating Service factor (T2N / T2) 1.72 approx. 1138.80 kg Without oil mass

Explosion protection according to ATEX 95: No

Shaft 1 (left, front	<u>):</u>
Seal:	-
Dimension:	-
Shaft 1 (right):	

Seal: double radial shaft seal

Dimension: d1 = 60 m6; l1 = 105; G1 = 250 (mm)

Shaft 2 (left):

Seal: double radial shaft seal
Dimension: D2 = 150 H7; G4 = 235 (mm)

Shaft 2 (right):

Seal:
Dimension: -

Prime mo	Prime mover: Electric motors									
-	Motor									
	Motor power	$P_1 = 70.00 [kW]$								
-	Starting torque	$T_A = 1133.05 [Nm]$								
	Speed Shaft 1	$n_1 = 1475 [rpm]$								
Driven ma	achine									
-	Output power	-								
	Output torque	$T_2 = 25466.67 [Nm]$								
-	Speed Shaft 2	$n_2 = 26.25 [rpm]$								
-	Operating cycle per hour	100 %								
-	Daily term	> 10 [h / day]								
-	FEM rating	-								
-	Factor for driven machine	f1 = 1.5								
-	Peak torque	f3 = 0.85								

Application sp	ecification
Altitude up:	1000 [m]
Place of installation:	Large halls, workshops (wind velocity > 1.4 m/s)

Ambient temperature -10.00 [°C] up to 30.00 [°C]

Synthetic oil on polyglycol base

(PG oil)

Oil viscosity ISO VG 320 Oil not included

Oil supply

Dip lubrication with oil compensating tank

Additional	cooling

Cooling coil (PG = 243.47 kW)

Conservation

K.150.06.21.01.002. Color RAL 5015 sky blue (see details

Other options

with declaration of compliance with the order acc. to DIN 10204-2.1

with test report acc. to DIN EN 10204-2.2

Plates out of weather and temperature resistant foil

Motor connection

Brake console

Mounting parts

Direction of rotation of gear output shaft: CW & CCW

rotation

Air Filter Standard air filter acc.to F 5125 type 1 Resistance Thermometer: PT100 with transmitter

Details of conservation: (identification keys)

Application Mechanical engineering, general Climatic stress temperate climate zones, central european conditions Internal corrosion prevention Tribol 1390 / VG 220, up to 36 months External corrosion prevention TECTYL 846 K-19 Coating system Standard coating, finishing coat, moderate climatic zones Color: Color RAL 5015 sky blue

Warnings and Errors:

Remark: The maximum starting torque of the gear unit is exceeded. Please check the technical datas or consult your correspondent in the sales or at the manufacturer.

Zahnradgetriebe

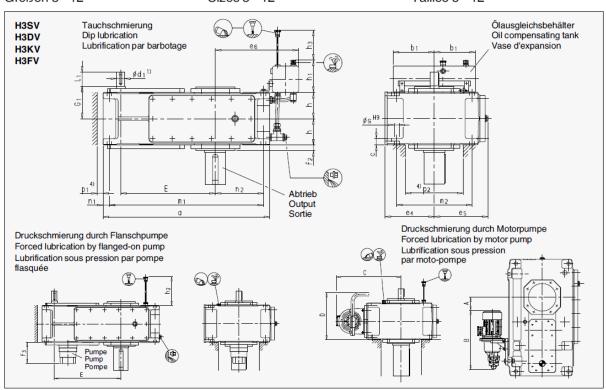
Dreistufig Vertikal Bauart H3.V Größen 5 - 12

Gear Units

Three Stage Vertical Type H3.V Sizes 5 - 12

Réducteurs à engrenages

à trois trains Vertical Type H3.V Tailles 5 - 12



				2)							
Größe Size Taille			25 - 45 1.5 - 56		50 - 63 63 - 80		71 - 90 90 - 112		Ausführung / Design / Version G, H, I nur für / only for		
	amo	d ₁	I ₁	d ₁	I ₁	d ₁	I ₁	G ₁	seulemen	tpour i _N =	
5	+ 6	40	70	30	50	24	40	160	25 - 90	31.5 - 112	
7	+ 8	45	80	35	60	28	50	185	25 - 90	31.5 - 112	
9	+ 10	60	125	45	100	32	80	230	25 - 90	31.5 - 112	
11	+ 12	70	120	50	80	42	70	255	25 - 90	31.5 - 112	

Größe Size		Zahnradgetriebe / Gear units / Réducteurs à engrenages										
Taille	b ₁	С	e ₄	h	h ₁	h ₂	h ₃	m ₂	n ₁	p ₁	p ₂	S
5 + 6	240	30 ± 1	230	127.5	205	190	240	360	30	35	270	24
7 + 8	240	36 ± 1	280	150	205	165	250	430	35	35	330	28
9 + 10	330	45 ± 1.5	320	185	275	205	330	490	40	40	370	36
11 + 12	330	54 ± 1.5	380	215	275	240	340	600	50	50	440	40

		Zahnradgetriebe / Gear units / Réducteurs à engrenages											
Größe Size Taille	а	e ₅	e ₆	E	f ₂	m ₁	n ₂	Pumpe Pump Pompe f ₃ 2)		torpum np / Mo B +)			
5	690	252	385	405	28	630	175	190	-35	490	480	360	
6	770	252	425	440	28	710	220	190	0	490	480	360	
7	845	292	425	495	30	775	215	185	60	490	530	420	
8	950	302	485	540	32	880	275	185	105	490	530	420	
9	1000	342	560	580	32	920	260	170	-5	490	570	480	
10	1100	342	610	630	32	1020	310	170	45	490	570	480	
11	1200	402	595	705	35	1100	295	170	80	490	630	550	
12	1355	410	680	775	35	1255	380	170	150	490	630	550	

Flanschpumpe Flanged-on pump Pompe flasquée +) Dimensions maximales; détails selon docu-+) Max. dimensions; details acc. to order-related documentation. mentation relative à la commande.

Ölausgleichsbehälter
Oil compensating tank Vase d'expansion

ф; **##**[[

tragsbezogener Dokumentation.

+) max. Abmessungen; Einzelheiten nach auf-

Ausführung 2) 3)

Motorpumpe Motor pump

Moto-pompe

Zahnradgetriebe

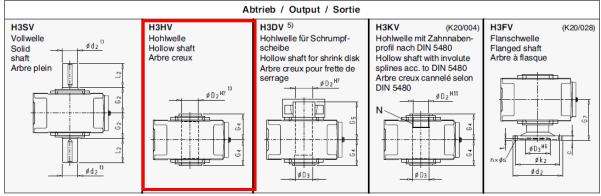
Dreistufig Vertikal Bauart H3.V Größen 5 - 12

Gear Units

Three Stage Vertical Type H3.V Sizes 5 - 12

Réducteurs à engrenages

à trois trains Vertical Type H3.V Tailles 5 - 12

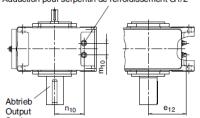


Größe			нзки				H3FV													
Size Taille	d_2	l ₂	G_2	D ₂	G ₄	D ₂	D ₃	G ₄	G ₅	N / DIN 5480	D ₂	D ₃	G_4	С	d ₂	D_3	k ₂	nxs	t	G ₇
5	100	210	165	95	165	100	100	165	240	N 95x3x30x30x9H	89	100	165	25	300	150	260	16x22	10	255
6	110	210	165	105	165	110	110	165	240	N 95x3x30x30x9H	89	110	165	25	320	160	280	18 x 22	10	255
7	120	210	195	115	195	120	120	195	280	N 120x3x30x38x9H	114	120	195	30	370	180	320	16x26	10	300
8	130	250	195	125	195	130	130	195	285	N 120x3x30x38x9H	114	130	195	30	390	190	340	18 x 26	10	300
9	140	250	235	135	235	140	145	235	330	N 140x3x30x45x9H	134	145	235	38	430	220	380	20 x 26	12	350
10	160	300	235	150	235	150	155	235	350	N 140x3x30x45x9H	134	155	235	38	470	240	420	22 x 26	12	350
11	170	300	270	165	270	165	170	270	400	N 170x5x30x32x9H	160	170	270	42	510	260	450	18 x 33	12	400
12	180	300	270	180	270	180	185	270	405	N 170x5x30x32x9H	160	185	270	42	540	280	480	22 x 33	12	400

	Ölmenge / Quantité de		Gewicht Poids (/Weight kg) *) **)
Größe Size Taille	Tauch- schmierung Dip lubrication Lubrification par barbotage	Druck- schmierung Forced lubrication Lubrification sous pression	H3SV H3HV H3DV H3KV	H3FV
5	36	24	320	355
6	40	27	365	405
7	64	42	540	590
8	70	47	625	680
9	110	73	875	960
10	120	80	1020	1110
11	190	110	1400	1530
12	205	120	1675	1815



Water connection for cooling coil G1/2"
Adduction pour serpentin de refroidissement G1/2"



m ₁₀	n ₁₀	e ₁₂	I/min x)
70	170	175	4
70	161	220	4
80	197	210	4
80	197	270	4
150	213	245	4
90	225	295	4
200	265	275	8
200	265	360	8
	70 70 80 80 150 90	70 170 70 161 80 197 80 197 150 213 90 225 200 265	70 170 175 70 161 220 80 197 210 80 197 270 150 213 245 90 225 295 200 265 275

Kühlschlange geeignet für Süß-, See- und Brackwasser Cooling coil suitable for fresh, sea and brackish water Serpentin de refroidissement adapté à l'eau douce, de mer et saumâtre

x) Erforderliche Kühlwassermenge, max. Kühlwasserdruck: 8 bar / Cooling water quantity required; max. cooling water pressure: 8 bar / Quantité d'eau de refroidissement nécessaire, préssion maxi de l'eau de refroidissement: 8 bar

Abmessungen in mm

- 1) Wellen:
- $k_6 < \varnothing 28$ $m_6 <= \varnothing 100$ $n_6 > \varnothing 100$ Einzelheiten siehe Seiten 116 125
- 2) Varianten:
- Flanschpumpe nicht in Verbindung mit Ausführung G, H und I.
- 3) Kühlschlange:
- Ausführungen A, C und E mit Druckschmierung durch Flanschpumpe nicht möglich.
- Kombination mit Druckschmierung durch Motorpumpe auf Anfrage.
- Freiraum für Pumpe, Rohre und Deckel, genaue Maße ggf. anfragen.
- Ausführungen A, D und G bei Aufsteckausführungen auf Anfrage.
- Richtwerte; genaue Angaben nach auftragsbezogener Dokumentation.
- **) ohne Ölfüllung

Dimensions in mm

- 1) Shafts:
- $k_6 < \varnothing 28$ $m_6 <= \varnothing 100$ $n_6 > \varnothing 100$
- For details, see pages 116 125
- Variants:
- Flanged-on pump not possible with G, H and I designs.
- 3) Cooling coil:
- For A, C and E designs, forced lubrication by flanged-on pump not possible.
- Combination with forced lubrication by motor pump on request.
- Space for pump, pipes and cover; for exact dimensions, please refer to us.
- For shaft-mounted gear units, designs A, D and G on request.
- Approximate values; exact data acc. to order-related documentation.
- **) Without oil filling

Dimensions en mm

- 1) Arbres:
- $k_6 < \varnothing 28$ $m_6 <= \varnothing 100$ $n_6 > \varnothing 100$

Größe

- Détails voir pages 116 125
- Variantes:
- Impossibilité de monter une pompe attelée avec les exécutions G. H et I.
- 3) Serpentin de refroidissement:
- Impossibilité de livrer les exécutions A, C et E avec une lubrification sous pression par pompe attelée.
- Combination avec lubrification sous pression par moto-pompe sur demande.
- Espace libre pour passage pompe, tuyauterie et couvercle, côtes précises sur demande.
- Exécutions A, D et G pour exécutions flottante sur demande.
- Valeurs approximatives; données exactes selon documentation relative à la commande.
- **) sans huile