

# MANUAL CONTROL PUMPS WITH TANK PM. PMG Series

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## DESCRIPTION

Manual control pumps with 300 cm³ tank, designed to supply a centralized lubrication system, operating with oil and fluid grease, employing direct action volume metering valves. It is the minimum unit of the system. A steel body holding the pumping piston; on top of it a 0.3 It tank, with a follower plate, suitable to facilitate the suction of the lubricant, a rectangular flange with 4 holes for wall fastening, and a control lever with a thermoplastic handle. It is also equipped with a pressure indicator S and a release button R for manual decompression of the system.

### **OPERATION**

This type of pump works by **operating** the lever **several times** (lever **shots**), until an increase in resistance is noticed, and the **indicator S** pops out. The **decompression** phase will now take place in the system. In this kind of pump, that phase has to be induced manually by the user, by operating the **release button R**.

Once decompression has taken place, the **button R** is to be put back in place, in order to prevent lubricant from flowing back. The system is now pausing, ready for another lubrication cycle.

### **FLOW RATE**

Flow rate for this kind of pumps is 1 cm³/shot.

# **LUBRICANTS**

Oils with viscosity between 20 and 1500 cSt. and fluid greases, class **00-000**, with penetration index between **400** and **475 ASTM**, also pumpable at low temperatures.

### **OPERATING PRESSURE**

Typically ranges between 25 and 35 bar.

# **TYPES AND FEATURES**

Code	Symbol	Tank	Fig.
62978	PM 0310	300 cc	1
62880	PMG 03	300 cc	2

# S 666 80 140

Fig. 1 - Oil version

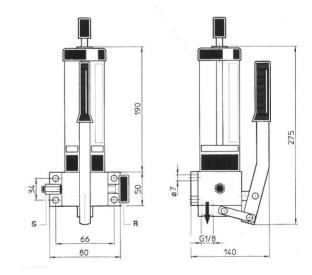


Fig. 2 - Fluid grease version

### FITTINGS, GASKETS AND BUSHES

**D6** 

Code	Symbol	Description
95156	RD 628	Bush G 1/8 x 6mm
90422	RB 63	Fitting G 1/8 x 6mm
90560	B 60	Double-pipe 6 mm dia.
90796	RA 45	Gasket 10.2x12.6x1.5

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Code	Symbol	Description
91230	RD 1882	Bush G 1/8 x 8mm
90482	RB 82	Fitting G 1/8 x 8mm
90682	B 82A	Double-pipe 8 mm dia.
90796	RA 45	Gasket 10.2x12.6x1.5